

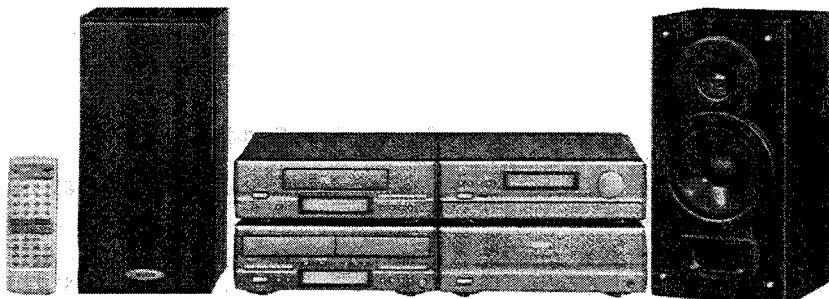
DENON

Hi-Fi Personal Component System

SERVICE MANUAL

PERSONAL COMPONENT SYSTEM

UNIT No. UDRW-250 (Cassette Tape Deck)



• The D-250 Personal Component System consists of the following:

Power Amplifier MW, LW, FM Tuner / Pre Amplifier Section	UPO-250
Remote Control Unit	UTP-250
Cassette Deck Section	RC-154
CD player Section	UDRW-250
	UCD-250

MAIN FEATURES

- **AM/FM 30-station random preset tuner**

Random presetting permits easy operation and will be convenient for the increased number of FM stations in the future.

- **Independent power amplifier designed for quality sound**

High quality 50 W per channel power amplifier with large speaker terminals.

- **New SDB control**

The Super Dynamic Bass control circuit delivers clear bass sound.

- **Super linear converter and high performance digital filter**

Denon's unique systems for preventing loss of CD sound quality permit excellent sound field reproduction.

- **Editing circuit**

Automatic selection of CD tracks for minimum blank space on the tape when recording.

- **Dolby B, C and HX PRO circuits**

For high quality sound in playback and recording.

- **CD SRS circuit**

CDs can be recorded at the touch of a button.

- **Easy-to-use remote control unit**

- **Auto on/off function**

This function switches on the power with just a press of the CD or cassette deck play button. The power is switched off about 10 minutes after playback has finished.

BEFORE USING

- **Moving the system**

To prevent short-circuiting or damage of connection cords, be sure to unplug the power cord and disconnect all connection cords before moving the system.

In addition, always remove CDs before moving the system. If not, the CD may be scratched.

- **Before turning the power on**

Check again that all connections are proper and that the connection cords are not damaged. Always set the power switch to the STANDBY position before disconnecting connection cords.

- Humming may be produced if the system is set near a TV set or other audio component or its connection cords. If this happens, try changing the position of the equipment and connection cords.

- Do not move the system abruptly from a cold place to a warm place, as this may cause dew (water droplets) to form in the set, preventing proper operation. If this happens, wait one hour before using the system.

- **Be sure to keep this manual**

The illustrations used in this manual may differ from the actual system.

Check that the following parts are included in the package aside from the main unit:

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③ AM Loop Antenna	1
④ Remote Controller	1
⑤ R6P/AA batteries	2
⑥ System Connectors 1 & 2	2
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GENERAL SECTION

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Tuner Pre-Amp Unit	UTP-250	1S
Power Amplifier Unit	UPO-250	1S
CD Player Unit	UCD-250	1S
Cassette Deck Unit	UDRW-250	1S
Top Cushion	503 1002 001	1
Top Spacer	502 0763 018	1
Top Spacer	502 0763 034	1
Space Cushion (Master) Carton	502 9124 001	2
(Master) Carton	501 1626 012	1
Envelope Sub Assy		1S
Envelope	505 8006 019	1
Notice Sheet	515 0601 008	1
Inst. Manual	511 2421 006	1
Loop Antenna	231 0922 009	1
Remocon (RC-154)	499 0228 008	1
FM Ant. Ass'y	395 0019 025	1
Envelope Sub Ass'y		1S
Envelope	505 9119 002	1
Output Cord Ass'y	009 9022 015	2

SPECIFICATIONS

- Tuner-preamplifier (UTP-250)

Reception Frequency Range:

FM: 87.50 MHz to 108.00 MHz

AM: 522 kHz to 1611 kHz (MW), 153 kHz to 279 kHz (LW)

Receiving Sensitivity:

FM: 1.5 µV, 75 ohms (SN ratio 30 dB)

AM: 20 µV (SN ratio 20 dB, MW), 35 µV (SN ratio 20 dB, LW)

FM Stereo Separation:

40 dB (1 kHz)

Bass Adjustment:

100 Hz ±8 dB

Treble Adjustment:

10 kHz ±8 dB

Super Dynamic Bass:

80 Hz +8 dB

Jacks:

PREOUT: Output jacks

PHONO: Input jacks

DAT: Input jacks, recording output jacks

Processor: Processor input/output jacks

270 (W) × 86 (H) × 330 (D) mm (10-5/8" × 3-25/64" × 13")

3.2 kg (7 lbs 10 oz)

AC 230 V, 50Hz, AC 240 V, 50Hz (for U.K. model)

18 W

- Amplifier (UPO-250)

Rated Output Power:

50 W + 50 W (20 Hz to 20 kHz, 8 ohm)

Jacks:

6.3 mm headphone jack

Dimensions (max.):

270 (W) × 96 (H) × 330 (D) mm (10-5/8" × 3-25/32" × 13")

Weight:

4.1 kg (9 lbs 1 oz)

Power Supply:

AC 230 V, 50Hz, AC 240 V, 50Hz (for U.K. model)

140 W

- CD Player (UCD-250)

Wow and Flutter:

Below measurable limits (±0.001% W. Peak)

Sampling Frequency:

44.1 kHz

Light Source:

Semiconductor

Dimensions (max.):

270 (W) × 86 (H) × 313 (D) mm (10-5/8" × 3-25/64" × 12-21/64")

Weight:

3.1 kg (6 lbs 13 oz)

Power Supply:

AC 230 V, 50Hz, AC 240 V, 50Hz (for U.K. model)

15 W

- Cassette Deck (UDRW-250)

Type:

Horizontal 4-track, 2-channel auto reverse stereo cassette deck

Heads:

1 hard permalloy recording/playback head, 1 hard permalloy playback head, and 1 double-gap ferrite erase head

4.75 cm/s

Tape Speed:

Dolby B and C NR

Noise Reduction Circuits:

Normal, chrome, and metal tapes

Usable Tapes:

270 (W) × 96 (H) × 318 (D) mm (10-5/8" × 3-25/32" × 12-33/64")

Dimensions (max.):

4.4 kg (9 lbs 11 oz)

Weight:

AC 230 V, 50Hz, AC 240 V, 50Hz (for U.K. model)

Power Consumption:

18 W

- Remote Control Unit (RC-154)

Type:

Infrared pulse

Number of Buttons:

41 (including 1 slide switch)

Dimensions (max.):

60 (W) × 177 (H) × 18 (D) mm (20-23/64" × 6-31/32" × 45/64")

Weight:

130 g (Approx. 6.4 oz) (including batteries)

* Maximum dimensions include controls, jacks, and covers. (W) = width, (H) = height, (D) = depth.

• For improvement purposes, specifications and functions are subject to change without advanced notice.

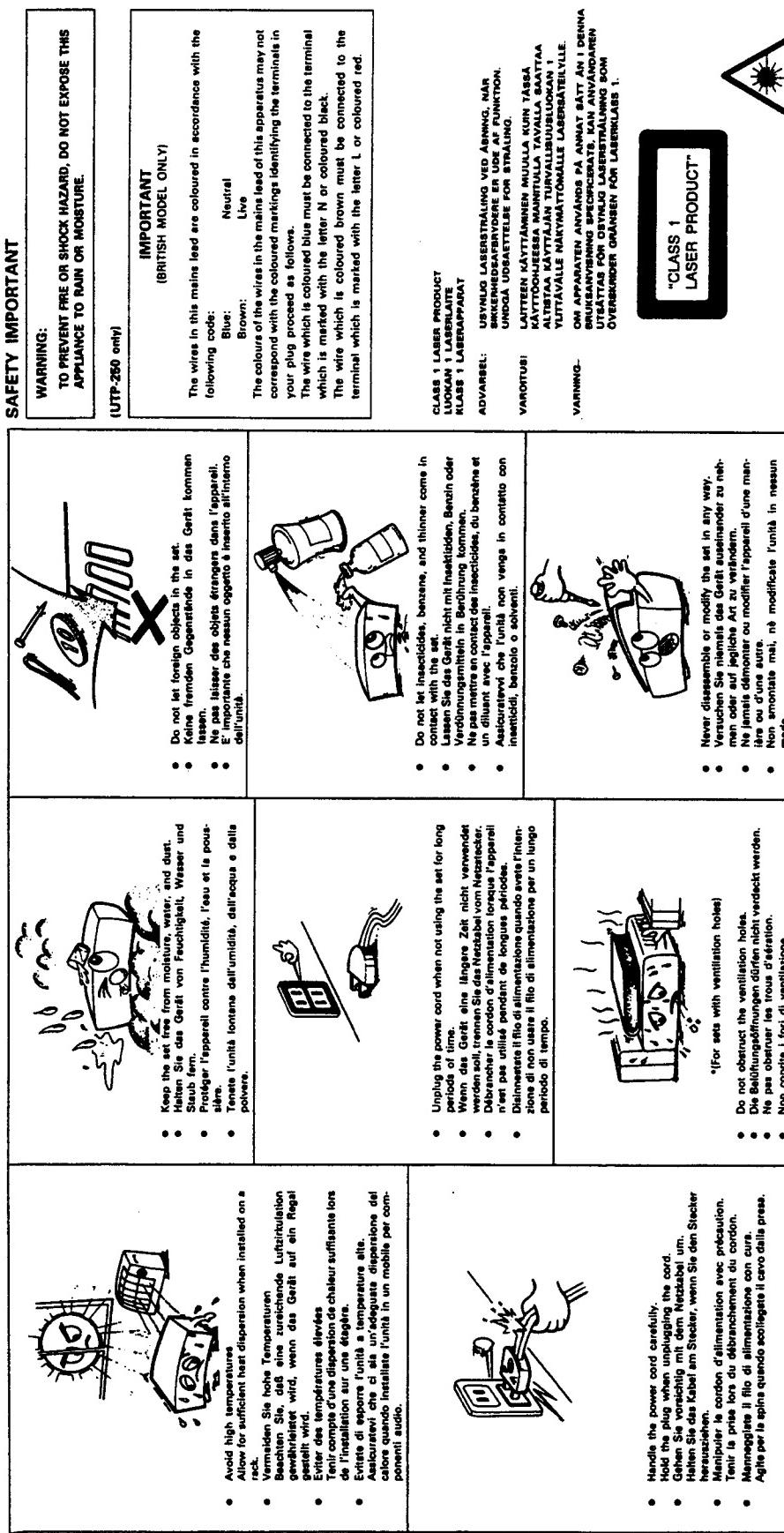
ADVARSEL: USYNLIG LASERSTRÅLING VED ÅBNING, NÅR SIKKERHEDSAFTRYDERE ER UDE AF FUNKTION. UNDGÅ UDSAETTELSE FOR STRÅLING.

VARO! AVATTAESSA JA SUOJALUKITUS OHITETTAESSA OLET ALTIINA NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLÉ. ÄLÄ KATSO SÄTEESEN.

VARNING - OSYNLIG LASERSTRÅLING NÄR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN ÄR URKOPPLAD. BETRAKTA EJ STRÅLEN.

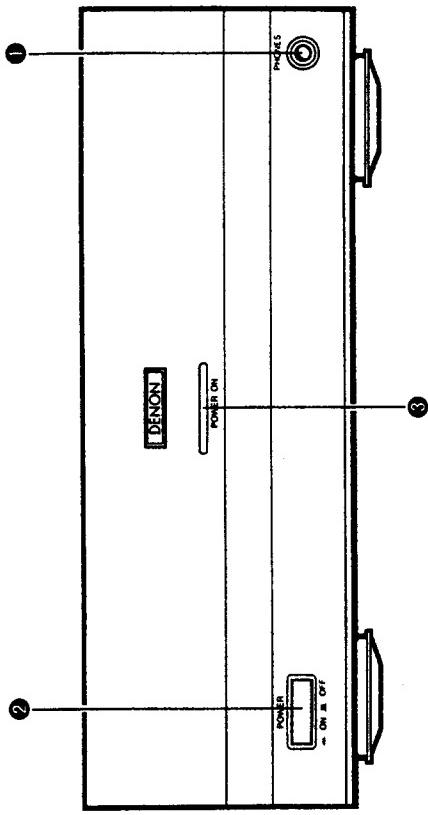
NOTE ON USE/HINWEISE ZUM GEBRAUCH/OBSERVATIONS RELATIVES A L'UTILISATION/NOTE SULL'USO

GENERAL SECTION



FRONT PANEL / FRONTPLATE / PANNEAU AVANT / PANNELLO ANTERIORE

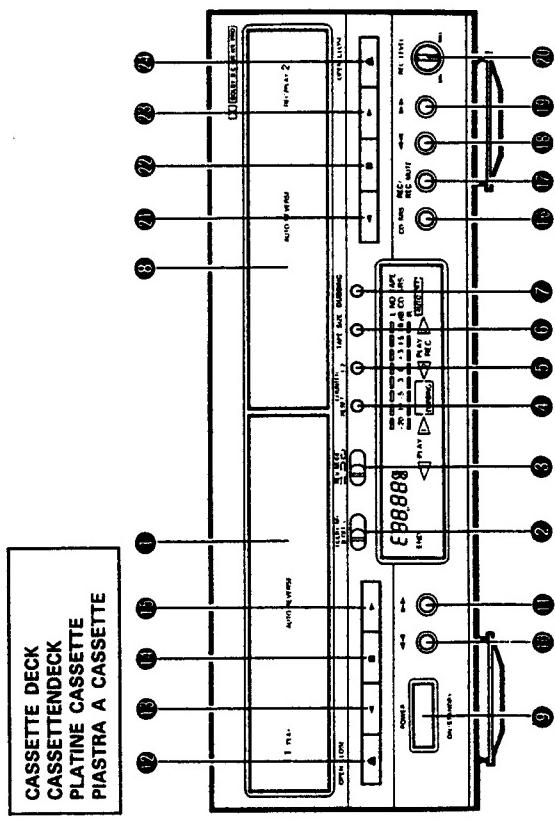
POWER AMPLIFIER
LEISTUNGSVERSTÄRKER
AMPLIFICATEUR DE PUSSANCE
AMPLIFICATORE DI POTENZA



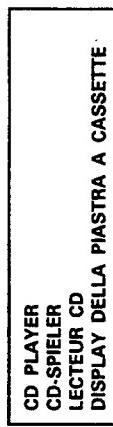
TUNER-PREAMPLIFIER **TUNER-VORVERSTÄRKER**
TUNER-PREAMPLIFICATEUR **SINTONIZZATORE-PREAMPLIFICATORE**



CASSETTE DECK
CASSETTENDECK
PLATINE CASSETTE
PIASTRA A CASSETTE



**CD PLAYER
CD-SPIELER
LECTEUR CD
DISPLAY DELLA PIASTRA A CASSETTE**



This diagram illustrates the front panel controls of a Pioneer car stereo system. The controls are arranged as follows:

- Top Left:** A large circular **VOLUME** control (6).
- Middle Left:** A rectangular **FUNCTION** switch with labels: **AM/FM**, **SW**, **CD**, **TAPE**, **REC**, **EQ**, **SOFT**, **OFF**, **STBY**, **MONITOR**, **MONO**, **STEREO**, **TAPE**, **LINE**, and **CD**.
- Bottom Left:** A **DISPLAY** window showing "PIONEER" and "CD". Below it are buttons for **DISPLAY**, **ALARM**, **TIME**, **STATION**, **SEARCH**, **SONG**, **PRESET**, **STereo**, **MONO**, **TAPE**, **LINE**, **CD**, **SOFT**, **EQ**, and **MONITOR**.
- Top Right:** A **TAPE** deck with a cassette slot (18) and a **TAPE** selector switch (17).
- Middle Right:** A row of five **MONITOR** buttons labeled **MONITOR**, **MONO**, **STEREO**, **TAPE**, and **LINE**.
- Bottom Right:** A **CD** deck with a slot-loading mechanism (19) and a **CD** selector switch (18).

The diagram illustrates the front panel of a digital multimeter. It features a central digital display showing "1000 000.0" with a "DEG" suffix. Above the display is a keypad with numeric buttons (0-9), a decimal point, and function keys for "VOLTS", "OHM", and "CAPACITANCE". To the left of the display is a large rectangular input terminal block. On the right side, there are two sets of three circular control knobs labeled "VOLTAGE", "CURRENT", and "CAPACITANCE". Below these knobs are two small displays labeled "VOLTS" and "OHM". At the bottom right is a speaker icon. The top edge of the panel has several small circular ports labeled 1 through 12, and the bottom edge has a power switch labeled "ON/OFF" and "DC 9V BATTERY".

- As an aid to better understanding the operation method, the illustrations used in this manual may differ from the actual system.
 - Als Hilfestellung zum besseren Verständnis der Betriebsmethode, erlauben wir uns den Hinweis, daß sich die Abbildungen in dieser Bedienungsanleitung leicht von dem aktuellen System unterscheiden.
 - Pour faciliter la compréhension de la méthode de fonctionnement, les illustrations utilisées dans ce manuel peuvent être différentes de celles de la chaîne réelle.
 - Per rendere lo spiegazione del metodo operativo più facile, le illustrazioni usate in questo libretto delle istruzioni possono differire dal sistema stesso.

3 ANTENNA CONNECTIONS

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⑤ System Connectors 1 & 2	2
⑥ FM Antenna Adaptor	1
⑦ Pin Plug Cords	4

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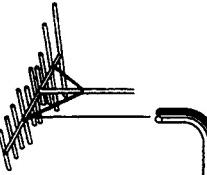
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1 MAIN FEATURES

- AM/FM 30-station random preset tuner
Random presetting permits easy operation and will be convenient for the increased number of FM stations in the future.
- Independent power amplifier designed for quality sound
High quality 50 W per channel power amplifier with large speaker terminals.
- New SDB control
The Super Dynamic Bass control circuit delivers clear bass sound.
- Super linear converter and high performance digital filter
Denon's unique systems for preventing loss of CD sound quality permit excellent sound field reproduction.

Connecting an Outdoor Antenna

Use an outdoor antenna if reception cannot be heard clearly with the included antenna. Change the location, height, and direction of the antenna to find the position of best reception, then fix the antenna in that position.

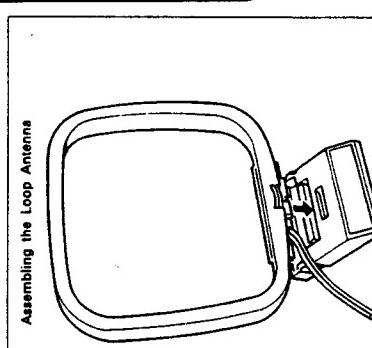


75-ohm coaxial cable
(3C-3V or other)

• Connect the outdoor antenna using a 75-ohm coaxial cable. This will help shield the antenna from external noise.

Places for Installing Outdoor Antennas

- Install the outdoor antenna facing a broadcast station's transmission antenna.
When surrounded by buildings or hills, place the antenna in the location which provides best reception and try changing the direction of the antenna to obtain optimum reception.
- Do not install the antenna under power lines.
It is extremely dangerous for the antenna to come into contact with a power line.
- Install away from roads and train tracks to prevent noise from cars and trains.
- Do not install the antenna too high, as it may be hit by lightning.



75-ohm coaxial cable
(3C-3V or other)

- Remove the tie fastening the loop antenna's lead and connect the lead to the antenna terminals.
- Separate the FM and AM antenna wires from the system connector wires.

2 BEFORE USING

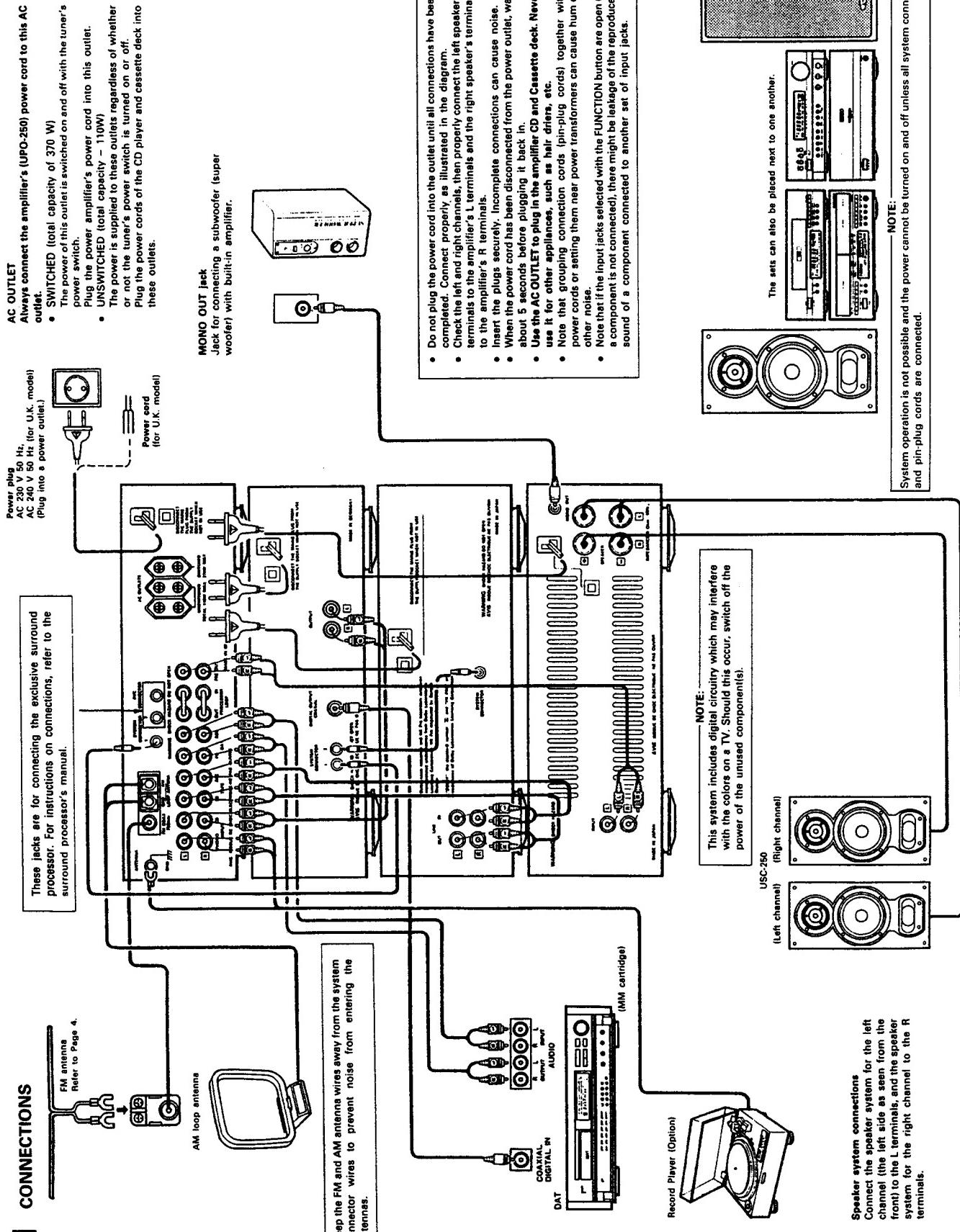
- Hum may be produced if a TV set or another audio component is set near this system or their connection cords are nearby. If this happens, try changing the position of the equipment and connection cords.
- Do not move the system abruptly from a cold place to a warm place, since this may cause water droplets (condensation) to form in the equipment, preventing proper operation. If this happens, wait one hour before using the system.

Note the following points before using the D-250.

- Moving the system
To prevent short-circuiting or damage of the connection cords, be sure to unplug the power cord and disconnect all connection cords before moving the system.
In addition, always remove CDs before moving the system.
Failing to do so may result in scratched CDs.
- Before switching on the power
Check again that all connections are proper and that the connection cords are not damaged. Be sure to disconnect the power plug before disconnecting or connecting the connection cords.

GENERAL SECTION

4 CONNECTIONS



CO 5 PART NAMES AND FUNCTIONS

POWER AMPLIFIER

- 1 PHONES jack**
When using headphones, plug them in here.
The sound from the speakers is cut when headphones are plugged in.
- 2 POWER switch**
When pressed once, the power is switched on and the power indicator LED lights up. This switch is usually left on.

TUNER-PREAMPLIFIER

- 1 FUNCTION button**
Use this to select the program source. The selection changes in the order of TUNER, TAPE, CD, PHONO, and DATA.
- 2 TAPE MONITOR button**
Use this to listen to the sound of the tape. When used with a 3-head tape deck, the sound can be monitored while recording.
- 3 SDB (Super Dynamic Bass) button**
Press this button for more powerful bass sound.
- 4 CLOCK/DISPLAY button**
This button switches the display to the reception frequency or the function display and time display.
- 5 Remote control sensor**
The remote control unit is pointed toward this sensor and operated.
- 6 VOLUME control**
This control adjusts the overall volume. Turn clockwise (↑) to increase the volume, counterclockwise (↓) to decrease it.
- 7 SYSTEM POWER button**
(This switch can switch on the power for the entire system.) Press to switch the power on, press again to put the system into standby.
- 8 TIMER STANDBY button**
Press this button to cause the timer to operate at the set time. When the timer has been set, pressing this button will light up the display's timer standby indicator (①), and pressing it again will switch off the standby indicator. The timer will not function when the standby indicator is off.
- 9 CLEAR button**
This button is used to change the current time setting or the contents of the set timer.
- 10 TUNING UP and DOWN buttons**
Use these to tune in FM, MW or LW stations and when setting the clock and timer.
- 11 BASS control**
Use this control to adjust the bass.
- 12 TREBLE control**
Use this control to adjust the treble.
- 13 BALANCE control**
Use this control to adjust the balance of the volume between the left and right channels. The volume is the same for the left and right channels when the control is at the center.

CASSETTE DECK

- 1 Cassette tray: Deck 1**
The cassette tray opens outward when the OPEN/CLOSE button is pressed. Insert the cassette tape with the side on which the tape is exposed facing away from you. To close the cassette tray, press the OPEN/CLOSE button again.
- 2 DOLBY NR selection switch**
Use this switch to select the Dolby NR mode: off, B type or C type. During playback, set this switch to the same mode in which the tape was recorded.
- 3 REV MODE switch**
Use this switch to set the reverse mode to one of the following modes: (single side model), (two-side mode), or (continuous mode). Refer to Page 13 for details.
- 4 COUNTER RESET button**
Press this button to reset the tape counter to 00.00.
- 5 COUNTER 1/2 selection button**
Use this button to change the counter display between deck 1 and deck 2.
- 6 TAPE SIZE setting button**
Set the size of the tape to the length of the tape being used. Refer to Page 8 for details.
- 7 DUBBING button**
Simply pressing this button permits dubbing (copying) a tape from deck 1 to deck 2.
- 8 Cassette tray: Deck 2**
The cassette tray opens outward when the OPEN/CLOSE button is pressed. Insert the cassette tape with the side on which the tape is exposed facing away from you. To close the cassette tray, press the OPEN/CLOSE button again.
- 9 POWER ON/STANDBY switch**
This switch turns the power of the cassette deck on and off.
- 10 (rewind) button: Deck 2**
Press this button to rewind the tape in deck 2. Also, if pressed during playback in the (forward) direction, the tape is fast forwarded to the beginning of the currently playing selection. If pressed during playback in the (reverse) direction, the tape is rewound to the beginning of the next selection (on the back side of the tape).
- 11 (fast-forward) button: Deck 2**
Press this button to fast forward the tape in deck 2. Also, if pressed during playback in the (forward) direction, the tape is fast forwarded to the beginning of the following selection. If pressed during playback in the (reverse) direction, the tape is rewound to the beginning of the currently playing selection (on the back side of the tape).
- 12 REC LEVEL (recording level) control**
Use this control to set the recording level.
- 13 (reverse play) button: Deck 2**
Press this button to begin playback in the reverse direction on deck 2.
- 14 (stop) button: Deck 2**
Press this button to stop the moving tape in deck 2.
- 15 (forward play) button: Deck 2**
Press this button to begin playback in the forward direction on deck 2. When this button is pressed in the standby condition, the power is automatically switched on and the deck plays.

GENERAL SECTION

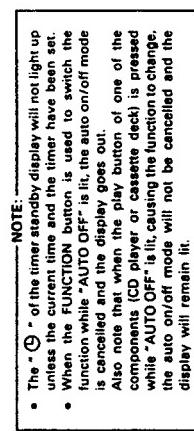
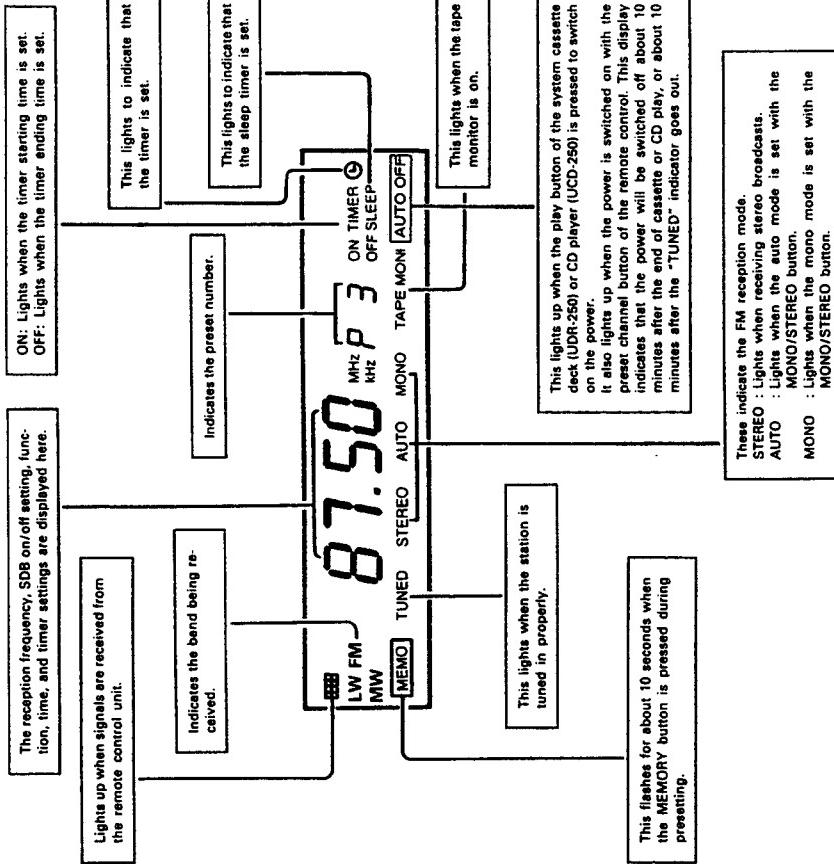
TUNER-PREAMPLIFIER DISPLAY

▲ OPEN/CLOSE button: Deck 2
Press this button to open and close the cassette tray. The button also works in the standby condition.

- Deck 1 is for playback only and deck 2 is for recording and playback.
- After the power cord is plugged into an outlet, a mechanical sound is produced from the cassette deck when the power switch is pressed on the first time only. This is the sound of the cassette mechanism being set to the proper operating position, and is not a problem with the deck.

CD PLAYER

- ① Disc tray
Compact discs are loaded to the disc tray.
- ② II Pause button
Press this button to stop CD play temporarily.
- ③ ■ Stop button
Press this button to stop CD play.
- ④ ▶ Play button
Press this button to start playing the disc. If pressed when the disc tray is open, the disc tray closes and playback begins. Pressing this button in the standby mode automatically switches on the power and plays the disc.
- ⑤ ♦ OPEN/CLOSE button
Press this button to open the disc tray. Press once to open the disc tray forward, then press again to close the disc tray. This button also operates in the standby mode.
- ⑥ POWER ON/STANDBY switch
Press this to switch the CD player's power on and off.
- ⑦ TAPE A/B button
Press this button during editing to switch the display between the display of program contents for tape side A and the display for tape side B.
- ⑧ EDIT button
Press this button for edited recording (dividing the tracks to be recorded to fit onto sides A and B of a tape according to the length of the tape).
- ⑨ Display
This displays the time and the settings of the various buttons.
- ⑩ RANDOM button
Press this button to play the disc tracks in random order.
- ⑪ REPEAT button
Press this button for repeat play.
- ⑫ KK (automatic/manual search) button
Press this button to move the pickup back to the beginning of the desired track.
Press in the play, stop, or pause mode to move back a number of tracks equal to the number of times the button is pressed.
- ⑬ KK (automatic/manual search forward button)
Press this button to move the pickup forward to the beginning of the desired track.
Press in the play, stop, or pause mode to move forward a number of tracks equal to the number of times the button is pressed.
• The automatic search function is set if button ⑫ or ⑬ is released within 0.5 seconds, and the manual search function is set if the button is held in for more than 0.5 seconds.
• Buttons ⑫ and ⑬ do not function in the pause mode.



Trap Door

- To open the trap door, press area of the PUSH OPEN △ indication at the upper right of the panel. When the door lock is released, open the door with your hand.
- To close the trap door, press the indicated area at the upper right of the panel and lock the door.

GENERAL SECTION

USING THE TAPE COUNTER

1. Tape Counter Display

- The tape counter indicates the elapsed time of the running tape in minutes and seconds.

59'59"

(Minutes)

(Seconds)

- The counter is reset to **00'00"** when the tape is ejected and loaded, and by the COUNTER RESET button.
- Making a memo of the contents of a recording and the range of the counter numbers while you are recording or playing back a tape will be convenient when you search for a portion of the tape you would like to listen to or when you search for the next portion you would like to record.

2. Tape Size Selector

- Match the tape size with the tape being used.

- Press the TAPE SIZE button until the desired tape size is displayed, then press the button again while the tape size is being displayed to set it. With each press of the button, the display will change according to the following cycle.

C46 → C50 → C54 → C60 → C74 → C90 → C100 → C120

- C54L → C50L → C46L

- * C46L, C50L, and C54L indicate large-hubbed cassettes.

- * Only values included in the display can be set.

3. END Display

This

- This display indicates that the tape is reaching the end during recording or playback.

- Match the tape size with the tape you are going to use.

- The END indicator will start flashing when the remaining time to the end of the tape is about 5 minutes. (Note that this will be the case only when the TAPE SIZE setting and the length of the tape are in agreement. When the tape used and the TAPE SIZE setting differ, a large error may arise in the time at which the END indicator starts flashing.)

- When the tape has been recorded or played back to its end, the flashing of the END indicator will change to steady lighting.

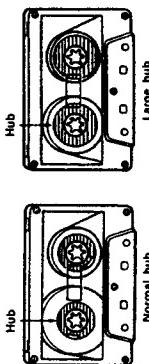
- * Note that this indicator is only a guide and its operation will vary according to the size of the hub diameter of the tape as well as with differences of tape thicknesses, so that the END indicator might not light in some cases.

NOTE:

- This deck's linear tape counter has been set for the following cassette tape lengths: C46, C50, C54, C60, C74, C90, C100, C120, C46L, C50L, and C54L. [L indicates large-hubbed cassettes.]

Using a tape that lies outside of this range, or a tape with a different length than the displayed length, will result in error. When using a tape that is not included in the TAPE SIZE selection, select the tape size closest to the length of the tape to be used. (This will reduce the error.)

The linear tape counter is not accurate like a clock. The thicknesses of the tape will differ depending on the type of tape used (tape position and time), and so there will be some error introduced. Error also arises from the difference between tapes with smaller and larger hubs.



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CASSETTE DECK DISPLAY

1. CASSETTE DECK DISPLAY

- Indicates the recording level when recording, and the playback level during playback.

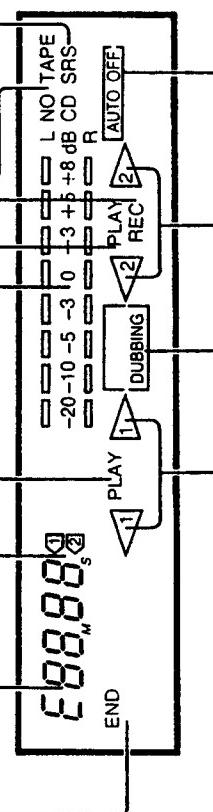
Lights up during tape playback of deck 2, and flashes while the tape is being wound to the beginning of a selection.

Lights during recording and recording standby.

- Indicates whether the counter display is for deck 1 or deck 2.

Lights up during tape playback of deck 1, and flashes while the tape is being wound to the beginning of a selection.

- The counter numbers indicate time.



- Indicates the direction of tape travel in deck 1. ▶ indicates the forward direction, and ◀ indicates the reverse direction.

Lights during the dubbing (copying) operation from deck 1 to deck 2.

- AUTO OFF: Lights during the auto off mode.
- OFF: Lights during standby.

- The direction of tape travel indicators also serve to indicate whether a cassette tape is loaded.
- These indicators do not light up when the tape is stopped or when there is no cassette tape loaded.

GENERAL SECTION

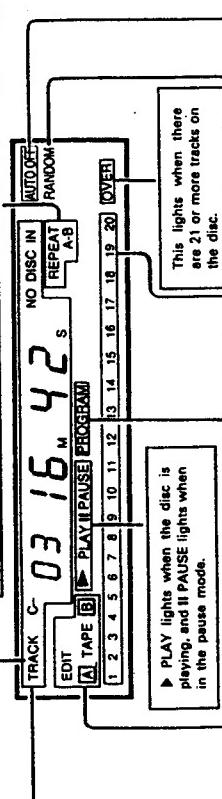
CD PLAYER DISPLAY

Tape type and remaining time display
During the editing operation, C-D lights and the
tape time is displayed.

Track number display
00/00 is displayed when the disc data cannot be read properly.
When a disc is loaded:

- The total number of tracks is displayed in the stop mode.
- The track number is displayed in the play and pause modes.
- (C or J) is displayed when the innermost or outermost section of the disc is reached in the manual search mode.

The indicators switch as follows when the REPEAT button is pressed in the play mode:
First press: REPEAT (single track repeat) The repeated track number lights on the disc calendar.
Second press: REPEAT (all tracks repeat) The track numbers of the tracks on the disc light.
Third press: REPEAT A-B.
Fourth press: REPEAT A-B.
Fifth press: No display
• When track 21 or higher is repeated in 1-track repeat, the TRACK number flashes.



PROGRAM lights during the programmed selection mode.

During the editing operation, EDIT [A] TAPE lights up, the remaining time for side A of the tape is indicated on the time section of the display, the track numbers set for side A light on the calendar section of the display, while the track numbers set for side B flash. When the TAPE A/B button is pressed, [A] goes off, [B] lights, and the remaining time and track numbers set for side B are indicated in the same way.

Music calendar display

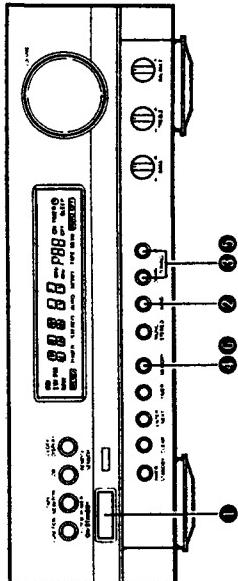
This indicates the track numbers on the disc to a maximum of 20.
The track numbers go off after the corresponding tracks are played.
In the program mode, the track numbers of the programmed tracks are indicated to a maximum of 20.

- NO DISC lights on the display if no disc is loaded, or if the disc is loaded upside-down or is heavily scratched or dirty.

6 LISTENING TO RADIO BROADCASTS

(Check that connections are proper, referring to Page 5)

TUNING



Example: Tuning to 87.50 MHz, FM

1	Set the VOLUME control to the minimum position, then press the SYSTEM POWER button.	
2	Select the FM band with the BAND button.	
3	Use the UP and DOWN buttons to set the frequency to 87.50 MHz.	

Presetting MW, LW and FM Stations

Example: Presetting the (currently tuned) FM 87.50 MHz to preset number 3

4	Press the MEMORY button. [MEMO] flashes for 10 seconds.	
5	Use the UP and DOWN buttons to call up the number to which you want to preset the station. Or, directly press the number buttons on the remote control unit. The preset number will flash.	
6	Press the MEMORY button while [MEMO] is flashing.	

Up to 30 MW, LW and FM stations can be preset at random using this procedure.

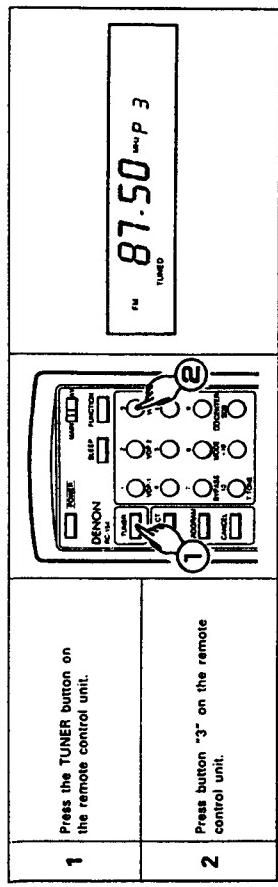
- Auto Tuning
- When the TUNING buttons are pressed, the frequency changes in steps of 50 kHz for FM, 9 kHz for MW and 1 kHz for LW.
- If the TUNING UP or DOWN button is held in for more than 1 second, the frequency continues to change when the button is released.
- The next station is tuned in automatically and the tuning stops there. Note that tuning will not stop if not stop when the antenna input is weak and the [TUNED] indicator does not light. To stop the auto tuning, press the UP or DOWN button again.

GENERAL SECTION

7 USING THE TIMER

Setting the Timer

Example: Listening to the FM station preset at number 3



- 1 Press the TUNER button on the remote control unit.

- 2 Press button "3" on the remote control unit.

FM Stereo Reception

- When the MONO/STEREO button is pressed (which lights the AUTO and MONO indicators) and an FM stereo broadcast is received, the STEREO indicator lights and the station is received in stereo. If the MONO indicator is lit by pressing the MONO/STEREO button, the STEREO indicator goes off and the station is received in monaural.

Notes on Presetting

- When an FM station is preset, the auto or monaural mode is also set, so check the display before presetting the station.
- If a station is preset to a number at which another station has previously been preset, the previous station is cleared and the new station is preset.
- If the power cord is unplugged, the preset memory is not cleared immediately, but will be cleared if the cord is left unplugged over a long period. Should this happen, preset the stations again.

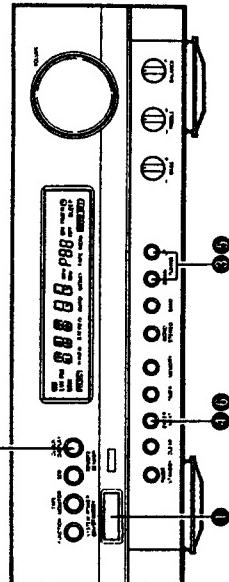
• Be sure to set the current time.
• Regular timer: The power can be switched on and off once every day at the same time. (Wake-up music)
• Sleep timer: The power can be set to turn off in up to 60 minutes in steps of 10 minutes using the remote control unit. (Bedtime music)
Be sure to preset stations before setting the timer. Refer to "Presetting MW, LW and FM Stations" on Page 9.
• Turn the standby switch off when not using the timer.

Power Failure

Should a power failure occur or if the power cord becomes unplugged from the power outlet, 00:00 or the time at which the power failed will flash on the time display. If this happens, reset the current time. (Reset the current time and timer settings. If 00:00 was displayed, also reset the stations preset on the tuner.) The standby mark starts flashing if there is a power failure or if the power cord is unplugged while the tuner's preset channels are set. To make the standby mark stop flashing, press the TIMER button, then press the TIMER or CLEAR button while "FUNC" is displayed.

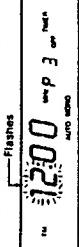
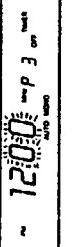
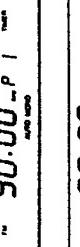
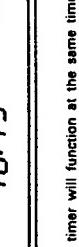
Setting the Current Time (A 24-hour clock display is used.)

②

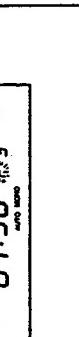
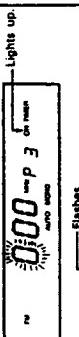
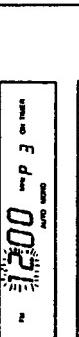
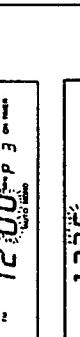
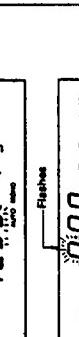


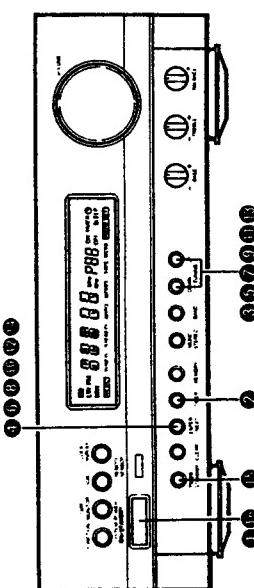
Example: Setting to 19:30 (7:30 p.m.)

1 Press the SYSTEM POWER button.		00:00	The hour's place flashes.
2 Hold in the CLOCK/DISPLAY button for 3 seconds or longer.		19:00	(All places flash if the time has already been set.)
3 Set the hours with the UP and DOWN buttons.		19:00	The set places flash.
4 Press the ENTER/NEXT button.		19:30	The minutes' places flash.
5 Set the minutes with the UP and DOWN buttons.		19:30	The set places flash.
6 Press the ENTER/NEXT button at the sound of a time signal.		19:30	The display lights steadily and the clock starts to count from 0 seconds.

	11 Use the UP and DOWN buttons to set the hour at which the timer is to switch off.
	12 Press the ENTER/NEXT button.
	13 Use the UP and DOWN buttons to set the minutes at which the timer is to switch off.
	14 Press the ENTER/NEXT button.
	15 Press the TIMER STANDBY button.
	16 Press the SYSTEM POWER button.

	When the TIMER STANDBY button is pressed and the "•" mark is lit, the timer will function at the same times each day.
	To switch off the timer, press the TIMER STANDBY button and turn off the "•" mark.
NOTE:	

	1 Press the SYSTEM POWER button.
	2 Press the TIMER button.
	3 Press the UP and DOWN buttons to display "TUNER".
	4 Press the ENTER/NEXT button.
	5 Press the UP and DOWN buttons to set the preset number.
	6 Press the ENTER/NEXT button.
	7 Use the UP and DOWN buttons to set the hour at which the timer is to switch on.
	8 Press the ENTER/NEXT button.
	9 Use the UP and DOWN buttons to set the minutes at which the timer is to switch on.
	10 Press the ENTER/NEXT button.

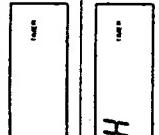
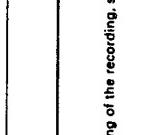
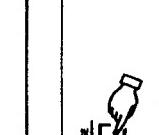
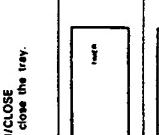
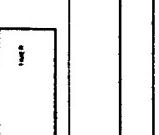
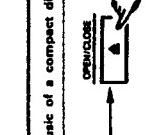
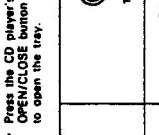
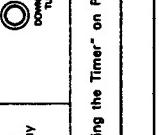


Setting the Timer

(Preset the MW, LW and FM stations in advance)

Example: Setting the timer to turn on at 12:35 and off at 12:56.
90.00 MHz FM is being received on preset number "1".
87.50 MHz FM is set to preset number "3".

GENERAL SECTION

Example 3: Unattended recording of radio broadcasts ("air checks")			
1	 <p>SYSTEM POWER</p> <p>OPEN/CLOSE</p>	<p>Press the tuner-preamp's SYSTEM POWER button to switch on the power.</p> <p>→ Press the deck 2 OPEN/CLOSE button to open the tray.</p>	<p>→ Load the cassette tape to → which you will record.</p> <p>Press the OPEN/CLOSE button again to close the tray.</p>
2	 <p>TIMER</p> <p>FUNC</p>	<p>Press the tuner-preamp's TIMER button.</p>	<p>Press the UP and DOWN buttons of the tuner-preamp to display AIR.CH.</p>
3	 <p>UP</p> <p>DOWN</p> <p>TIMER</p>	<p>Follow steps 4 to 16 under "Setting the Timer" on Page 11.</p>	<p>... FUNC</p> <p>... AIR.CH</p>
4		<ul style="list-style-type: none"> Timer recording starts in the direction indicated by the tape direction indicator of deck 2. Check that the tape direction and REV MODE switch settings are as desired. The section of leader tape at the beginning of the tape cannot be recorded. To avoid missing the beginning of the recording, set the starting time to about 1 minute before the program is scheduled to start. 	
Example 1: Waking up to the music of a compact disc.			
1	 <p>SYSTEM POWER</p> <p>OPEN/CLOSE</p>	<p>Press the tuner-preamp's SYSTEM POWER button to switch on the power.</p> <p>→ Press the CD player's OPEN/CLOSE button to open the tray.</p>	<p>→ Set the compact disc in the tray.</p> <p>→ Press the OPEN/CLOSE button again to close the tray.</p>
2	 <p>TIMER</p> <p>FUNC</p>	<p>Press the tuner-preamp's TIMER button.</p>	<p>Press the UP and DOWN buttons of the tuner-preamp to display "CD".</p>
3	 <p>UP</p> <p>DOWN</p> <p>TIMER</p>	<p>Follow steps 6 to 16 under "Setting the Timer" on Page 11.</p>	<p>... FUNC</p> <p>... CD</p>
4			
Example 2: Waking up to the music of a cassette tape.			
1	 <p>SYSTEM POWER</p> <p>OPEN/CLOSE</p>	<p>Press the tuner-preamp's SYSTEM POWER button to switch on the power.</p> <p>→ Press the cassette deck's OPEN/CLOSE button to open the tray.</p>	<p>→ Load the cassette tape.</p> <p>→ Press the OPEN/CLOSE button again to close the tray.</p>
2	 <p>TIMER</p> <p>FUNC</p>	<p>Press the tuner-preamp's TIMER button.</p>	<p>Press the UP and DOWN buttons of the tuner-preamp to display "TAPE".</p>
3	 <p>UP</p> <p>DOWN</p> <p>TIMER</p>	<p>Follow steps 6 to 16 under "Setting the Timer" on Page 11.</p>	<p>... FUNC</p> <p>... TAPE</p>
4		<ul style="list-style-type: none"> The tape will be played back in the direction indicated by the tape direction indicator in the tape deck on the side of the tape counter display. 	

Ways to Use the Timer

GENERAL SECTION

8 CASSETTE DECK

Before Recording and Playback

(Use the remote control unit for these operations.)

Example: Setting the power to switch off in 50 minutes.

1	Currently receiving 87.50 MHz, FM. Press the remote control unit's SLEEP button.	"87.50" is displayed. "SLEEP" appears and flashes for 5 seconds.
2	Press the SLEEP button again while "SLEEP" is flashing.	"50" is displayed, and the frequency display (87.50) reappears after 5 seconds.

- If the sleep timer and regular timer settings overlap, the sleep timer is given priority.
- Do not press the TIMER STANDBY button after the power has been switched on with the timer. If this is done, the timer will not function properly.
- If the same time is set for the on time and off time, the power will not be switched on even when the "STANDBY" indicator is lit.
- If the timer is set for an AM or FM station and the on time of the timer is reached while listening to another station, the tuner switches to the station which was set with the timer.
- If the display is not normal, unplug the power cord, then holding in the MEMORY button and the BAND button, plug the power plug into the power outlet. This will reset the tuner to the initial settings and provide a proper display. If this is done, reset the preset stations, current time, and timer settings.

Auto Reverse

(This deck is equipped with an auto reverse mechanism, so cassette tapes can be played and recorded on both sides or played continuously without having to turn them over.)

Direction of tape travel

This deck has two play buttons, one for the forward direction (front side) and another for the reverse direction (back side). The side being played can be changed during playback by pressing the opposite play button.

Reverse mode

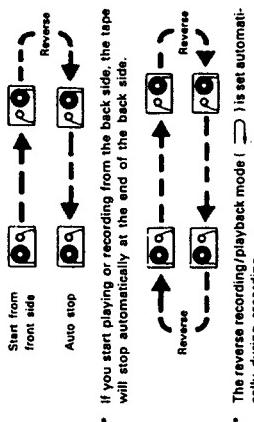
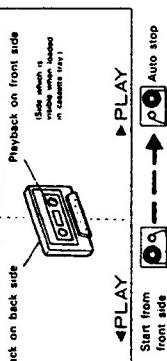
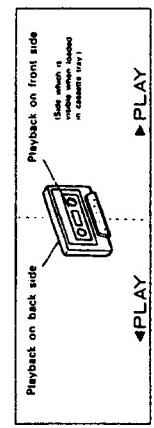
Set the reverse mode switch (REV MODE) as follows:

- Single-sided recording/playback mode (—)
- In this position, only the front side or the back side of the cassette tape is played or recorded. (The tape stops automatically when the end of that side is reached.)
- Two-side recording/playback mode (—)
- In this position, when the end of the front side is reached, recording or playback automatically switches to the back side and continues from there. (The tape stops automatically when the end of the back side is reached.)
- Continuous playback mode (—)
- When tape is loaded in only one of the decks, playback continues until the STOP button is pressed.
- Relay playback mode (—)
- When tapes are loaded in both decks, playback continues from deck 1 onto deck 2, and then back again, as shown in the diagram at the right.

Cassette Tapes

Cancelling the Sleep Timer

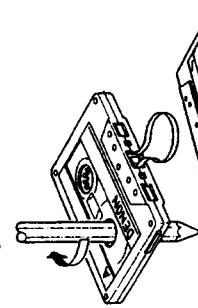
- To cancel the timer while it is operating in the sleep mode, press the SLEEP button, and while "SLEEP" is flashing, press the CLEAR button on the tuner-preamplifier.
- Press the SLEEP button and continue to press it until the power is switched off. When the power is switched off the sleep timer will be cancelled.



The reverse recording/playback mode (—) is set automatically during recording.

Handling Precautions

- C-120 cassette tapes
Avoid using 120-minute cassette tapes, since they have extremely thin tape which tends to become wound onto the capstans or pinch rollers.
- Tape slack
If the tape is slack, it may become wound onto mechanism parts or otherwise damaged. Take up the slack with a pencil before loading the cassette.



Storage Precautions

- Avoid storing in the following places:
 - Hot, humid places
 - Dusty places
 - Places exposed to direct sunlight
 - Near magnetic fields (TVs, speakers, etc.)
 - Store the cassette tape in a case equipped with stoppers to keep the tape from coming slack.
- Protecting Cassette Tapes From Being Erased Accidentally
Accidental erasure prevention tab for side A
Accidental erasure prevention tab for side B

- Cassette tapes are equipped with accidental erasure prevention tabs. To protect recorded tapes from being erased accidentally, use a screwdriver, etc., and break these tabs off.
- To record on a cassette tape whose accidental erasure prevention tabs have been broken off, place a piece of cellulose tape over the hole.

GENERAL SECTION

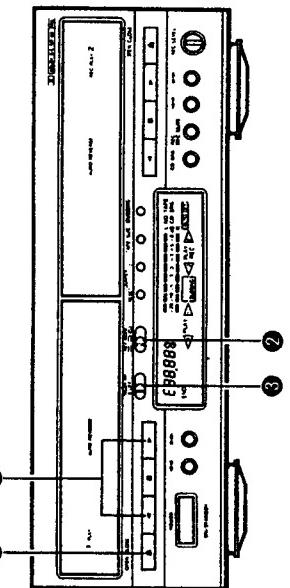
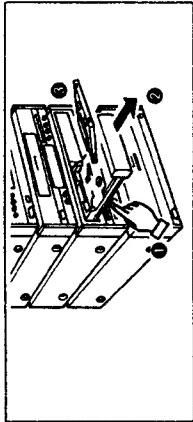
9 PLAYING CASSETTE TAPES

(Single Side Playback, Two-Side Playback, and Continuous Playback)

Before Operating

Loading and Unloading Cassette Tapes (Common for Deck 1 and Deck 2)

- Loading**
 - Press the OPEN/CLOSE button (▲) to open the cassette tray.
 - Set the tape in the cassette tray with the open side (on which the tape is exposed) facing away from you.
 - Press the OPEN/CLOSE button again to close the tray.
- Unloading**
 - Press the STOP button (■).
 - Press the OPEN/CLOSE button (▲) to open the cassette tray.
 - Remove the cassette tape.



Check the following before recording or playing cassette tapes:

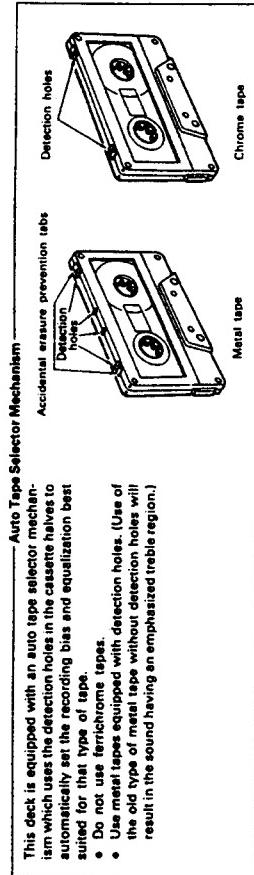
- Is the head dirty?...
The sound quality will be poor if the head is dirty. Refer to Page 21.
- Are the accidental erasure prevention tabs broken off?...
Recording is not possible if these tabs are broken off. Refer to Page 13.
- Load the cassette tape on an angle with the open side facing away from you. Loading it in the opposite direction can cause damage.
- Do not press the OPEN/CLOSE button during playback or recording. Always press the STOP button before pressing the OPEN/CLOSE button.

NOTE: —

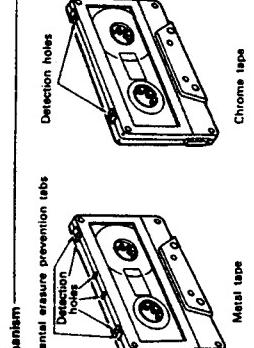
- Using the Tape Counter (Linear Tape Counter) —
- This counter displays the elapsed running time of the tape in minutes and seconds.
 - The counter can be reset to 00:00 by pressing the COUNTER RESET button. Or, the counter will also be reset when the tape is loaded or unloaded.
 - Making a memo of the contents of a recording and the range of the counter numbers while you are recording or playing back a tape will be convenient when you search for a portion of the tape to which you would like to listen.

NOTE: —

- This deck's linear tape counter has been set for the following cassette tape lengths: C46, C50, C54, C60, C74, C80, C100, C120, C146, and C160. (L indicates large hubbed cassettes.) Using a tape that lies outside of this range, or a tape with a different length than the displayed length, will result in error. When using a tape that is not included in the TAPE SIZE Selection, select the tape size closest to the length of the tape to be used. (This will reduce the error.)
- The linear tape counter is not accurate like a clock. The thickness of the tape will differ depending on the type of tape used (tape position and time), and so there will be some error introduced. Error also arises from the difference between tapes with smaller and larger hubs, and shows up in the remaining tape display (END mark).



Auto Tape Selector Mechanism



- This deck is equipped with an auto tape selector mechanism which uses the detection holes in the cassette halves to automatically set the recording bias and equalization best suited for that type of tape.
- Do not use ferrichrome tapes.
- Use metal tapes equipped with detection holes. (Use of the old type of metal tape without detection holes will result in the sound having an emphasized treble region.)

9

- Functions common for deck 1 and deck 2.
- When operating from the remote control unit, the operation switches between deck 1 and deck 2 each time the DECK 1/2 button is pressed. The counter indicator (① or ②) lights for the selected deck.

1	Press the OPEN/CLOSE button, and load recorded tape into the tray. Refer to Page 14.	
2	Set the REV MODE switch. Refer to Page 13.	
3	Set the DOLBY NR switch. Refer to Page 6 ④.	
4	Press the play button (▶ or ▶). The button of the direction of the button pressed.	

GENERAL SECTION

PLAYING CASSETTE TAPES

Using the MS (Music Search) Function and the Music Search Display

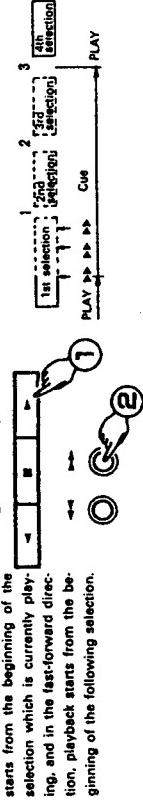
Using the MS (Music Search) Function

- Use this function to move to the beginning of the following section or return to the beginning of the current selection.

① Press ▶ or ▶.

② Press ▶ or ▶.

- In the rewind direction, playback starts from the beginning of the selection which is currently playing, and in the fast-forward direction, playback starts from the beginning of the following selection.

**Display During the Music Search Operation**

During the music search operation, the number of selections being skipped is indicated on the tape counter, and this number decreases each time a blank section is detected (for example, 3 → 2 → 1).

- When skipping back to a previous selection

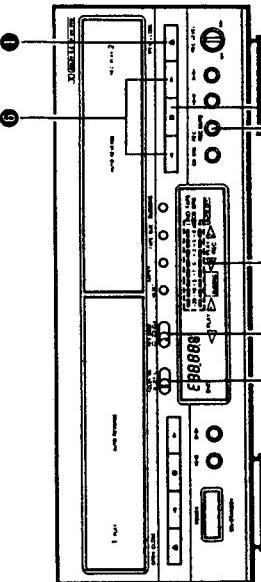
P-03 — Number of tracks to be skipped

↑ This lights when skipping backward

- When skipping ahead to a following selection

P 05 — Number of tracks to be skipped

↓ This lights when skipping forward

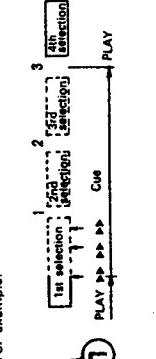
10 RECORDING CASSETTE TAPES

- The positions of the VOLUME and tone controls do not affect the sound being recorded.

1	Press the OPEN/CLOSE button ▲ for deck 2 and load the tape to which you will record. Refer to Page 14.
2	Set the REV MODE switch to □ or □. Refer to Page 13.
3	Set the DOLBY NR switch. Refer to Page 6 ③.
4	Recording from the radio Press the BAND selector button.
5	Recording from a CD player The REC (recording) indicator lights.
6	Press the REC/MUTE button. Press the ▶ or ▶ button. (Recording starts)
7	To stop recording, press the stop button.

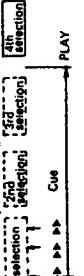
The tape skips by a number of selections equal to the number of times the ▶ or ▶ button is pressed.

For example:



For the normal fast-forward or rewind operations, press the stop button ■ before pressing the ▶ or ▶ button.

When skipping back to a previous selection



↑ This lights when skipping backward

↓ This lights when skipping forward

Adjustment of the Recording Input Level Control

Too high a recording level will result in a recording which has a high degree of distortion, whereas too low a recording level will result in a high degree of noise. Adjustment of the recording input level is of the utmost importance in making a well-balanced recording.

Guide to Recording Input Levels

NOTE: The optimum recording level will actually differ depending on the source and the type of tape, and so a trial recording should be made.

Type I (normal) tapes 0 dB

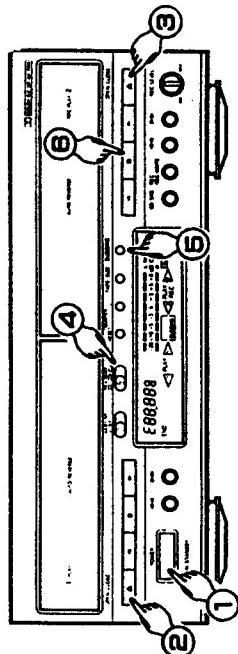
Type II (CrO₂) tapes +3 dB

Type IV (metal) tapes +3 dB

RECORDING CASSETTE TAPES

- Making a Synchro Dubbing (Copy)
- Synchro dubbing (tape copying) can be made at regular speed from deck 1 to deck 2.

Press the SYSTEM POWER button of the tuner-preampifier.



① Press the SYSTEM POWER button of the tuner-preampifier or press the POWER ON/STANDBY button of the deck.

② Press the OPEN/CLOSE (▲) button and load the tape to be played back in deck 1.

③ Press the OPEN/CLOSE (▲) button and load the tape to be recorded back in deck 2.

④ Set the reverse mode with the REV MODE switch.

⑤ Press the DUBBING (synchro dubbing) button. Note that if the POWER ON/STANDBY button of the deck is pressed to switch on the power, the power of the tuner-preampifier will automatically be switched on when the DUBBING button is pressed. You will be able to hear the audio normally. The tape will automatically stop when it reaches the end and the synchro dubbing mode will be cancelled.

⑥ Recording level during synchro dubbing
During the recording, the recording is made at the same level as the playback tape of deck 1, regardless of the position of the recording level control. Note that when the recording tape and the playback tape are of different types, the recording level might be different and so synchro dubbing should be done with the same type of tape if possible.

Dolby NR mode during synchro dubbing

The Dolby NR system is automatically disengaged from the panel switch during synchro dubbing (even though the display does not change) and the tape is recorded with the Dolby NR mode of the playback tape.

⑦ You can listen to the sound of another source while synchro dubbing.
Changing the source with the FUNCTION button or the CD play button will not interrupt the synchro dubbing.

⑧ When synchro dubbing, both decks begin running in the forward direction (from the A side).

⑨ The synchro DUBBING button is effective in starting the operation only when both tapes are in the stopped condition.

⑩ The following buttons do not function during the synchro dubbing operation: forward play ▶, fast forward ▶▶, rewind ▶◀, and REC/REC MUTE.

⑪ To ensure complete reproduction, use the same length of recording tape as the playback tape, and rewind both tapes to the beginning of side A before starting the dubbing operation.

⑫ By setting the REV MODE switch to the ▶ or ▶▶ position, when the playback tape of deck 1 reverses at the end of the tape on side A, the deck 2 tape will reverse at the same time and dubbing can continue on side B.

11 PLAYING CDS

Compact Discs

- Press the OPEN/CLOSE button (▲) once to open the disc tray, once again to close it.
- The disc tray can also be closed by pressing the play (▶) button.
- When this is done, playback automatically starts from the first track on the disc (or if the tracks are programmed, the first programmed track).
- Load the disc with the label side facing up, being careful not to touch the disc surface.
- Load the disc with the disc tray open all the way.

- Set the disc securely in the tray glide at the center of the disc tray.
- To play an 8 cm disc, place the disc in the sunken part at the center of the disc tray.
- When the disc tray is closed, the disc turns automatically for several seconds, and the number of tracks and total playing time appear on the display.



■ When removing the disc from its case:

As shown in the diagram, grasp the disc along the edges, gently press down on the hole in the middle with a finger, and lift the disc. It should come out easily.

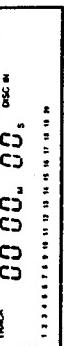
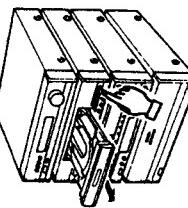
■ When setting the disc in the disc tray:
Always set the disc with the label side facing up. (Compact discs can only be played on one side). For 8 cm CDs, set the disc in the sunken part in the middle of the tray.

Disc	Remarks
CD	
CDV	Only the audio part is played.
CD single (8 cm)	

- Handling the Disc Tray
Do not switch off the power or push or pull the disc tray when it is moving, since this may damage it.
If the cord of a set of headphones, etc., gets caught in the disc tray when it is closed, press the OPEN/CLOSE button (▲) again.
- Never set objects other than CDs in the disc tray, as this can cause damage.

NOTE:

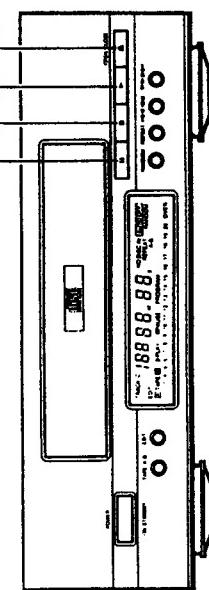
"NO DISC" is displayed on the display window when no disc is loaded, when the disc is loaded upside-down, or when the disc is not properly loaded. Also, "00.00," may appear during playback of a CD if the disc is scratched or dirty. If this happens, the set will not operate when a normal operating button (other than the OPEN/CLOSE button) is pressed, so press the OPEN/CLOSE (▲) button, remove the disc, clean it as necessary, then press the PLAY (▶) button again.



GENERAL SECTION

Various CD Play Functions

(Insert the disc before performing the following operations.)



Example: Playing a CD with 15 tracks and a total playing time of 62 minutes 03 seconds, starting from track 1

1	Press the OPEN/CLOSE button.		OPEN/CLOSE The disc tray opens.
2	Set the CD in the disc tray. Refer to Page 16.		The display appears several seconds after the disc tray closes.
3	Press the OPEN/CLOSE button.		OPEN/CLOSE The disc tray closes.
4	Press the play button.		PLAY CD play starts.
5	Press the pause button.		PAUSE PLAY goes off and "PAUSE" appears. CD play is paused at the point the button is pressed.
6	Press the play button.		PLAY If PAUSE goes off and "PLAY" appears. CD play resumes from the point the pause button was pressed.
7	Press the stop button.		STOP To stop CD play:

To stop CD play:

1st time	Press the REPEAT button during CD play.		REPEAT "REPEAT A-B" lights up. The A-B section is played repeatedly.
2nd time	Press the REPEAT button before CD play or during CD play.		REPEAT The track numbers contained on the disc light up on the music calendar, and all tracks are played repeatedly.
3rd time	Press the REPEAT button during CD play.		REPEAT "REPEAT A-B" lights up. The A-B section is played repeatedly.
4th time	Press the REPEAT button during CD play.		REPEAT If nothing else is done, all tracks are played repeatedly.

NOTE:
 • 00 is displayed on the track number section of the display for several seconds after the disc is set, while the data on the number of tracks, playing time, etc., is being read from the disc. After this, the number of tracks and total playing time appear.

DIRECT SELECTION	
①	Playing Certain Tracks

Example: Playing the 8th track	Perform this operation from the remote control unit.
①	Press the DIRECT button.
②	Press track button "8". "TRACK 8" appears on the display, and the 8th track begins playing.
•	When the end of the track is reached, play continues on to the next track.
③	For track number 20, press +10 and 10.

1 TRACK REPEAT	
①	Playing 1 Track Repeatedly

①	Press the REPEAT button once.
②	Press the M4 or M5 button, and select the desired track.
③	Press the play button (P) to start play.
④	Playing All Tracks Repeatedly
①	Press the REPEAT button twice.
②	Press the play button (P) to start play.

ALL TRACKS REPEAT	
①	When the specified track finishes playing, the pickup returns to the beginning of that track and play is repeated.

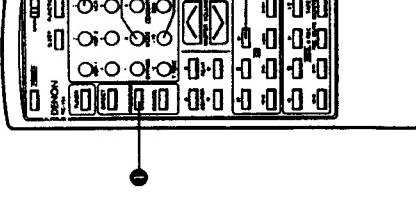
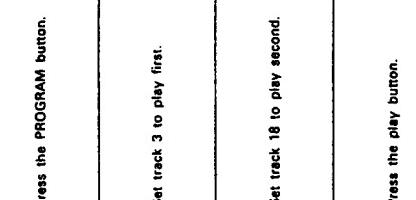
①	When the last track finishes playing, the pickup returns to the first track of the disc and play is repeated.
②	If the REPEAT button is pressed once during play, the disc will be played repeatedly.
③	If the REPEAT button is pressed once during programmed play, the program will be played repeatedly.
④	If the REPEAT button is pressed twice while the disc is stopped, the TRACK numbers indicator lights and the all tracks repeat play mode is set.

SECTION REPEAT	
①	Press the REPEAT button during CD play.

1st time	(1) Press the REPEAT button before CD play.		REPEAT "REPEAT 03" lights up. The total number of tracks flashes.
2nd time	(2) Press the REPEAT button before CD play.		REPEAT "REPEAT 15" lights up. The total number of tracks flashes.
3rd time	Press the REPEAT button before CD play or during CD play.		REPEAT "REPEAT 03" lights up. The track numbers contained on the disc light up on the music calendar, and all tracks are played repeatedly.
4th time	Press the REPEAT button during CD play.		REPEAT "REPEAT A-B" lights up. If nothing else is done, all tracks are played repeatedly.

Pressing the REPEAT button once again returns the player to regular CD play.
--

GENERAL SECTION

- | PROGRAMMED SELECTION | |
|--|---|
| ④ Playing Certain Tracks in any Desired Order
<small>(Perform this operation from the remote control unit.)</small> | |
| Example: Programming track 3 to play first, track 18 to play second, on a CD with 18 tracks and a total playing time of 62 minutes, 3 seconds | |
| Setting and Playing the Program (Set the Slide Switch to the "MAIN" Side.) | <p>1 Press the PROGRAM button.</p>  <p>2 Set track 3 to play first.</p>  <p>3 Set track 18 to play second.</p>  <p>4 Press the play button.</p>  |
| | <p>The numbers of the programmed tracks go off once the tracks are played.</p> <ul style="list-style-type: none"> The time display will read "— M — S" if a track number of 31 or higher is set in the program. When a program is set during CD play after a direct selection, the track currently playing is set as the first track in the program. Up to 20 tracks of your choice from among track numbers 1 through 99 can be programmed with this CD player. If you attempt to set a track number that is greater than the number of tracks on the disc, that track number will not be displayed when the buttons are pressed. Programming is also possible when the disc tray is open. In this case, track numbers greater than the number of tracks on the disc can be programmed, but these are ignored when the disc is played. There is a silent interval of 4 seconds between tracks. This is has been designed to create a blank section of 4 seconds between selections when recording programmed tracks onto tape. The entire program is cleared when the disc tray is opened or closed (by pressing the ▲ button). If you make a mistake when programming tracks, press the CANCEL button and program again. (Each press of the CANCEL button cancels the last track.) An A-B section repeat is not possible during programmed play. Other operations possible during programmed play:
The quick search, pause, stop monitor, and other operations can be used during programmed play. To move to the beginning of the previous track with the quick search operation, press I◀◀ I◀◀ once, then once again while the time display reads "00". To move to the beginning of the following track, press ▶▶▶ ▶▶▶ once, regardless of the time display. Perform programming and canceling in the stop mode. |

GENERAL SECTION

RANDOM SEARCH

② Playing Tracks in Random Order

- Pressing the RANDOM button when a program has been set will play the programmed tracks in random order.
- Pressing the RANDOM button when repeat play has been set will play the tracks through randomly one time, and each time following this there will be a random search with a different pattern.
- An A-B section repeat is not possible during random play.
- During the search operation, the track numbers of the disc from track 1 to the last track will be repeatedly displayed at high speed in the TRACK NO. section, and the following tracks to be played will not be known from the end of the search to the time CD play begins.
- Pressing the RANDOM button when 1-track repeat has been set will automatically change the setting to all tracks repeat and these tracks will be played randomly.

NOTE:
Random play is not possible during the edit operation.

③ Edited Recording onto Sides A and B of a Tape (EDIT)

Editing is possible with CDs containing up to 20 tracks.

Before starting the edited recording operation, load the cassette tape to which you will record into deck 2 with side A facing up. The leader tape is automatically taken up before recording starts. (Set the REV MODE switch to the  position.)

④ Recording in the Same Order as on the Disc

① Automatic Edited Recording

Example: Recording a disc with 18 tracks and a total playing time of 56 minutes onto a C-60 cassette tape

With edited recording, side B of the tape will be recorded automatically even when the REV MODE switch of the deck is set to the  position.

- During edited recording, only the following buttons will function: the stop button of the CD or the OPEN/CLOSE button, and the stop button of the deck.
- When using a recorded tape for edited recording, the tape should be erased before use, since when the tape is longer than the set time, an unrecorded section of side B will remain after the tape stops.
- The search buttons ( ) can be used to change the track numbers continuously.
- The search buttons ( ) can be used to change the track numbers between tracks (for making it easy to reach the beginning of a track). This will differ from the actual silent portions between the tracks on the disc, and so there will be some error in the actual remaining time of the tape and the displayed time.

⑤ Recording Certain Tracks in Any Desired Order

① Follow the instructions under "PROGRAMMED SELECTION" on Page 18 to program the tracks.

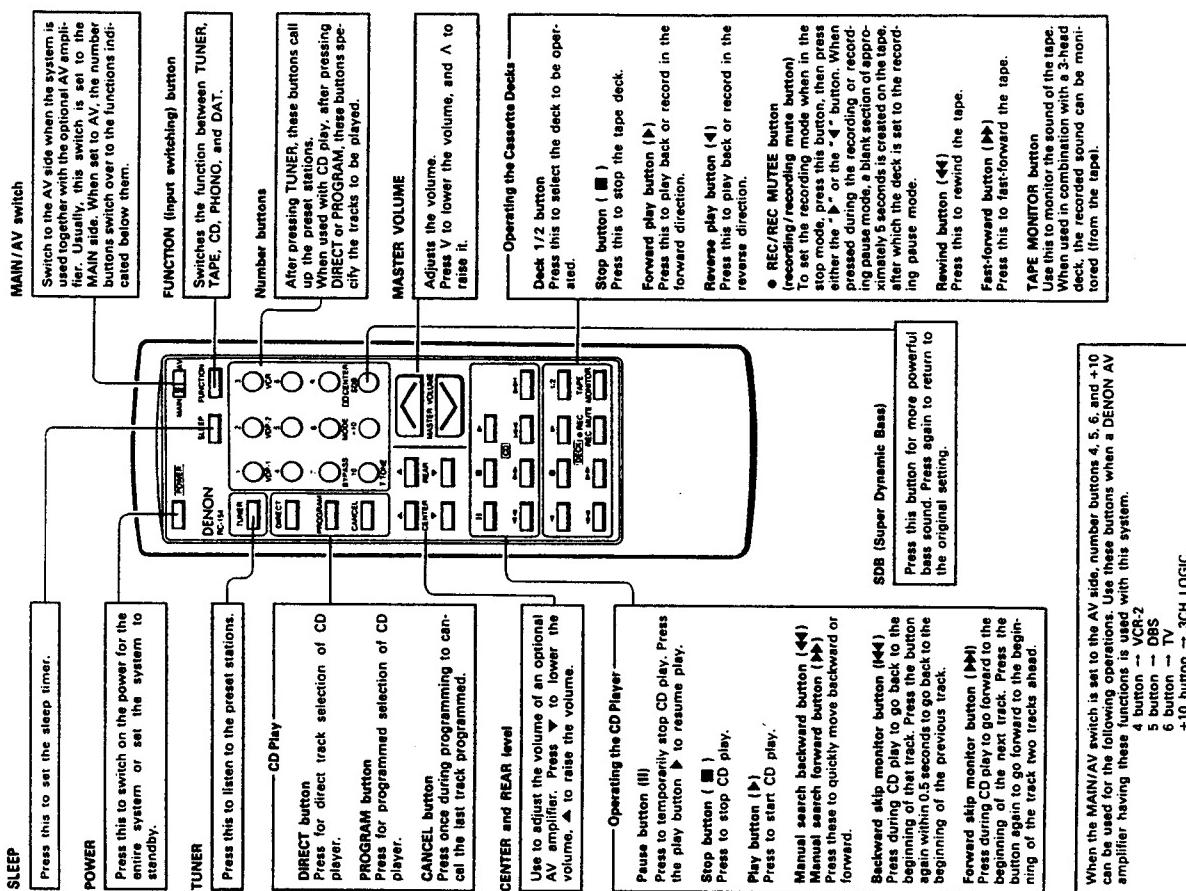
② Perform steps 2 through 4 under the aforementioned "Automatic Edited Recording".

⑥ Programmed CD Play Using the Search Buttons (◀◀◀▶▶▶)

Pressing the PROGRAM button of the remote control unit will light up the "PROGRAM" indicator. When the disc is stopped, programming can be done with the search buttons (                                            <img alt="down arrow" data-bbox

GENERAL SECTION

Button Names and Functions



12 REMOTE CONTROL UNIT

Inserting the Batteries

- ① Open the battery case lid on the back of the remote control unit.
- ② Insert the two batteries (R6P, AA) in the proper direction.
- ③ Set the battery case lid back in place.
- The remote control unit can be used at a distance of about 7 meters from the remote control sensor, but this distance will be shorter if there are obstacles in the way or if the remote control is operated from an angle.
- Do not press buttons on the remote control unit and on the main unit at the same time.
- If  appears on the tuner-preamplifier's display due to incident light even though the remote control unit has not been operated, it is best to move the set or place it in a different direction. Even if this happens, it will not cause a malfunction with remote control unit.
- When adjusting the volume continuously with the remote control unit, the volume adjustment will stop if the remote control unit is moved away from the remote control sensor. Should this happen, press the button again to continue changing the volume.
- Do not press buttons on the remote control unit and on the main unit at the same time. Doing so will lead to a malfunction.
- If  appears on the tuner-preamplifier's display due to incident light even though the remote control unit has not been operated, it is best to move the set or place it in a different direction. Even if this happens, it will not cause a malfunction with remote control unit.
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- Do not press buttons on the remote control unit and on the main unit at the same time. Doing so will lead to a malfunction.
- If  appears on the tuner-preamplifier's display due to incident light even though the remote control unit has not been operated, it is best to move the set or place it in a different direction. Even if this happens, it will not cause a malfunction with remote control unit.
- When adjusting the volume continuously with the remote control unit, the volume adjustment will stop if the remote control unit is moved away from the remote control sensor. Should this happen, press the button again to continue changing the volume.

Cautions on Use

- The D-250 is supplied with a remote control unit (RC-154) for system control.
- Replace the batteries with new ones when the transmission distance possible with the remote control unit shortens.
- For longer battery life, remove the batteries when not using the remote control unit for long periods.
- When replacing batteries, use two new batteries. Never use an old battery with a new one.
- Do not use two different types of batteries.
- Do not heat batteries or take them apart.
- Be careful that the remote control sensor is not exposed to direct sunlight or strong light from lighting fixtures.
- The remote control sensor is located on the tuner preamplifier. Point the remote control unit at the sensor, then press the buttons for the desired operation.
- Operate the remote control unit within the range illustrated in the diagram.
- Do not press buttons on the remote control unit and on the main unit at the same time.
- If  appears on the tuner-preamplifier's display due to incident light even though the remote control unit has not been operated, it is best to move the set or place it in a different direction. Even if this happens, it will not cause a malfunction with remote control unit.
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- Do not press buttons on the remote control unit and on the main unit at the same time. Doing so will lead to a malfunction.
- If  appears on the tuner-preamplifier's display due to incident light even though the remote control unit has not been operated, it is best to move the set or place it in a different direction. Even if this happens, it will not cause a malfunction with remote control unit.
- When adjusting the volume continuously with the remote control unit, the volume adjustment will stop if the remote control unit is moved away from the remote control sensor. Should this happen, press the button again to continue changing the volume.

13 AUTO ON/OFF FUNCTION

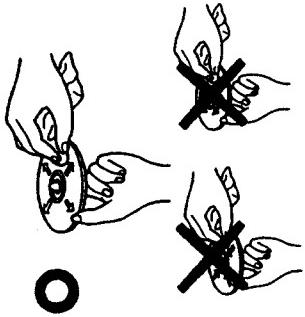
- When the CD or deck play button, or the OPEN/CLOSE button is pressed from the standby mode, the power is switched on automatically, and the play or open/close operation is performed. The "AUTO OFF" indicator lights at this time.
- When play ends in this mode and there are no operations for 10 minutes, the power is automatically switched off and the system enters the standby mode. If there is no disc or cassette in the system, the power will be switched off in about 1 minute.
- When the disc tray or the cassette tray is open, the tray will close in about 1 minute.
- When the tuner number buttons (presses numbers) are pressed, the power will be switched on in the same way and the system will enter the auto off mode. In this case, the "TUNED" indicator will go off and 10 minutes later the power will be switched off.

15 SPECIFICATIONS

- Tuner-preamplifier (UPO-250)**
 - Reception Frequency Range: FM: 87.50 MHz to 108.00 MHz
AM: 522 kHz to 1611 kHz (MW), 153 kHz to 279 kHz (LW)
 - Receiving Sensitivity: FM: 1.5 uV 75 ohms (SN ratio 30 dB)
AM: 20 uV (SN ratio 20 dB, MW), 35 uV (SN ratio 20 dB, LW)
 - FM Stereo Separation: 40 dB (1 kHz)
 - Bass Adjustment: 100 Hz ±5 dB
 - Treble Adjustment: 10 kHz ±5 dB
 - Super Dynamic Bias: 80 Hz +8 dB
 - PREDUT: Output jacks
 - PHONE: Input jacks
 - DAT: Input jacks, recording output jacks
 - Processor: Processor input/output jacks
 - Dimensions (max.): 270 (W) × 86 (H) × 330 (D) mm (10 5/8" × 3 25/64" × 13")
 - Weight: 3.2 kg (7 lbs 10 oz)
 - Power Supply: AC 230 V, 50Hz, AC 240 V, 50Hz (for U.K. model)
 - Amplifier (UPO-250):
 - Rated Output Power: 50 W +50 W (20 Hz to 20 kHz, 8 ohm)
 - Jacks: 6.3 mm headphone jack
 - Dimensions (max.): 270 (W) × 96 (H) × 330 (D) mm (10 5/8" × 3 25/32" × 13")
 - Weight: 4.1 kg (9 lbs 1 oz)
 - Power Supply: AC 230 V, 50Hz, AC 240 V, 50Hz (for U.K. model)
 - Wave and Flutter: 140 W
 - Below measurable limits (±0.001% W, Peak)
 - Sampling Frequency: 44.1 kHz
 - Light Source: Semiconductor
 - Dimensions (max.): 270 (W) × 86 (H) × 313 (D) mm (10 5/8" × 3 25/64" × 12 21/64")
 - Weight: 3.1 kg (6 lbs 13 oz)
 - Power Supply: AC 230 V, 50Hz, AC 240 V, 50Hz (for U.K. model)
 - 15 W
 - Cassette Deck (UDR-W250):
 - Type: Horizontal 4-track, 2-channel audio reverse stereo cassette deck
 - Heads: 1 hard permalloy recording/pickup head, 1 hard permalloy playback head, and 1 tubular-gp ferrite erase head
 - Tape Speed: 4.75 cm/s
 - Noise Reduction Circuits: Dolby B and CNR
 - Usable Tape: Normal, chrome, and metal tapes
 - Dimensions (max.): 270 (W) × 96 (H) × 318 (D) mm (10 5/8" × 3 25/32" × 12 33/64")
 - Weight: 4.4 kg (9 lbs 11 oz)
 - Power Supply: AC 230 V, 50Hz, AC 240 V, 50Hz (for U.K. model)
 - 18 W
 - Remote Control Unit (RC-154):
 - Type: Infrared pulse
 - Number of Buttons: 41 (including 1 slide switch)
 - Dimensions (max.): 60 (W) × 77 (H) × 18 (D) mm (2 23/64" × 3 1/32" × 45/64")
 - Weight: 130 g (Approx. 6.0z) (including batteries)
- * Maximum dimensions include controls, jacks, and covers. (W) = width; (H) = height; (D) = depth.
- * Solvents such as benzene or alcohol
- * Cleaners containing abrasives
- * Record sprays or cleaners
- * Anti-static products
- * For improvement purposes, specifications and functions are subject to change without advanced notice.

14 IMPORTANT INFORMATION

- Head Demagnetizing**
 - The heads become magnetized after the deck has been used over a long period of time or if the heads are exposed to a magnetic field. This results in noise and reduced tape. In addition, there may be a reduction of the treble range of recorded tapes as well as noise produced on these tapes.
 - When the heads become magnetized, use one of the cassette tape head demagnetizers (erasers) available on the market to demagnetize the heads.
 - For details, read the operating instructions of the demagnetizer.
- Head Cleaning**
 - After the cassette deck has been used for a while, powder from the tape and dirt adhere to the head and lower the sound quality. Use a head cleaning cassette tape to clean.
 - NOTE:** Some of the cleaning sets on the market have a strong polishing effect which can damage the head.
- Disc Cleaning**
 - Dust, fingerprints, or spindle on the disc can cause noise or skipping.
 - If the disc is dirty or if the player does not work properly, clean the disc as follows:
 - Hold the disc as shown in the diagram with the signal surface facing up (and the labelled side facing down).
 - Using a soft cloth, wipe the disc gently from the inside straight towards the edges (as shown by the arrows).
 - Do not wipe from the edges towards the center, or around the disc as you would wipe records.
 - Do not use hard cloths or rub the disc forcefully, since the signal surface is susceptible to scratches.



Never use the following to clean discs:

- Solvents such as benzene or alcohol
- Cleaners containing abrasives
- Record sprays or cleaners
- Anti-static products

16 TROUBLESHOOTING

1. Check that the connections are proper.
 2. Check that you are operating the system according to the instructions in the manual.
- Check the following table if the system does not seem to be working properly.
If the problem is not solved after checking these points carefully, the system may be malfunctioning. Switch off the power and contact your store of purchase.

Normal operations may not be possible if there is dirt or other substances on the surface of the internal objective lens or sensor.
These parts must be cleaned periodically depending on the place of installation.
For details, contact your store of purchase.

	Symptom	Cause	Measures	See Page
CD Player	<ul style="list-style-type: none"> Power does not come on when POWER button is pressed. No sound produced from speakers. Table not produced. Orientation of sound field not clear. Source other than the desired one is heard. Cannot record when REC/REC MUTE button is pressed. Sound is interrupted during playback and recording, or while sound is low. Wow (fluctuation) is heavy during playback and recording. Buzzing noise heard during playback. Hissing noise heard during FM reception. Hissing or scratchy noise heard during AM reception. Hum noise heard during AM reception. Disc loaded but total number of tracks not displayed. Operation not performed when buttons are pressed, or playback stops in middle of track. Sound skips. Buzzing noise mixed in with CD sound. 	<ul style="list-style-type: none"> Power cord not plugged into outlet. VOLUME control set to minimum. Headphones are plugged in. Speaker cables not connected to speaker terminals. Speaker polarities (+ and -) not matched. Function selector button not set properly. No cassette tape loaded. Accidental erasure prevention tabs of cassette broken off. Head dirty. Tape stretched. Cassette and pinch rollers dirty. Noise from TV. (Some TVs produce noise.) Antenna not pointed in proper direction. Signals weak. Noise from TV, etc., or interference from other stations. Signals coming over power cord are modulated by power source frequency. Disc loaded upside-down. Non-standard disc loaded. Disc loaded upside-down. Foreign object in disc holder. Disc dirty. Disc scratched. Dust, fingerprints, or spindle on disc. Disc scratches. Player set in shaky, unstable place. Signals coming over power cord are modulated by power source frequency. 	<ul style="list-style-type: none"> Plug cord into outlet properly. Turn VOLUME control clockwise (↑). Disconnect headphones. Connect speaker cables properly. When the set is placed in a steamy or damp room. When the set is moved from a cold place to a warm room. Set to desired function. Load tape. Apply callophane tape over holes. Clean. Replace tape. Clean. Separate TV from system. Turn off TV. Change direction of antenna. Install outdoor antenna. Turn off TV. Change position of loop antenna. Install outdoor antenna. Plug in cord in opposite direction. Install outdoor antenna. Reload disc. Clean disc. Replace with standard disc. Reload disc. Remove disc and remove foreign object. Clean disc. Replace with non-scratched disc. Clean disc. Replace with non-scratched disc. Set player in stable place. Plug in cord in opposite direction. 	<ul style="list-style-type: none"> 5 6 6 5 5 6 14 13 21 - 21 - 4 4 4 5 4 16 16 16 16 21 21 - 5

GENERAL SECTION

Avoid using ultrasonic humidifiers nearby.
If ultrasonic humidifiers are used nearby, the calcium, etc., included in the water may be scattered into the air, causing white dust to accumulate on the surface of the objective lens or sensor, resulting in improper operation.

When Condensation Forms
The signals of the disc may not be read and this product will not operate properly. To remove the condensation, take out the disc and switch on the power. The condensation will evaporate within 1 hour and the set will operate normally.

Dew (Condensation) Phenomenon
Dew (water droplets) may form on the lens of the internal optical system or on the disc, or on the rotating parts of the tape deck in situations such as the following:

- Soon after a heater is put on.
- When the set is placed in a steamy or damp room.
- When the set is moved from a cold place to a warm room.

This system consists of precision components using microprocessors. Avoid using it in places where there is much external noise. If used in such places, the system may not operate properly, but this is not a problem with the system. If the system does not operate properly, try performing the desired operation again.

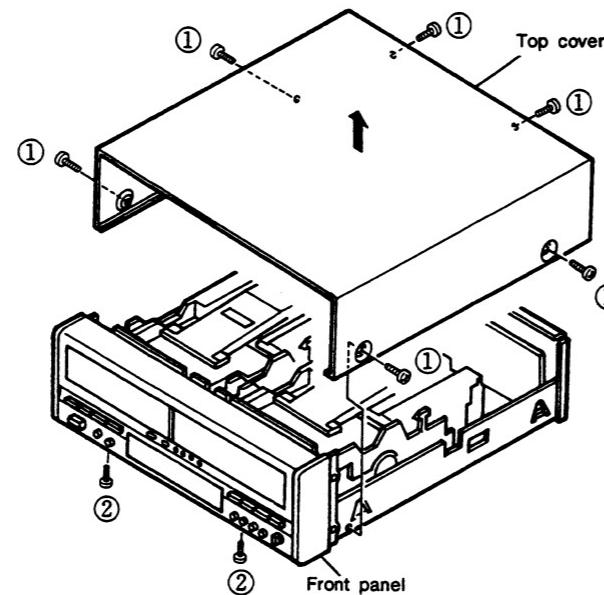
CASSETTE DECK SECTION

DISASSEMBLY PROCEDURES

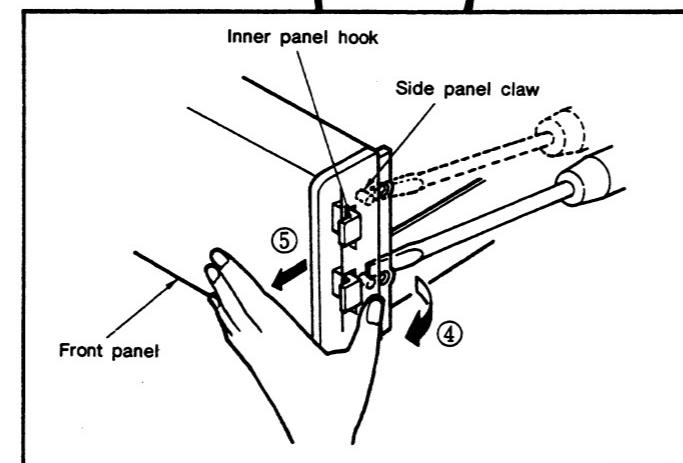
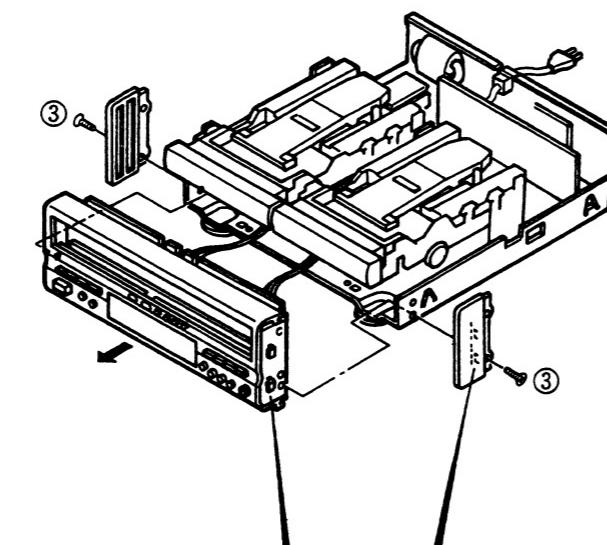
(Follow these procedures in reverse order to reassemble.)

1. Removing the top cover and front panel

- ① Remove the 6 screws which fasten the top cover.
- ② Remove the 2 screws of the bottom side which fasten the front panel.



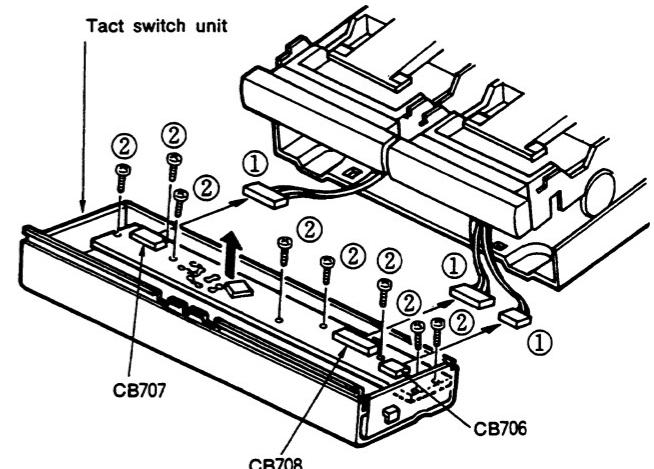
- ③ Remove the 2 screws which fasten the side plate.
 - ④ While disengaging in the direction of the arrow the tabs of the side plate and the holes of the main chassis (with a flat-bladed screwdriver).
 - ⑤ Push out the side plate in the direction of the arrow and remove from the hooks of the inner panel.
- Using the same method for the left side, remove the side plate.
Remove the front panel in the direction of the arrow.



2. Removing the printed wiring boards

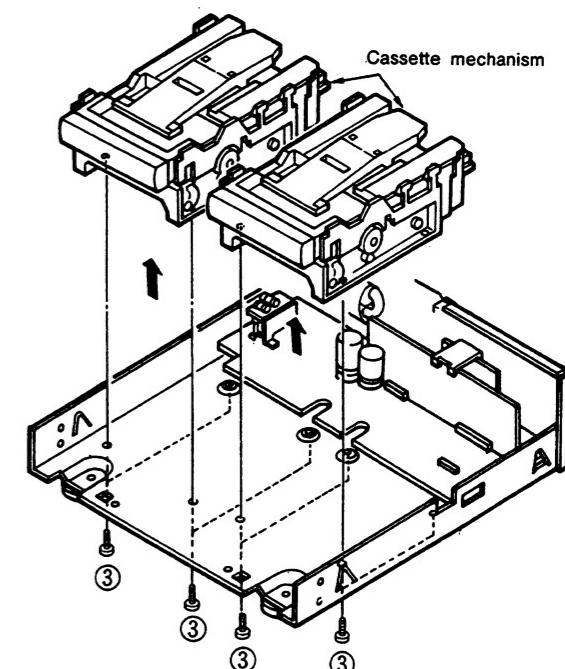
LCD, Tact Switch Unit IU-2479-2

- ① Disconnect connectors CB706, CB707, and CB708 which are attached to the LCD Tact switch unit.
- ② Remove the 8 screws which are attached to the LCD Tact switch unit and remove the board in the direction of the arrow.



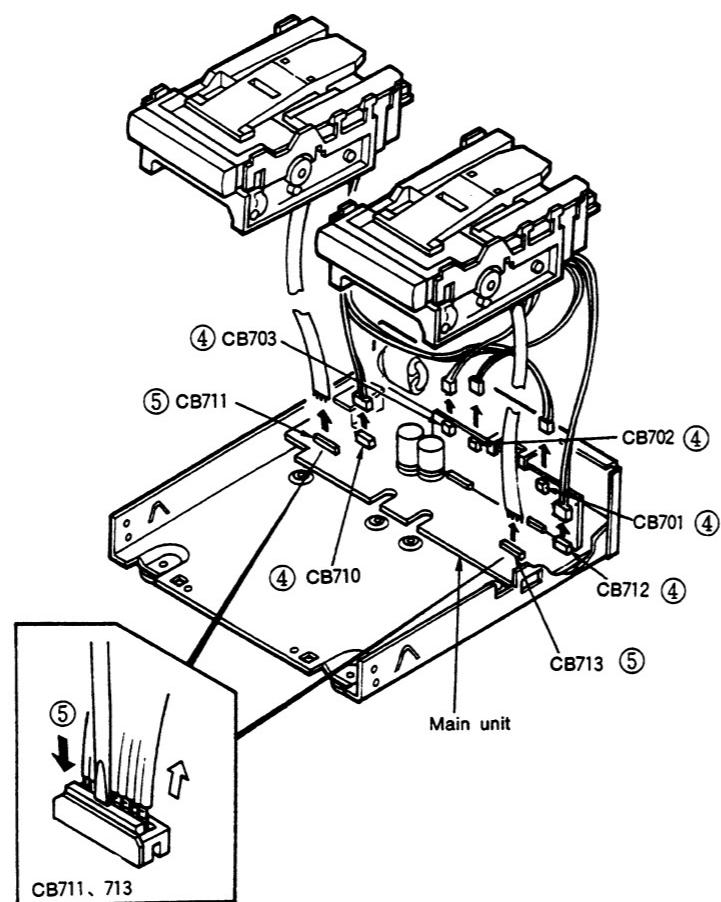
3. Removing the cassette mechanism

- ③ Turn the set upside down and remove the 8 screws which fasten the cassette mechanism unit. Lifting the chassis up will now allow the cassette mechanism unit to be removed.



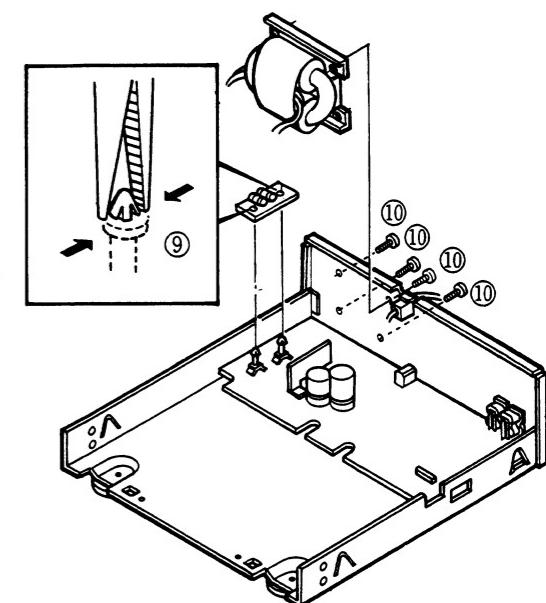
CASSETTE DECK SECTION

- ④ Disconnect connectors CB701, CB702, CB703, CB710, and CB712 which are attached to the main unit.
 ⑤ Using a flat-bladed screwdriver, press the head portion of connectors CB711 and CB713, which are attached to the main unit, and while so doing disconnect in the direction of the arrow.



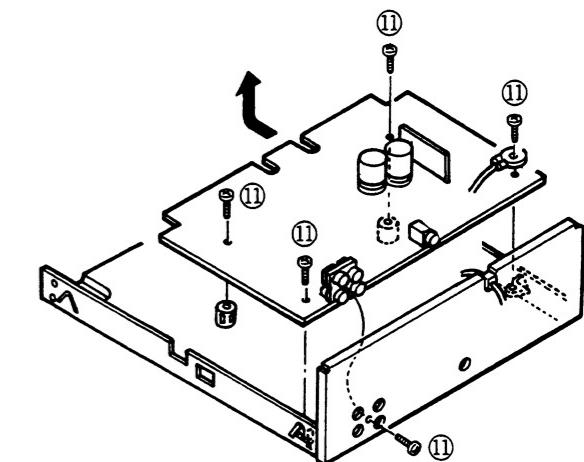
EX. UNIT IU-2476-6

- ⑨ Use a pair of long-nosed pliers to disengage the board catch, which fastens the EX unit, in the direction of the arrow.
 ⑩ Remove the four screws which fasten the power transformer.



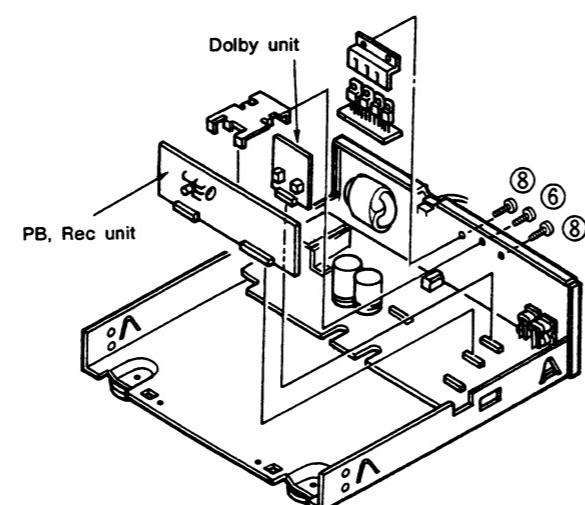
MAIN UNIT IU-2479-1

- ⑪ Remove the 5 screws which fasten the main unit and remove the board in the direction of the arrow.



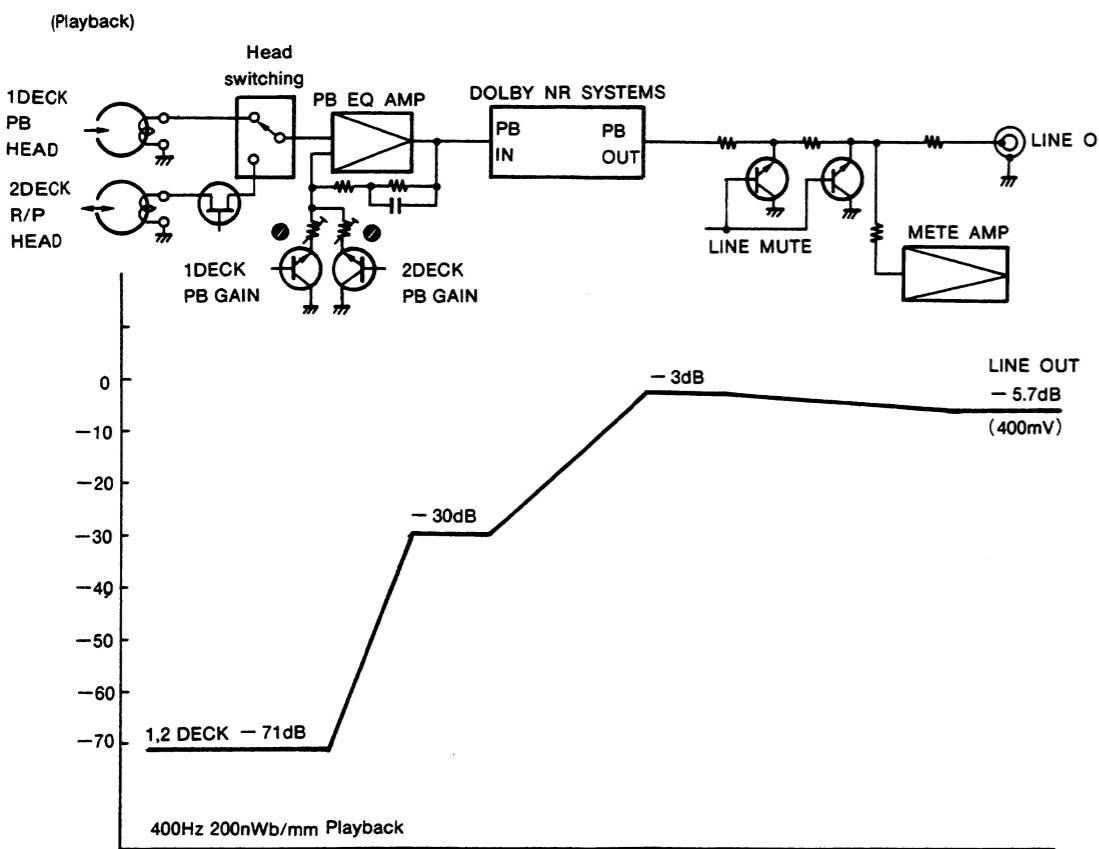
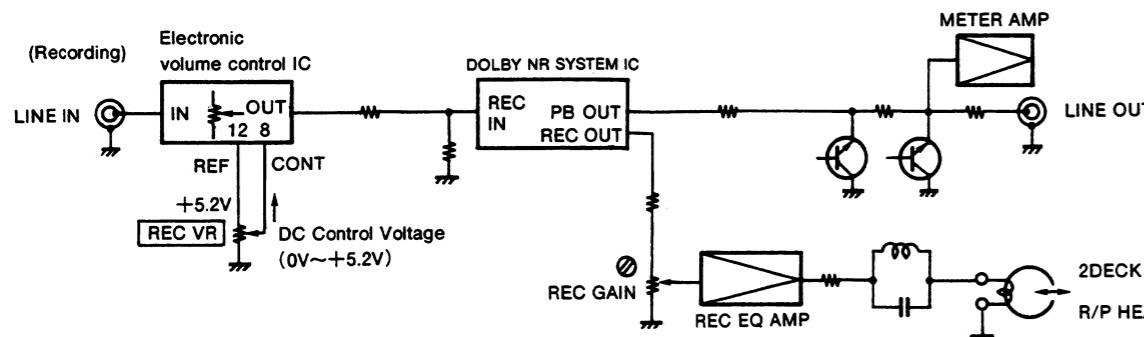
PB, REC UNIT	IU-2479-3
DOLBY UNIT	IU-2479-4
P. TR & IC UNIT	IU-2479-5

- ⑥ Remove the screw of the mounting fitting of the board which is attached to the rear panel.
 ⑦ Remove the playback and record unit, and the Dolby unit.
 ⑧ Remove the 2 screws which fasten the P. TR and IC unit.

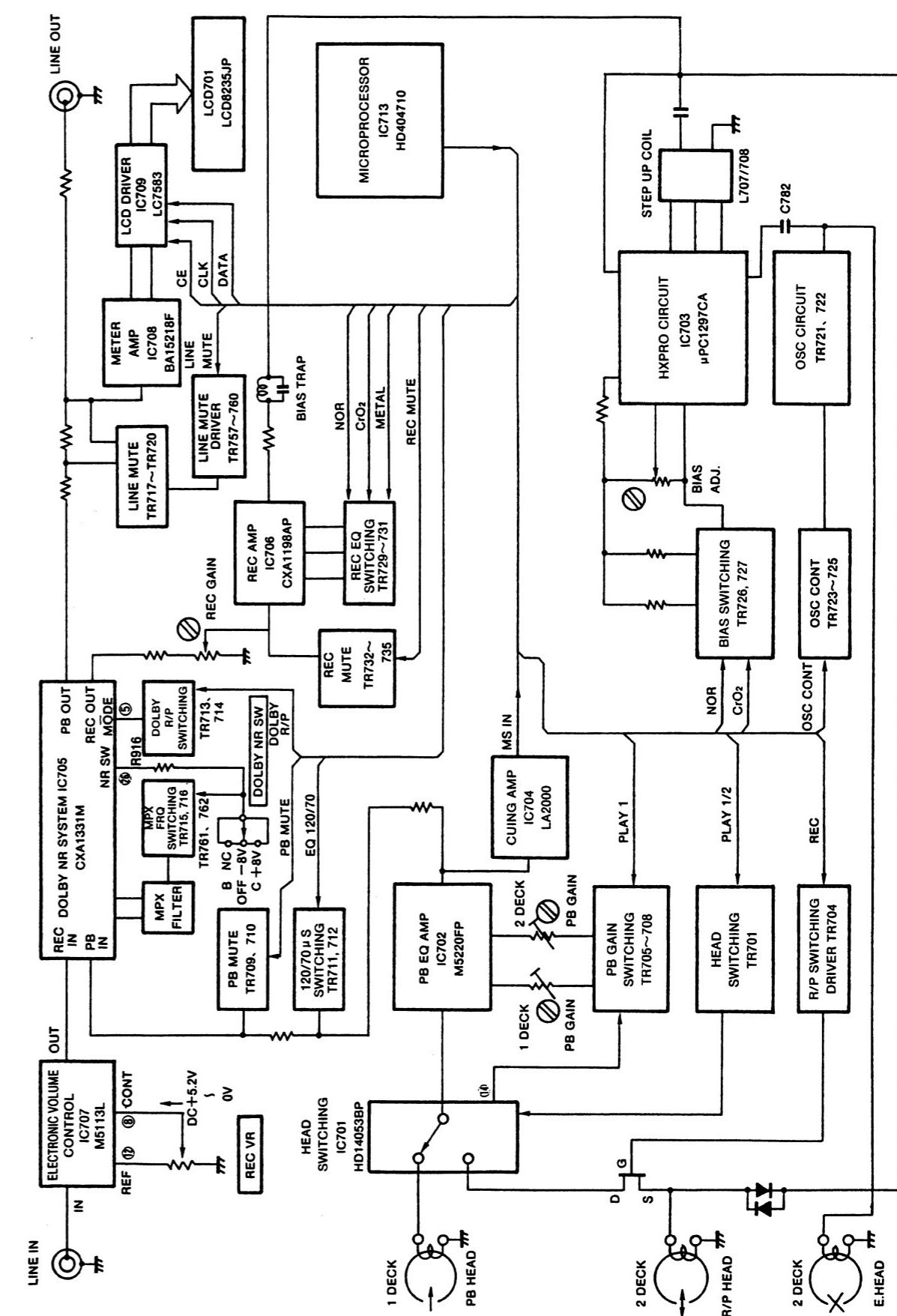


CASSETTE DECK SECTION

LEVEL DIAGRAM



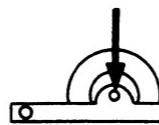
BLOCK DIAGRAM



ADJUSTMENTS

● Mechanism Measurements

Measurement item	Standard value	Remarks
Winding torque (PLAY)	35~70 gcm	SONY TW-2111 for forward, TW-2121 for reverse
Fast-forward and rewind torque	70~180 gcm	SONY TW-2231
Back tension torque	2 ± 1.3 gcm	SONY TW-2111 for forward, TW-2121 for reverse
Pinch roller pressure	270 ± 50 g	See diagram at right
Fast-forward and rewind time	110 ± 15 s	C-60



With the deck in the play mode, apply force with the tension gauge in the direction of the arrow and read the value at which the pinch roller stops rotating.

● ELECTRICAL ADJUSTMENTS

● Preparations Before Adjustments

1. Measuring Instruments Necessary for Adjustments

- Screwdriver: Small flat-bladed screwdriver for variable resistors
- Low frequency oscillator
- Attenuator
- V.T.V.M.
- Oscilloscope
- Frequency counter
- Test tapes (TEAC MTT-111, MTT-114, MTT-150, DENON HDX/60, or equivalent)
- Load resistor 47kohm 2pcs. (A-BEX, TC-111, TCC-153, TCC-130)

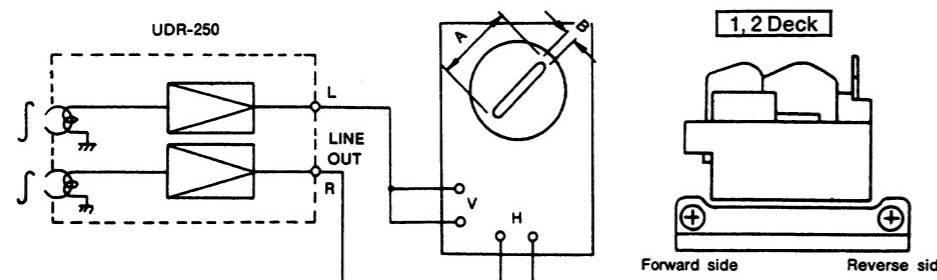
● Adjustment notes

- ① Before adjusting, wipe the surface of the heads, the capstans, and the pinch rollers with a piece of gauze moistened with alcohol.
- ② Demagnetize the playback, recording, and erasure heads with a head eraser.
- ③ Completely demagnetize the adjustment screwdriver.
- ④ Unless otherwise specified, set the switches at the following positions and use the LINE IN Terminal IN jacks for the input.
 - DOBLY NR SW: OFF
 - REC VR: CENTER (Click position)
- ⑤ Be sure to connect a 47 load resistor to LINE OUT.

2. Playback adjustments

2-1 Azimuth adjustment

Play back the (TEAC MTT-114) test tape and turn the azimuth adjustment screw to yield maximum values for the left and right channels.
Lock the screw.

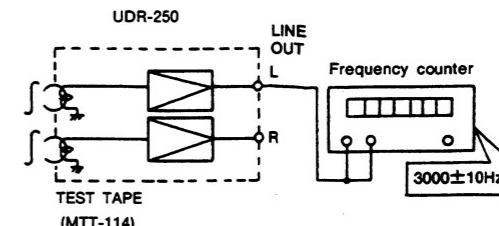


2-2 Tape speed check and adjustment

- Connect the frequency counter to LINE OUT Terminal.

- ① Play the test tape (MTT-111) on deck 2 and once tape transport has stabilized, adjust normal-speed-adjustment variable resistor (motor Variable Resistor) to yield 3,000 Hz ± 10 Hz.
- ② Using the same procedure on deck 1, adjust variable resistor (motor Variable Resistor).

NOTE: Use the central portion of the test tape; not the beginning or end of the winding.



2-3 Playback level check and adjustment

Play a Dolby reference level tape (TEAC MTT-150) and check that the voltage of the left and right monitor outputs of LINE OUT on the 1U-2479-3 deck board is within 400 mV ± 1 dB.

If it is not within this range, the playback level requires adjustment.

NOTE: When adjusting deck 1, the playback level of deck 2 also changes; therefore, the playback level of deck 2 should be readjusted.

- For deck 1, adjust: VR703 (Left channel), and VR704 (right channel)
- For deck 2, adjust: VR701 (Left channel), and VR702 (right channel)

Caution: Always adjust the playback level starting from the left deck first.

3. Recording adjustments (deck 2 only)

3-1 Overall frequency response adjustment for recording and playback

Load a blank DENON HDX/60 tape for adjustment purposes and record and play it back, adjusting the input attenuators of the 1 kHz and 10 kHz signals to yield a left and right monitor output voltage of 40 mV at LINE OUT of the 1U-2479-3 deck board. Adjust so that the 10 kHz level is about +0.5 dB with respect to 1 kHz, and the overall response is within the range shown in the diagram below.

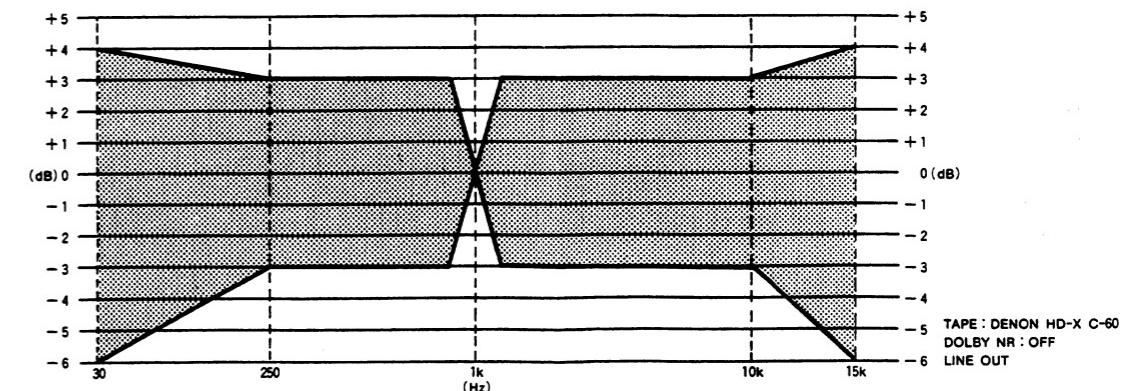
- If the 10 kHz output is larger than the 1 kHz output, turn VR707 (left channel) and VR708 (right channel) counterclockwise, and if it is smaller, turn these controls clockwise.

3-2 Recording level check and adjustment

Load a blank DENON HDX/60 tape for adjustment purposes and check that the voltmeter indication is within the 40 mV ± 1 dB range when a 1 kHz signal is recorded and played back.

If it is not within this range, the recording level requires adjustment.

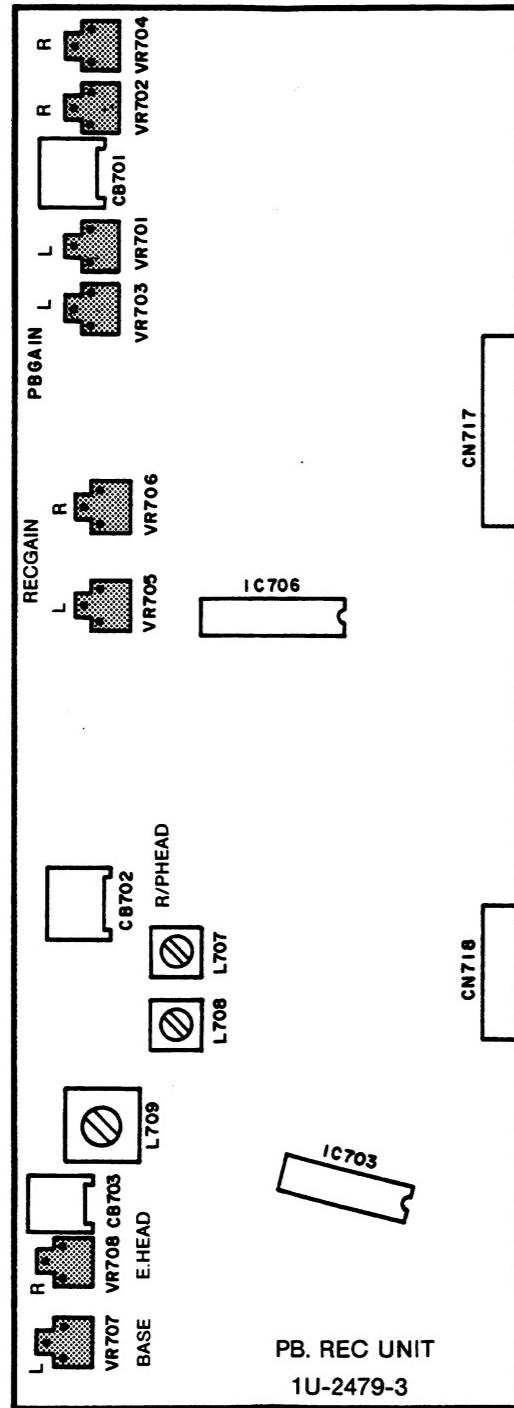
- If the level at the time of playing back the recording is higher than at the time of recording, turn VR705 (left channel) and VR706 (right channel) counterclockwise, and if lower, turn these controls clockwise.



CASSETTE DECK SECTION

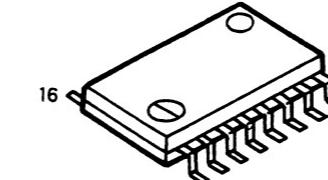
OUTLINE DIAGRAM OF ADJUSTMENT LOCATIONS

1U-2479-3 PB, REC UNIT ASS'Y (Component Side)

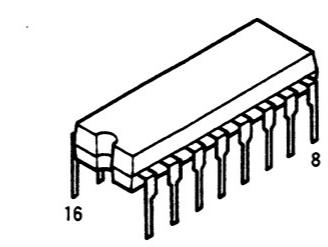


● IC

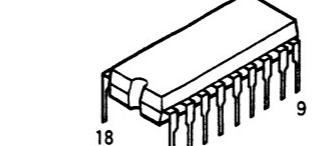
HD14053BFP (IC701)



CXA1198AP (IC706)



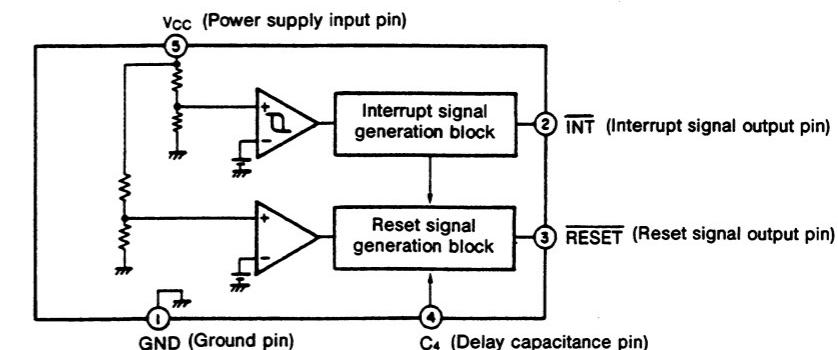
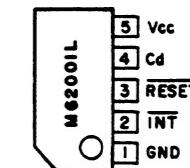
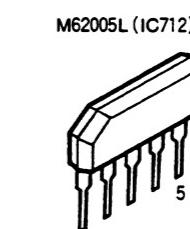
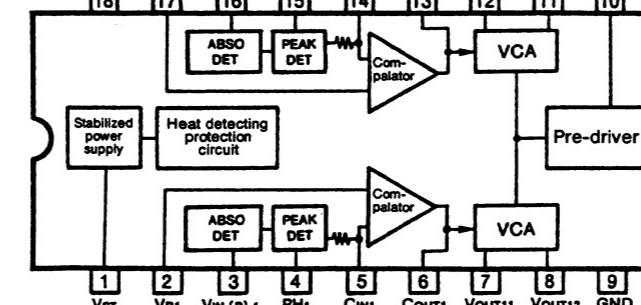
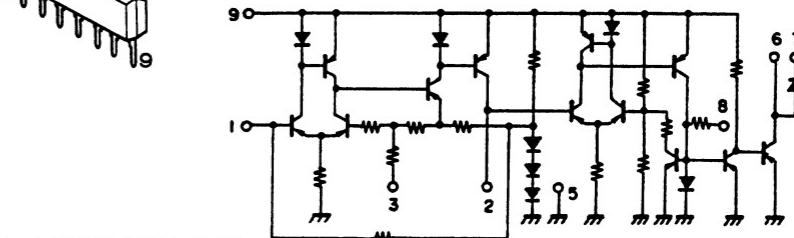
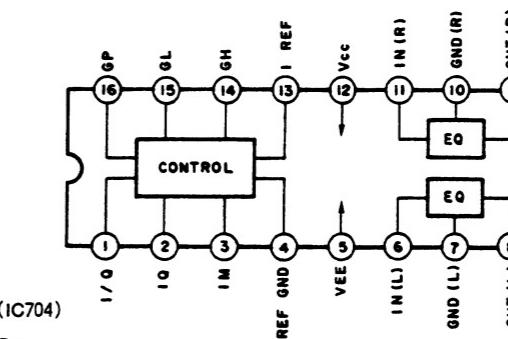
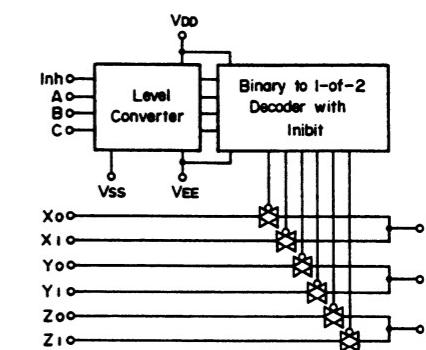
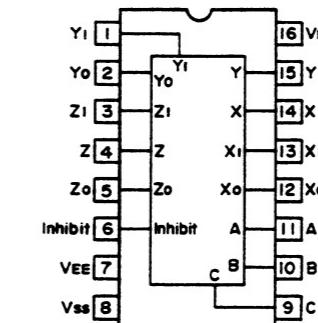
μPC1297CA (IC703)



LA2000 (IC704)

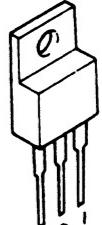
Vcc (Power supply input pin) ⑤
INT (Interrupt signal output pin) ②
RESET (Reset signal output pin) ③
GND (Ground pin) ①
C4 (Delay capacitance pin) ④

SEMICONDUCTORS



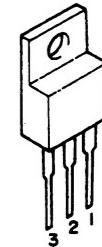
CASSETTE DECK SECTION

NJM78M06FA (S) (IC715)
 NJM78M08FA (S) (IC716)
 NJM78M12FA (S) (IC714)
 (Three-terminal positive constant voltage power supply)



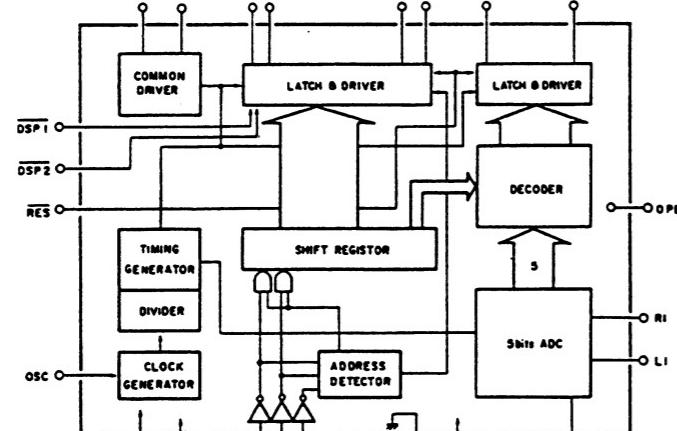
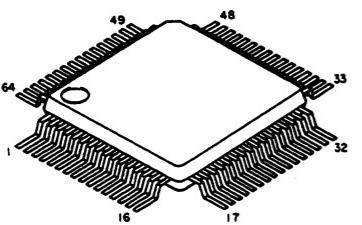
1 : Output
2 : GND
3 : Input

NJM79M08FA (IC717)
 (Three-terminal negative constant voltage power supply)



1 : Output
2 : Input
3 : GND

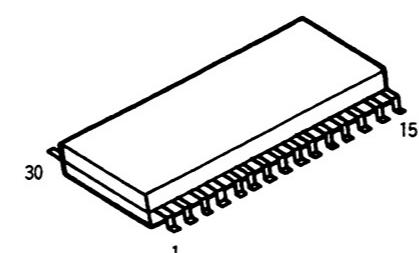
LC7583 (IC709)
 LCD driver with level meter



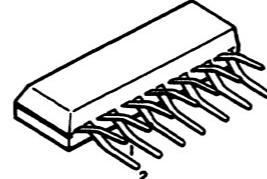
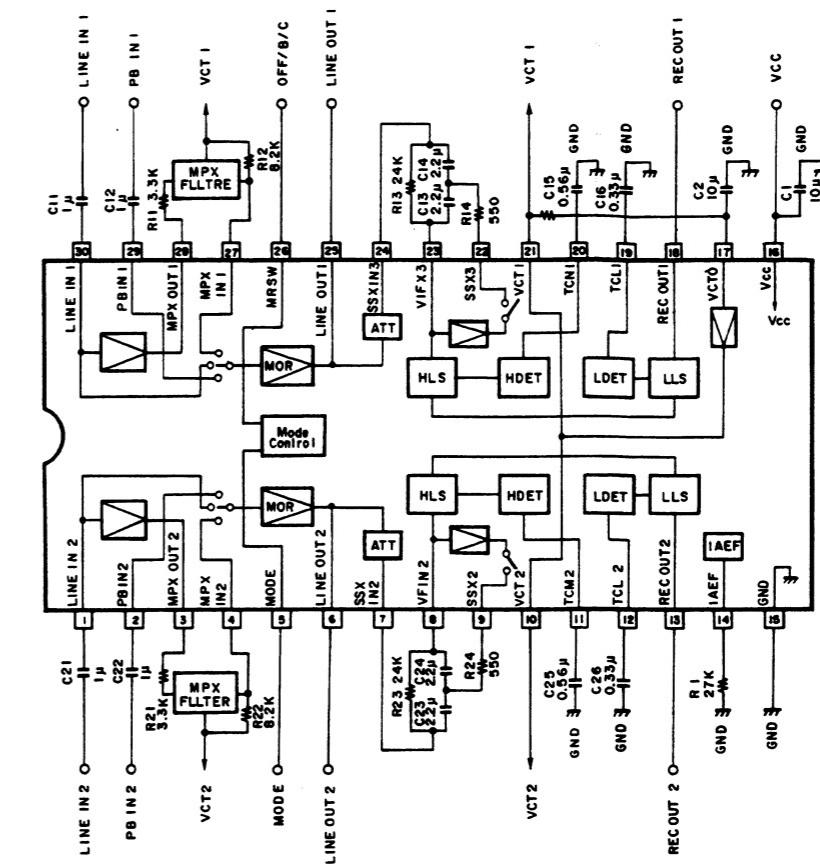
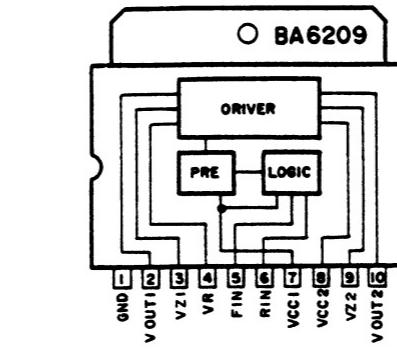
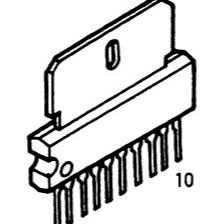
Pin Description

Pin	Pin No.	Description	Active	I/O
S1~S33	1~34	Segment outputs which display the data transferred from the serial data.	—	O
S34	35	Segment output which displays the external input (DSP1, DSP2) information.	—	O
AD1~AD13	36~48	Segment outputs which display the ADC input (R1, L1) information. Three kinds of patterns are output depending on the control bits "A1", and "A2". AD1 is the minimum lighting level, and AD13 is the maximum lighting level.	—	O
COM1	49	With the common driver output, the frame frequency is $\frac{f_{osc}}{512}$ Hz.	—	O
COM2	50			
R1	51	AD converter input pins.	Analog	I
L1	52			
DSP1	53	These are input pins for the direct (external input) display, and their segment output is output from S34.	L	I
DSP2	54			
Vref	55	Reference power supply pin of the AD converter.	—	—
V _{DD}	56			
V _{SS}	59	Power supply pins.	—	—
RES	57	This pin forcefully switches off the display in the initial condition.	L	I
TEST2	58	To be used in the open condition.	—	O
TEST1	60	To be used open or with V _{ss} .	—	I
CE	62	Pins for serial data transfer. Connected with the controller. (microprocessor).	H	I
CL	63	CL: Sync clock		
DI	64	DI: Transfer data	—	
OPEN	24	No connection.	—	—

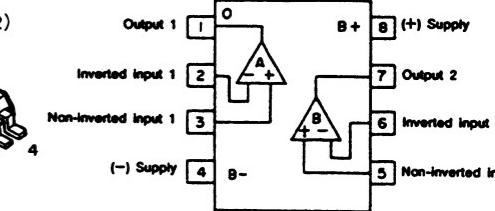
CXA1331M (IC705)



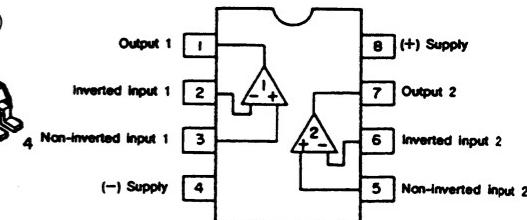
M51131L (IC707)

BA6209 (IC710, 711)
 Reversible motor driver
 (2 circuits built in)

M5220FP (IC702)

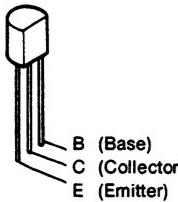


BA15218F (IC708)

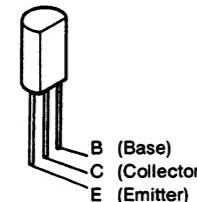


CASSETTE DECK SECTION

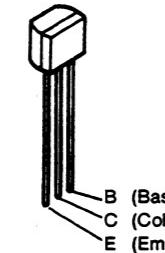
● Transistors

2SD111
2SA933S(S)

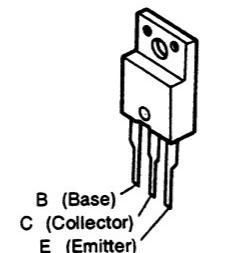
2SB562(C)



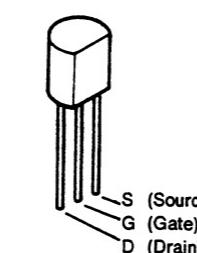
2SC1740S



2SC3852

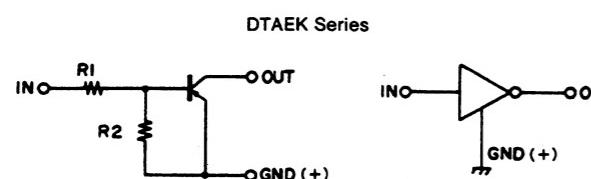
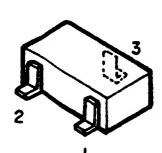
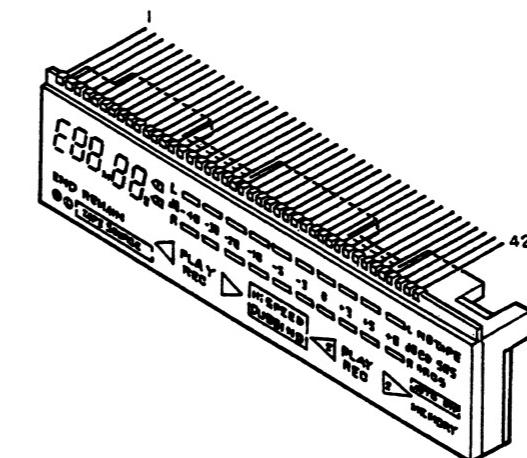


2SK373(Y) (FET)



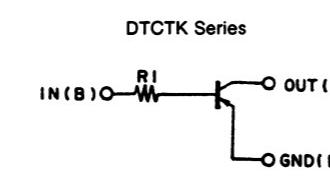
● LCD ASS'Y (8235JP)

Part No. 3934143001



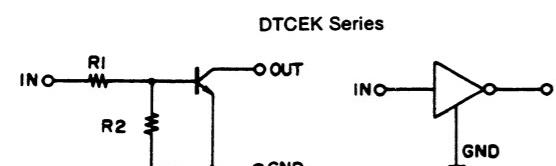
1 : GND / Emitter
2 : In / Base
3 : Out / Collector

	R1	R2
DTA114EK	10k ohm	10k ohm
DTC323TK	2.2k ohm	



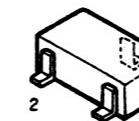
R1	
DTC114TK	10k ohm
DTC323TK	2.2k ohm

DTCEK Series
DTC114EK
DTC114EK
DTC124EK
DTC144EK
DTC114TK
DTC323TK



	R1	R2
DTC114EK	10k ohm	10k ohm
DTC124EK	22k ohm	22k ohm
DTC144EK	47k ohm	47k ohm

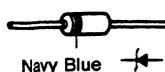
2SC2412K(S)



1 : GND / Emitter
2 : In / Base
3 : Out / Collector

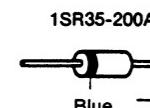
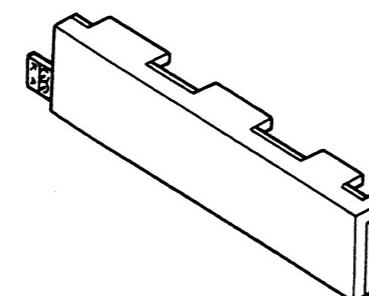
● Diodes (including LED)

HZS3A-1
HZS4A-1
HZS6A-1
HZS6C-1
HZS7C-1
HZS9B-1
HZS12A-1

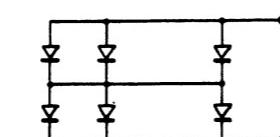


LED (SLF-351D)

Part No. 3939470009



● Connection



2 Series 22 Para = 44 Chip

NO.	1	2	3	4	5	6	7	8	9	10	11	12	13	14
COM1	COM	—	REC ²⁾		HI SPEED	REC ¹⁾		SOURCE		END		g	1e	1a
COM2	—	COM		PLAY ²⁾	DUBBING		PLAY ¹⁾	TAPE		REMAIN		M. S	1d	1f
NO.	15	16	17	18	19	20	21	22	23	24	25	26	27	28
COM1	1b	1c	2f	2a	2c	3e	3a	3b	3c	4f	4a	4c		
COM2	1g	2e	2g	2b	2d	3d	3f	3g	4e	4g	4b	4d		-40 -30
NO.	29	30	31	32	33	34	35	36	37	38	39	40	41	42
COM1	A1	A2	A3	A4	A5	A6	A7	A8	A9	A10	#1	NO TAPE	MEMORY	
COM2	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10		CD SRS	ARCS	

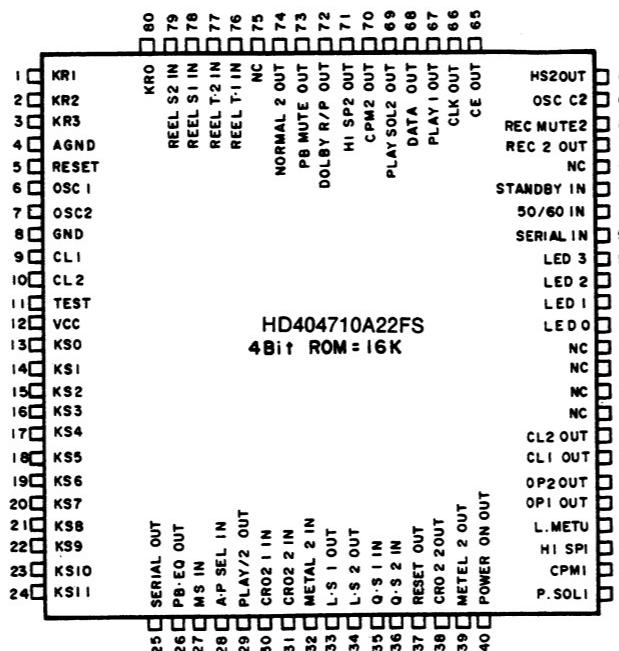
● Control Circuits for the Deck

HD404710A22FS: 2621626104 (IC713)
(CMOS 4-bit single-chip microprocessor)

● Main Functions

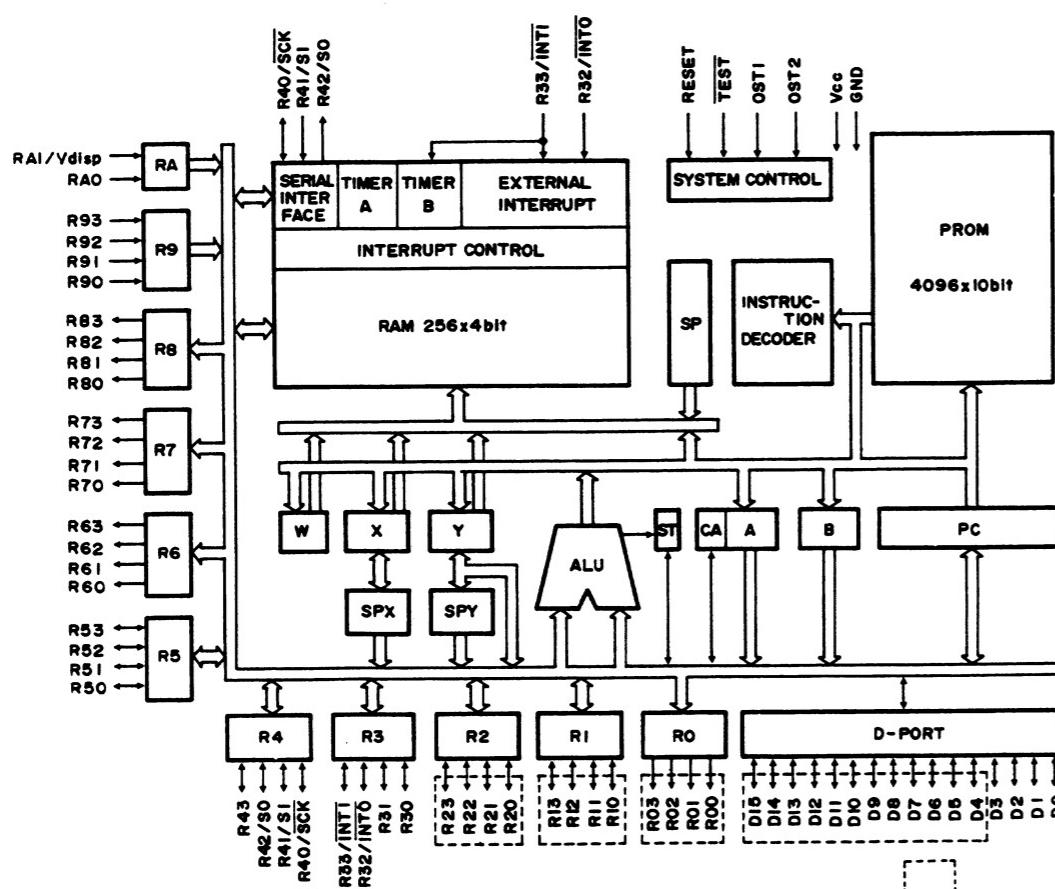
● Deck Control

1. Control output for deck mechanism control and signal circuits
2. Twin reverse: playback - recording
3. Cuing operation, continuous play
4. Regular speed tape copying
5. CD syncro operation
6. Edit operation
7. Auto function operation
8. Real time counter
9. Auto power on/off operation
10. Tape end indication
11. LCD display control



MICROPROCESSOR DOCUMENTATION

● Pin Description



CASSETTE DECK SECTION

Pin No.	Pin Name	Function Name	Function
41	R30	PLAY SOL1 OUT	Output which drives the solenoid of mechanism 1
42	R31	CPM 1 OUT	Output which drives the capstan motor of mechanism 1
43	R32	HI-SP 1 OUT	Switches the speed of the capstan motor of mechanism 1 at the time of high-speed tape copying
44	R33	LINE MUTE OUT	Playback output muting pin
45	R40	OPEN 1 OUT	Output for opening the loader of mechanism 1
46	R41	OPEN 2 OUT	Output for closing the loader of mechanism 2
47	R42	CLOSE 1 OUT	Output for opening the loader of mechanism 1
48	R43	CLOSE 2 OUT	Output for closing the loader of mechanism 2
49	R50/Vdisp	NC	Ground (In)
50	R51	NC	Ground (In)
51	R52	NC	Ground (In)
52	R53	NC	Ground (In)
53	R60/COMP	LED0	Output pin for mode display drive (Active = L)
54	R61/Vref	LED1	Output pin for mode display drive (Active = L)
55	R62/TOE1	LED2	Output pin for mode display drive (Active = L)
56	R63/TOE2	LED3	Output pin for mode display drive (Active = L)
57	R70/INT0	SERIAL IN	Serial communications input
58	R71/INT1	50/60 IN	50 Hz/60 Hz pulse input
59	R72/INT2	STANDBY IN	Input which sets the microcomputer to the standby mode
60	R73/INT3	NC	Ground (In)
61	R80/INT4	REC 2 OUT	Tape 2 record mode output
62	R81/INT5	REC MUTE 2 OUT	Tape 2 recording amplifier muting output
63	R82/SO1	OSC CONT2 OUT	Tape 2 bias oscillator control output
64	R83/SI1	HI-SP REC2 OUT	Time constant switching output at the time of high-speed tape copying
65	R90/SCK1	LCDCE OUT	LCD CE output
66	R91/SCK2	LCDCLK OUT	LCD clock output
67	R92/SI2	PLAY 1 OUT	Play 1 output
68	R93/SO2	LCDDATA OUT	LCD data output
69	RA0/ICT0	PLAY SOL2 OUT	Output which drives the solenoid of mechanism 2
70	RA1/ICT2	CPM2 OUT	Output which drives the capstan motor of mechanism 2
71	RA2/TOG	HI-SP 2 OUT	Switches the speed of the capstan motor of mechanism 2 at the time of high-speed tape copying
72	RA3/BUZZ	DOLBY R/P OUT	Dolby record/playback switching output
73	RB0/TOC	PB MUTE OUT	Playback equalizer muting output
74	RB1/TOG	NORMAL 2 OUT	Normal 2 output
75	AVCC	NC	5 V
76	RC0/AN0	REEL.T.1 IN	Reel pulse take-up 1 input
77	RC1/AN1	REEL.T.2 IN	Reel pulse take-up 2 input
78	RC2/AN2	REELS.1 IN	Reel pulse supply 1 input
79	RC3/AN3	REELS.2 IN	Reel pulse supply 2 input
80	RD0/AN4	KR0	Key return 0 input

● Button Input Description

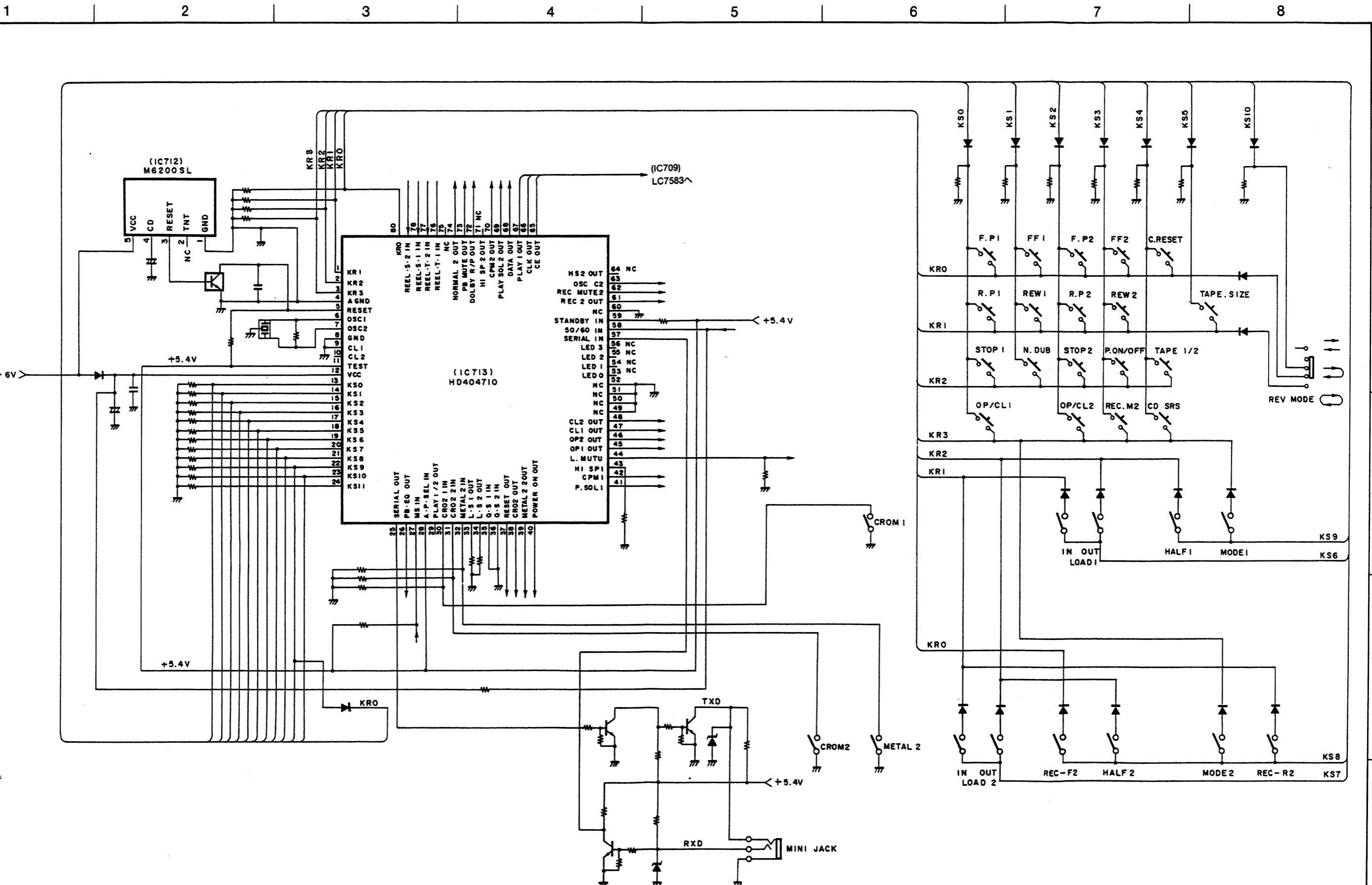
Item	Button Name	Description of Function
1	F. PLAY	Commands the forward direction play mode. Commands the cue/revue mode with one-touch play operations of PLAY + REW/FF, or FF/REW during the play mode.
2	R. PLAY	Commands the play mode of the reverse direction. The one-touch play operations of the cue/revue mode are the same as with F. PLAY.
3	F. F	Commands the tape to be wound quickly in the right direction.
4	REW	Commands the tape to be wound quickly in the left direction.
5	STOP	Commands the stop mode. When there has been input from this button, there will be a change to the stop mode from whichever mode is currently set.
6	OPEN/CLOSE	Commands the open/close mode of the cassette tray. The open/close mode is switched cyclicly with the input of this button. This is a toggle operation. When there is input from this button with the power off, the power is switched on and there is then a shift to the open mode.
7	F. PLAY	Commands the forward direction play mode. Commands the cue/revue mode with one-touch play operations of PLAY + REW/FF, or FF/REW during the play mode.
8	R. PLAY	Commands the play mode of the reverse direction. The one-touch play operations of the cue/revue mode are the same as with F. PLAY.
9	F. F	Commands the tape to be wound quickly in the right direction.
10	REW	Commands the tape to be wound quickly in the left direction.
11	STOP	Commands the stop mode. When there has been input from this button, there will be a change to the stop mode from whichever mode is currently set.
12	OPEN/CLOSE	Commands the open/close mode of the cassette tray. The open/close mode is switched cyclicly with the input of this button. This is a toggle operation. When there is input from this button with the power off, the power is switched on and there is then a shift to the open mode.
13	REC/REC MUTE	Commands the record, record pause, and record muting modes. When there is button input in the stop mode, there will be a shift to the record pause mode. When there is button input in the record pause mode, there will be a shift to the record mute mode. When switched on simultaneously with PLAY, or when there is PLAY button input in the record pause mode, there will be a shift to the record mode. The conditions of the record mode must be satisfied.
14	COUNTER RESET	Resets the counter to "0000".
15	COUNTER 1/2	This key selects the counter display for either deck 1 or deck 2.
16	TAPE SIZE	Inputs the time of the tape length. Toggle operation.
17	POWER	Commands the power on/off mode of the set.
18	DUBBING	Records from deck 1 to deck 2.
19	CD SRS	Commands the CD SRS operation.

● Description of Switch Inputs

Item	Switch Name	Description of Function
1	REVERSE	Commands the one side or two side recording/playback modes and the endless playback mode.
2	DOLBY NR	Commands Dolby (B/C) on/off.

MICROPROCESSOR PERIPHERAL WIRING DIAGRAM

CASSETTE DECK SECTION



CASSETTE DECK SECTION

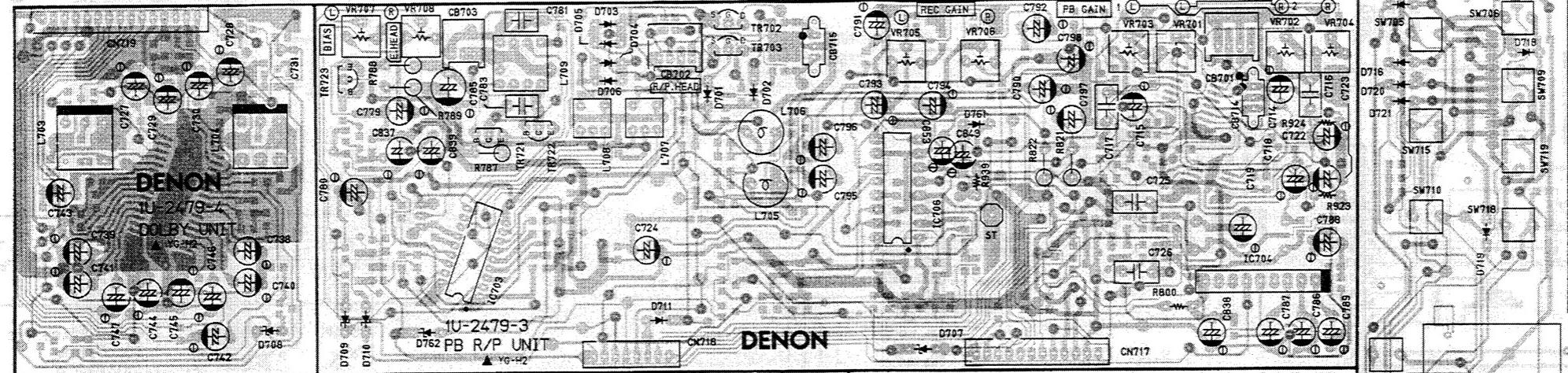
PRINTED WIRING BOARD

1 2 3 4 5 6 7 8

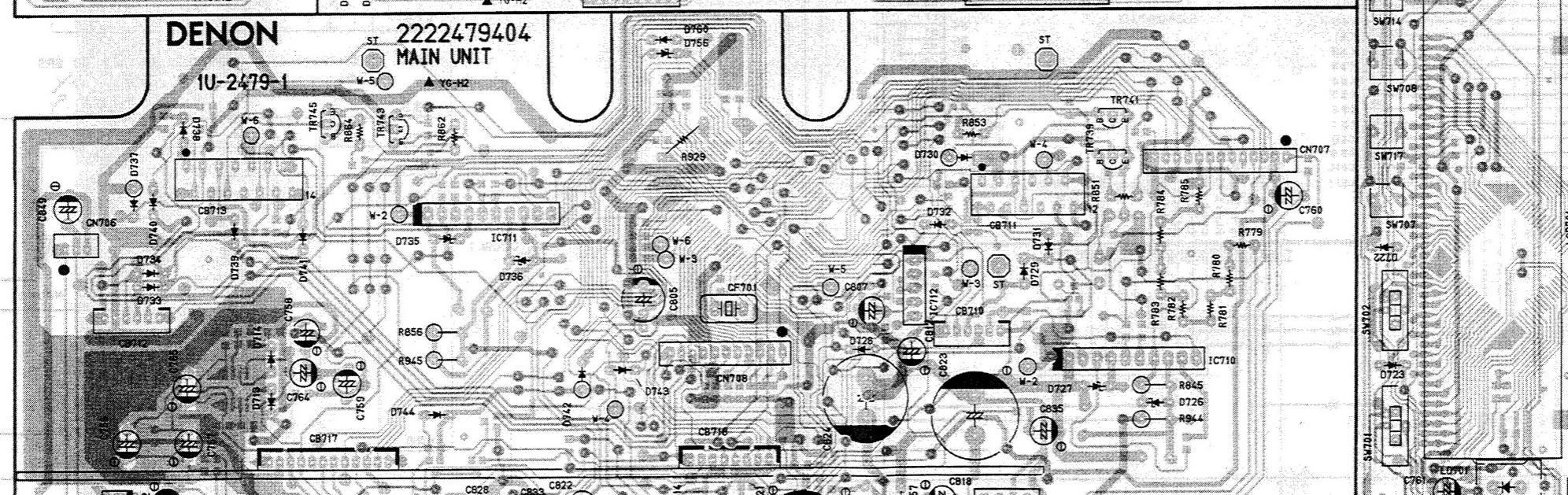
1U-2479 UDRW-250 UNIT ASS'Y

Component Side

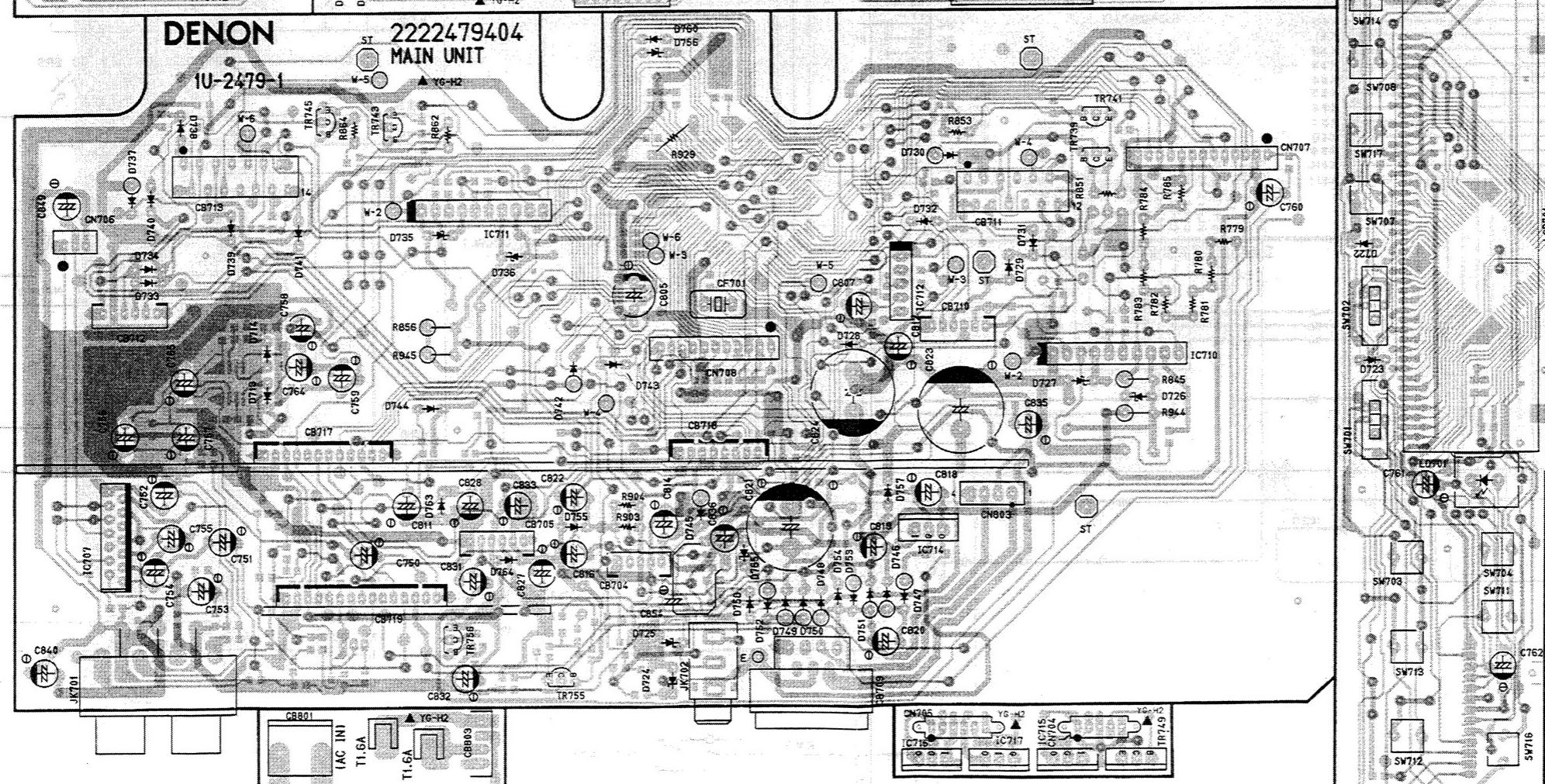
A



B



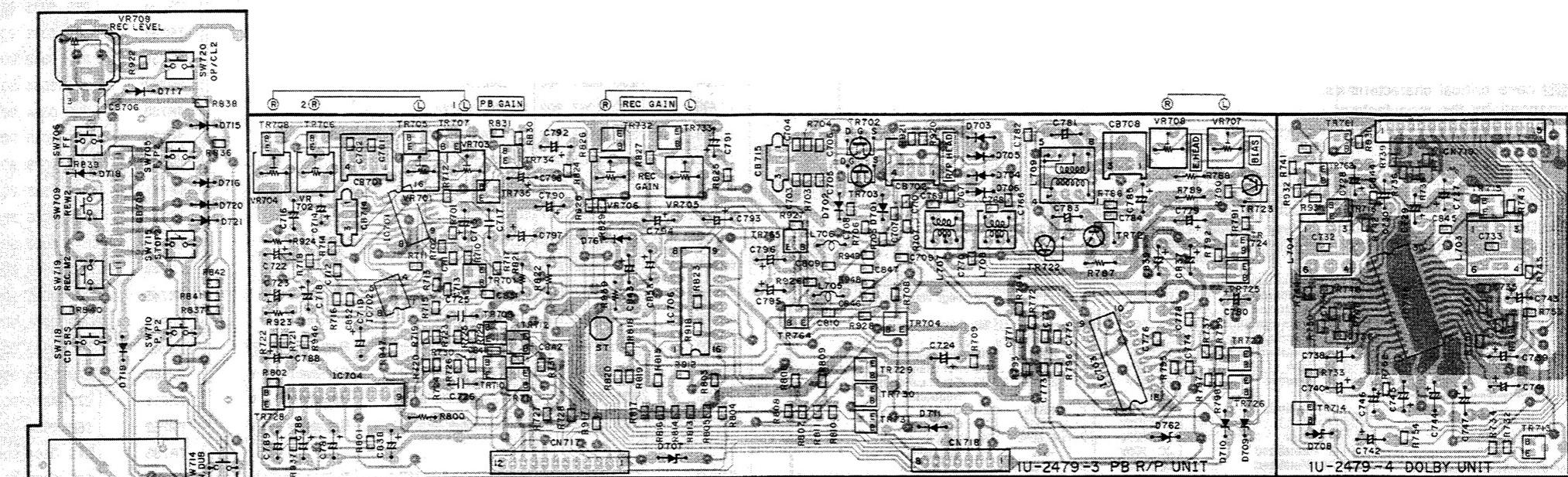
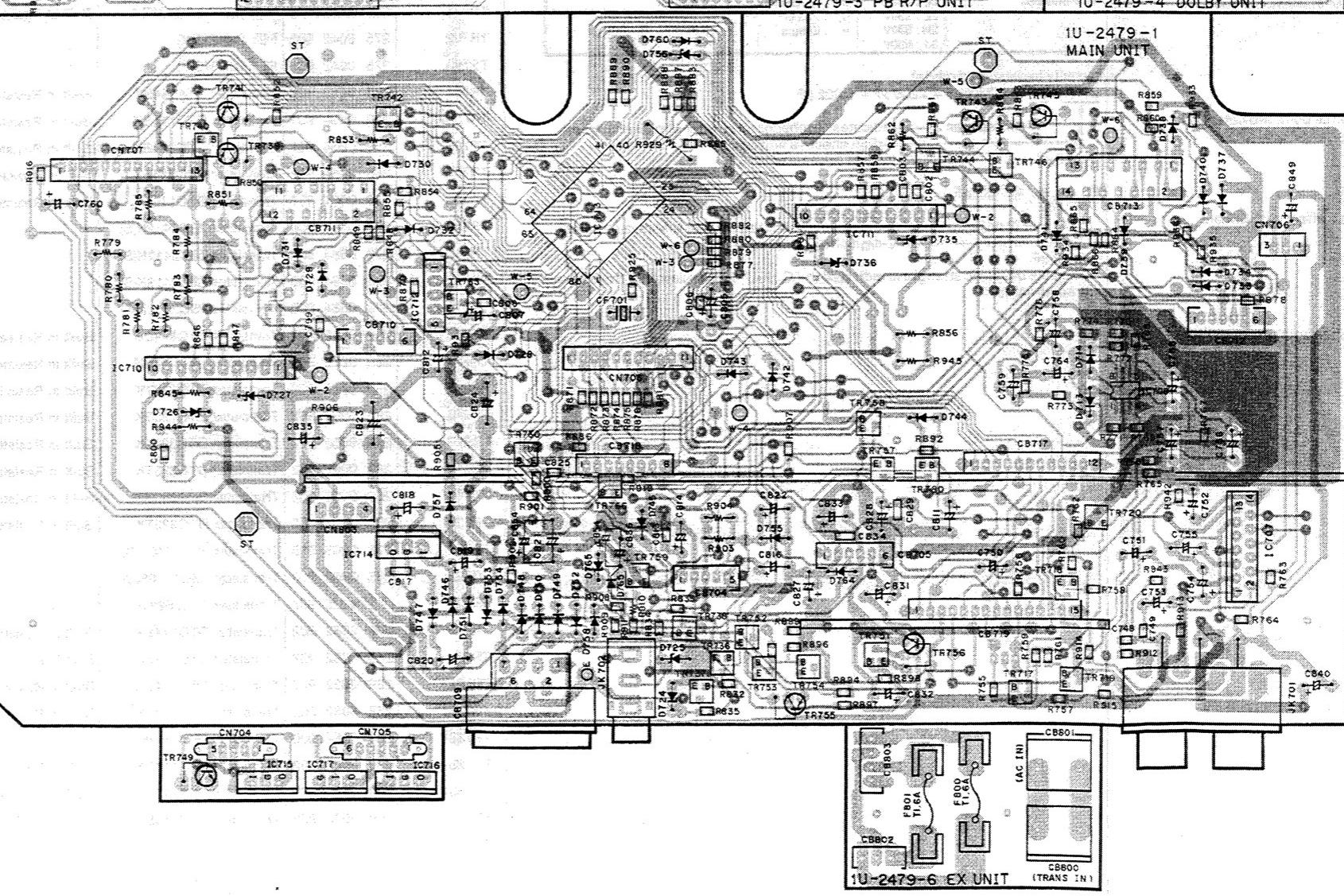
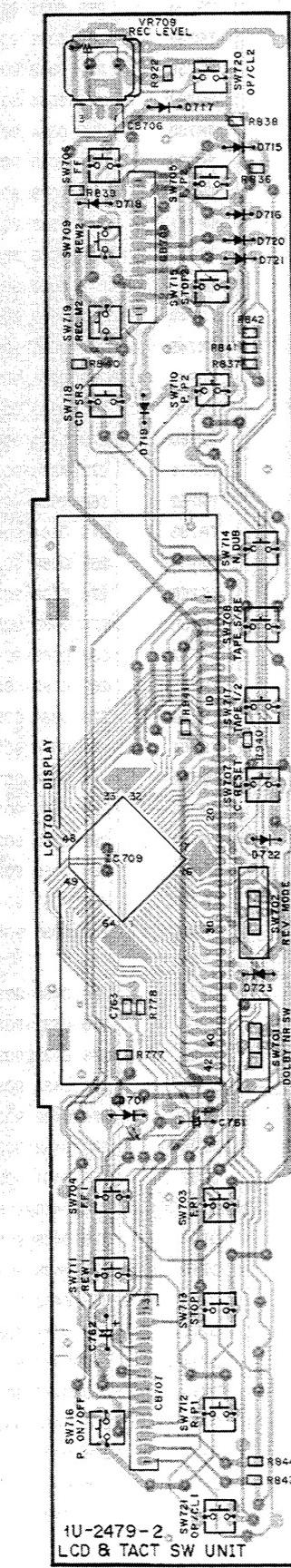
C



D

E

Pattern Side



CASSETTE DECK SECTION

NOTE ON PARTS LIST

- Part indicated with the mark "●" are not always in stock and possibly to take a long period of time for supplying, or in some case supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "★" is not illustrated in the exploded view.
- Not including Carbon Film ±5%, 1/4W Type in the P.W. Board parts list. (Refer to the Schematic Diagram for those parts.)

WARNING:

Parts marked with this symbol  have critical characteristics.
Use ONLY replacement parts recommended by the manufacturer.

• Resistors

Ex.: RN	14K	2E	182	G	FR
Type	Shape and performance	Power	Resistance	Allowable error	
RD : Carbon Film	2B : 1/8W	F : ±1%	P : Pulse-resistant type		
RC : Composition	2E : 1/4W	G : ±2%	NL : Low noise type		
RS : Metallic oxide Film	2H : 1/2W	J : ±5%	NB : Non-burning type		
RW : Winding	3A : 1W	K : ±10%	FR : Fuse-resistor		
RN : Metal film	3D : 2W	M : ±20%	F : Lead wire forming		
RK : Metal mixture	3F : 3W				
	3H : 5W				

*Resistance
1 8 2 ⇒ 1800 ohm = 1.8 kohm

Indicates number of zeros after effective number
2-digit effective number

• Units: ohm

1 R 2 ⇒ 1.2 ohm

1-digit effective number.
2-digit effective number, decimal point indicated by R.

• Units: ohm

*Capacity (electrolyte only)

2 2 R ⇒ 2200 μF

Indicates number of zeros after effective number.
2-digit effective number.

• Units: μF

2 R 2 ⇒ 2.2 μF

1-digit effective number.
2-digit effective number, decimal point indicated by R.

• Units: μF

• Capacitors

Ex.: CE	04W	1H	2R2	M	BP
Type	Shape and performance	Dielectric strength	Capacity	Allowable error	Others
CE : Aluminum foil electrolyte	0J : 6.3V	F : ±1%	HS : High stability type		
CA : Aluminum solid electrolyte	1A : 10V	G : ±2%	BP : Non-polar type		
CS : Tantalum electrolyte	1C : 16V	J : ±5%	HR : Ripple-resistant type		
CQ : Film	1E : 25V	K : ±10%	DL : For charge and discharge		
CK : Ceramic	1V : 35V	M : ±20%	HF : For assuring high frequency		
CC : Ceramic	1H : 50V	Z : +80%	U : UL part		
CP : Oil	2A : 100V	-20%	C : CSA part		
CM : Mica	2B : 125V	P : +100%	W : UL-CSA type		
CF : Metallized	2C : 160V	-0%	F : Lead wire forming		
CH : Metallized	2D : 200V	C : ±0.25pF			
	2E : 250V	D : ±0.5pF			
	2H : 500V	-			
	2J : 630V				

*Capacity (except electrolyte)

2 R 2 ⇒ 2200pF = 2200 μF = 0.002 μF

(More than 2) — Indicates number of zeros after effective number.
2-digit effective number.

• Units: μF

2 2 1 ⇒ 220pF

(0 or 1) — Indicates number of zeros after effective number.
2-digit effective number.

• Units: pF

• When the dielectric strength is indicated in AC, "AC" is included after the dielectric strength value.

1U-2479A P.W.B UNIT ASSY PARTS LIST

Ref. No.	Part No.	Part Name	Remarks
SEMICONDUCTORS GROUP			
IC701	262 1211 904	IC HD14053BFP	
IC702	263 0700 008	IC M5220FP	
IC703	263 0354 001	IC μPC1297CA	
IC704	263 0621 006	IC LA2000	
IC705	262 1267 903	IC CXA1331M	
IC706	263 0589 009	IC CXA1198AP	
IC707	263 0761 005	IC M51131L	
IC708	263 0615 902	IC BA15208F	
IC709	262 1363 001	IC LC7583	
IC710	263 0402 005	IC BA6209	
IC711	263 0402 005	IC BA6209	
IC712	263 0822 009	IC M62005L	
IC713	262 1626 201	IC HD404710A---	μ-com
IC714	263 0794 001	IC NJM78M12FA(S)	Regulator +12V
IC715	263 0792 003	IC NJM78M06FA(S)	Regulator +6 V
IC716	263 0815 003	IC NJM78M08FA(S)	Regulator +8 V
IC717	263 0511 006	IC NJM79M08FA	Regulator -8 V
TR701	269 0102 905	Transister DTC124EK	Built in Resistor
TR702	275 0042 905	FET 2SK373(Y)	
TR703	275 0042 905	FET 2SK373(Y)	
TR704	269 0083 901	Transister DTA144EK	Built in Resistor
TR705	269 0054 901	Transister DTC144EK	Built in Resistor
TR706	269 0054 901	Transister DTC144EK	Built in Resistor
TR707	269 0054 901	Transister DTC144EK	Built in Resistor
TR708	269 0054 901	Transister DTC144EK	Built in Resistor
TR709	273 0384 900	Transister 2SC2412K(S)	
TR710	273 0384 900	Transister 2SC2412K(S)	
TR711	273 0384 900	Transister 2SC2412K(S)	
TR712	273 0384 900	Transister 2SC2412K(S)	
TR713	269 0082 902	Transister DTC114EK	Built in Resistor
TR714	269 0082 902	Transister DTC114EK	Built in Resistor
TR715	269 0066 902	Transister DTC323TK	Built in Resistor
TR716	269 0066 902	Transister DTC323TK	Built in Resistor
TR717	269 0066 902	Transister DTC323TK	Built in Resistor
TR718	269 0066 902	Transister DTC323TK	Built in Resistor
TR719	269 0066 902	Transister DTC323TK	Built in Resistor
TR720	269 0066 902	Transister DTC323TK	Built in Resistor
TR721	273 0303 910	Transister 2SC1740S(S)	
TR722	273 0303 910	Transister 2SC1740S(S)	
TR723	272 0025 907	Transister 2SB562(C)	
TR724	269 0082 902	Transister DTC114EK	Built in Resistor
TR725	269 0082 902	Transister DTC114EK	Built in Resistor
TR726	269 0082 902	Transister DTC114EK	Built in Resistor
TR727	269 0082 902	Transister DTC114EK	Built in Resistor
TR728	273 0384 900	Transister 2SC2412K(S)	
TR729	269 0082 902	Transister DTC114EK	Built in Resistor
TR730	269 0082 902	Transister DTC114EK	Built in Resistor
TR731	269 0082 902	Transister DTC114EK	Built in Resistor
TR732	273 0384 900	Transister 2SC2412K(S)	
D701	276 0432 903	Diode 1SS270A	
D702	276 0432 903	Diode 1SS270A	
D703	276 0432 903	Diode 1SS270A	
D704	276 0432 903	Diode 1SS270A	
D705	276 0432 903	Diode 1SS270A	
D706	276 0432 903	Diode 1SS270A	
D707	276 0461 903	Zener Diode HZS6A-1	6 V
D708	276 0468 906	Zener Diode HZS9B-1	9 V
D709	276 0468 906	Zener Diode HZS9B-1	9 V
D710	276 0468 906	Zener Diode HZS9B-1	9 V
D711	276 0432 903	Diode 1SS270A	
D713	276 0432 903	Diode 1SS270A	
D714	276 0432 903	Diode 1SS270A	
D715	276 0432 903	Diode 1SS270A	
D716	276 0432 903	Diode 1SS270A	
D717	276 0432 903	Diode 1SS270A	
D718	276 0432 903	Diode 1SS270A	
D719	276 0432 903	Diode 1SS270A	

CASSETTE DECK SECTION

Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks
D720	276 0432 903	Diode 1SS270A		R702	247 0009 901	Chip Carbon 4.7kohm 1/10W	RM73B--472J	R753	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J	R815	247 0011 957	Chip Carbon 51 kohm 1/10W	RM73B--513J
D721	276 0432 903	Diode 1SS270A		R703	247 0012 927	Chip Carbon 100kohm 1/10W	RM73B--104J	R754	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J	R816	247 0011 957	Chip Carbon 51 kohm 1/10W	RM73B--513J
D722	276 0432 903	Diode 1SS270A		R704	247 0012 927	Chip Carbon 100kohm 1/10W	RM73B--104J	R755	247 0008 902	Chip Carbon 1.8kohm 1/10W	RM73B--182J	R817	247 0012 943	Chip Carbon 120kohm 1/10W	RM73B--124J
D723	276 0432 903	Diode 1SS270A		R705	247 0015 940	Chip Carbon 2.2Mohm 1/10W	RM73B--225J	R756	247 0008 902	Chip Carbon 1.8kohm 1/10W	RM73B--182J	R818	247 0012 998	Chip Carbon 200kohm 1/10W	RM73B--204J
D724	276 0463 901	Zener Diode HZS6C-1	6 V	R706	247 0015 940	Chip Carbon 2.2Mohm 1/10W	RM73B--225J	R757	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	R819	247 0011 986	Chip Carbon 68 kohm 1/10W	RM73B--683J
D725	276 0463 901	Zener Diode HZS6C-1	6 V	R707	247 0012 927	Chip Carbon 100kohm 1/10W	RM73B--104J	R758	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	R820	247 0012 969	Chip Carbon 150kohm 1/10W	RM73B--154J
D726	276 0466 908	Zener Diode HZS7C-1	7 V	R708	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	R759	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	R823	247 0010 974	Chip Carbon 24 kohm 1/10W	RM73B--243J
D727	276 0456 905	Zener Diode HZS4B-1	4 V	R709	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	R760	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	R824	247 0009 927	Chip Carbon 5.6kohm 1/10W	RM73B--562J
D728	276 0432 903	Diode 1SS270A		R710	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	R761	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	R825	247 0009 927	Chip Carbon 5.6kohm 1/10W	RM73B--562J
D729	276 0432 903	Diode 1SS270A		R711	247 0011 960	Chip Carbon 56 kohm 1/10W	RM73B--563J	R762	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	R826	247 0009 927	Chip Carbon 5.6kohm 1/10W	RM73B--562J
D730	276 0553 905	Diode 1SR35-200A		R712	247 0011 960	Chip Carbon 56 kohm 1/10W	RM73B--563J	R763	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J	R827	247 0009 927	Chip Carbon 5.6kohm 1/10W	RM73B--562J
D731	276 0432 903	Diode 1SS270A		R713	247 0005 905	Chip Carbon 100ohm 1/10W	RM73B--101J	R764	247 0011 902	Chip Carbon 33 kohm 1/10W	RM73B--333J	R828	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J
D732	276 0432 903	Diode 1SS270A		R714	247 0005 905	Chip Carbon 100ohm 1/10W	RM73B--101J	R765	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	R829	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J
D733	276 0432 903	Diode 1SS270A		R715	247 0013 926	Chip Carbon 270kohm 1/10W	RM73B--274J	R766	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	R830	247 0009 901	Chip Carbon 4.7kohm 1/10W	RM73B--472J
D734	276 0432 903	Diode 1SS270A		R716	247 0013 926	Chip Carbon 270kohm 1/10W	RM73B--274J	R767	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	R831	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J
D735	276 0456 905	Zener Diode HZS4B-1	4 V	R717	247 0010 945	Chip Carbon 18 kohm 1/10W	RM73B--183J	R768	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	R832	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J
D736	276 0466 908	Zener Diode HZS7C-1	7 V	R718	247 0010 945	Chip Carbon 18 kohm 1/10W	RM73B--183J	R769	247 0010 929	Chip Carbon 15 kohm 1/10W	RM73B--153J	R833	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J
D737	276 0553 905	Diode 1SR35-200A		R719	247 0008 960	Chip Carbon 3.3kohm 1/10W	RM73B--332J	R770	247 0010 929	Chip Carbon 15 kohm 1/10W	RM73B--153J	R834	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J
D738	276 0432 903	Diode 1SS270A		R720	247 0008 960	Chip Carbon 3.3kohm 1/10W	RM73B--332J	R771	247 0010 958	Chip Carbon 20 kohm 1/10W	RM73B--203J	R836	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J
D739	276 0432 903	Diode 1SS270A		R721	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J	R772	247 0010 958	Chip Carbon 20 kohm 1/10W	RM73B--203J	R837	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J
D740	276 0432 903	Diode 1SS270A		R722	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J	R773	247 0005 905	Chip Carbon 100ohm 1/10W	RM73B--101J	R838	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J
D741	276 0432 903	Diode 1SS270A		R723	247 0009 914	Chip Carbon 5.1kohm 1/10W	RM73B--512J	R774	247 0005 905	Chip Carbon 100ohm 1/10W	RM73B--101J	R839	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J
D742	276 0553 905	Diode 1SR35-200A		R724	247 0009 914	Chip Carbon 5.1kohm 1/10W	RM73B--512J	R775	247 0013 984	Chip Carbon 470kohm 1/10W	RM73B--474J	R840	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J
D743	276 0432 903	Diode 1SS270A		R725	247 0009 956	Chip Carbon 7.5kohm 1/10W	RM73B--752J	R776	247 0013 984	Chip Carbon 470kohm 1/10W	RM73B--474J	R841	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J
D744	276 0432 903	Diode 1SS270A		R726	247 0009 956	Chip Carbon 7.5kohm 1/10W	RM73B--752J	R777	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	R842	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J
D745	276 0553 905	Diode 1SR35-200A		R727	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	R778	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J	R843	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J
D746	276 0553 905	Diode 1SR35-200A		R728	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	R786	247 0010 945	Chip Carbon 18 kohm 1/10W	RM73B--183J	R844	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J
D747	276 0553 905	Diode 1SR35-200A		R729	247 0014 967	Chip Carbon 1 Mohn 1/10W	RM73B--105J	R790	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	R846	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J
D748	276 0553 905	Diode 1SR35-200A		R730	247 0014 967	Chip Carbon 1 Mohn 1/10W	RM73B--105J	R791	247 0009 901	Chip Carbon 4.7kohm 1/10W	RM73B--472J	R847	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J
D749	276 0553 905	Diode 1SR35-200A		R731	247 0009 901	Chip Carbon 4.7kohm 1/10W	RM73B--472J	R792	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	R848	247 0010 990	Chip Carbon 30 kohm 1/10W	RM73B--303J
D750	276 0553 905	Diode 1SR35-200A		R732	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	R793	247 0012 969	Chip Carbon 150kohm 1/10W	RM73B--154J	R849	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J
D751	276 0553 905	Diode 1SR35-200A		R733	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	R794	247 0012 969	Chip Carbon 150kohm 1/10W	RM73B--154J	R850	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J
D752	276 0553 905	Diode 1SR35-200A		R734	247 0009 914	Chip Carbon 5.1kohm 1/10W	RM73B--512J	R795	247 0010 9						

CASSETTE DECK SECTION

Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks
R878	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J	R936	247 0008 928	Chip Carbon 2.2kohm 1/10W	RM73B--222J	C719	254 4304 927	Electrolytic 4.7μF/35 V	CE04W1V4R7M(SRE)	C772	257 0006 985	Chip Ceramic 820 pF/50 V	CC73SL1H821J
R879	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J	R937	247 0010 990	Chip Carbon 30 kohm 1/10W	RM73B--303J	C722	254 4252 927	Electrolytic 47μF/10 V	CE04W1A470M	C773	257 0010 900	Chip Ceramic 0.01μF/50 V	CK73B1H103K
R880	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J	R938	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	C723	254 4252 927	Electrolytic 47μF/10 V	CE04W1A470M	C774	257 0010 900	Chip Ceramic 0.01μF/50 V	CK73B1H103K
R881	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J	R940	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	C724	254 4302 974	Electrolytic 100μF/10 V	CE04W1A101M(SRE)	C775	257 0010 984	Chip Ceramic 0.047μF/50 V	CK73B1H473K
R882	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J	R941	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	C725	255 1265 936	Plastic Film 0.01μF/50 V	CQ93M1H103J(B)	C776	257 0010 984	Chip Ceramic 0.047μF/50 V	CK73B1H473K
R883	247 0009 901	Chip Carbon 4.7kohm 1/10W	RM73B--472J	R942	247 0011 999	Chip Carbon 75 kohm 1/10W	RM73B--753J	C726	255 1265 936	Plastic Film 0.01μF/50 V	CQ93M1H103J(B)	C777	257 0010 942	Chip Ceramic 0.022μF/50 V	CK73B1H223K
R884	247 0009 901	Chip Carbon 4.7kohm 1/10W	RM73B--472J	R943	247 0011 999	Chip Carbon 75 kohm 1/10W	RM73B--753J	C727	254 4305 968	Electrolytic 1μF/50 V	CE04W1H010M(SRE)	C778	257 0010 942	Chip Ceramic 0.022μF/50 V	CK73B1H223K
R885	247 0009 901	Chip Carbon 4.7kohm 1/10W	RM73B--472J	R946	247 0018 905	Chip Carbon 0 ohm 1/10W	RM73B--0R0K	C728	254 4305 968	Electrolytic 1μF/50 V	CE04W1H010M(SRE)	C779	254 4304 943	Electrolytic 10μF/35 V	CE04W1V100M(SRE)
R886	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	R947	247 0018 905	Chip Carbon 0 ohm 1/10W	RM73B--0R0K	C729	254 4305 968	Electrolytic 1μF/50 V	CE04W1H010M(SRE)	C780	254 4303 957	Electrolytic 22μF/25 V	CE04W1E220M(SRE)
R887	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	R948	247 0010 929	Chip Carbon 15 kohm 1/10W	RM73B--153J	C730	254 4305 968	Electrolytic 1μF/50 V	CE04W1H010M(SRE)	C781	255 1265 936	Plastic Film 0.0082μF/200V	CQ92M2D822J
R888	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	R949	247 0010 929	Chip Carbon 15 kohm 1/10W	RM73B--153J	C731	254 4299 003	Electrolytic 10μF/16 V	CE04W1C100M(SRE)	C782	257 0002 921	Chip Ceramic 10 pF/50 V	CC73SL1H100D
R889	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	ΔR787	247 2313 985	Carbon Filter 4.7 ohm 1/4W(NBS)	RD14B2E820JFRS	C732	257 0009 937	Chip Ceramic 2700 pF/50 V	CK73B1H272K	C783	255 1265 978	Plastic Film 0.022μF/50 V	CQ93M1H223J(B)
R890	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	ΔR788	247 2315 925	Fusible 22 ohm 1/4W(NBS)	RD14B2E820GFRS	C733	257 0009 937	Chip Ceramic 2700 pF/50 V	CK73B1H272K	C784	257 0009 937	Chip Ceramic 2700 pF/50 V	CK73B1H272K
R891	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	ΔR789	247 2315 925	Fusible 22 ohm 1/4W(NBS)	RD14B2E820GFRS	C734	257 0009 924	Chip Ceramic 2200 pF/50 V	CK73B1H222K	C785	254 4256 952	Electrolytic 220μF/25 V	CE04W1E221M
R892	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	ΔR821	247 2315 924	Carbon Filter 22 ohm 1/4W(NBS)	RD14B2E820JNS	C735	257 0009 924	Chip Ceramic 2200 pF/50 V	CK73B1H222K	C786	254 4305 900	Electrolytic 0.1μF/50 V	CE04W1H0R1M(SRE)
R894	247 0008 931	Chip Carbon 2.4kohm 1/10W	RM73B--242J	ΔR822	247 2317 924	Carbon Filter 22 ohm 1/4W(NBS)	RD14B2E820JNS	C736	257 0009 924	Chip Ceramic 2200 pF/50 V	CK73B1H222K	C787	254 4305 900	Electrolytic 0.1μF/50 V	CE04W1H0R1M(SRE)
R896	247 0010 961	Chip Carbon 22 kohm 1/10W	RM73B--223J	ΔR845	247 2050 904	Metal Oxide 22 ohm 1/4W(NBS)	RS14B3A220JNS(S)	C737	257 0009 924	Chip Ceramic 2200 pF/50 V	CK73B1H222K	C788	254 4305 968	Electrolytic 1μF/50 V	CE04W1H010M(SRE)
R897	247 0000 931	Chip Carbon 2.4kohm 1/10W	RM73B--242J	ΔR856	247 2050 904	Metal Oxide 22 ohm 1/4W(NBS)	RS14B3A220JNS(S)	C738	254 4278 943	Electrolytic 0.56μF/50 V	CE04W1HR56M	C789	254 4305 968	Electrolytic 1μF/50 V	CE04W1H010M(SRE)
R898	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J	ΔR944	247 2050 904	Metal Oxide 22 ohm 1/4W(NBS)	RS14B3A220JNS(S)	C739	254 4278 943	Electrolytic 0.56μF/50 V	CE04W1HR56M	C790	254 4252 930	Electrolytic 100μF/10 V	CE04W1A101M
R899	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	ΔR945	247 2050 904	Metal Oxide 22 ohm 1/4W(NBS)	RS14B3A220JNS(S)	C740	254 4305 939	Electrolytic 0.33μF/50 V	CE04W1HR33M(SRE)	C791	254 4305 942	Electrolytic 0.47μF/50 V	CE04W1HR47M(SRE)
R900	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	VR701	211 6091 901	Semi Fixed Resistor 1k ohm	V06PB102	C741	254 4305 939	Electrolytic 0.33μF/50 V	CE04W1HR33M(SRE)	C792	254 4305 942	Electrolytic 0.47μF/50 V	CE04W1HR47M(SRE)
R901	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	VR702	211 6091 901	Semi Fixed Resistor 1k ohm	V06PB102	C742	254 4304 927	Electrolytic 4.7μF/35 V	CE04W1V4R7M(SRE)	C793	254 4304 927	Electrolytic 4.7μF/35 V	CE04W1V4R7M(SRE)
R902	247 0011 944	Chip Carbon 47 kohm 1/10W	RM73B--473J	VR703	211 6091 901	Semi Fixed Resistor 1k ohm	V06PB102	C743	254 4304 024	Electrolytic 4.7μF/35 V	CE04W1V4R7M(SRE)	C794	254 4304 927	Electrolytic 4.7μF/35 V	CE04W1V4R7M(SRE)
R905	247 0018 905	Chip Carbon 0 ohm 1/10W	RM73B--0R0J	VR704	211 6091 901	Semi Fixed Resistor 1k ohm	V06PB102	C744	254 4299 906	Electrolytic 10μF/16 V	CE04W1C100M(SRE)	C795	254 4304 927	Electrolytic 4.7μF/35 V	CE04W1V4R7M(SRE)
R906	247 0007 945	Chip Carbon 1 kohm 1/10W	RM73B--102J	VR705	211 6091 930	Semi Fixed Resistor 10k ohm	V06PB103	C745	254 4299 906	Electrolytic 10μF/16 V	CE04W1C100M(SRE)	C796	254 4304 927	Electrolytic 4.7μF/35 V	CE04W1V4R7M(SRE)
R907	247 0009 985	Chip Carbon 10 kohm 1/10W	RM73B--103J	VR706	211 6091 930	Semi Fixed Resistor 10k ohm	V06PB103	C746	254 4304 927	Electrolytic 4.7μF/35 V	CE04W1V4R7M(SRE)	C797	254 4252 930	Electrolytic 100μF/10 V	CE04W1A101M
R908	247 0005 905	Chip Carbon 100ohm 1/10W	RM73B--101J	VR707	211 6091 956	Semi Fixed Resistor 47k ohm	V06PB473	C747	254 4304 927	Electrolytic 4.7μF/35 V	CE04W1V4R7M(SRE)	C798	254 4327 904	Electrolytic 1000μF/6.3 V	CE04W0J102M(SMG)
R909	247 0009 901	Chip Carbon 4.7kohm 1/10W	RM73B--472J	VR708	211 6091 956	Semi Fixed Resistor 47k ohm	V06PB473	C748	257 0006 927	Chip Ceramic 470 pF/50 V	CC73SL1H471J	C799	257 0014 935	Chip Ceramic 0.1μF/25 V	CK73F1E104Z
R910	247 0010 961	Chip Carbon 22 kohm 1/10W	RM73B--223J	VR709	211 6090 009	Semi Fixed Resistor 100k ohm	V0920P07FA104	C749	257 0006 927	Chip Ceramic 470 pF/50 V	CC73SL1H471J	C800	257 0014 935	Chip Ceramic 0.1μF/25 V	CK73F1E104Z
R911	247 0012 927	Chip Carbon 100kohm 1/10W	RM73B--104J	C701	257 0006 927	Chip Ceramic 470 pF/50 V	CC73SL1H471J	C750	254 4304 927	Electrolytic 4.7μF/35 V	CE04W1V4R7M(SRE)	C802	257 0014 935	Chip Ceramic 0.1μF/25 V	CK73F1E104Z
R912	247 0006 962	Chip Carbon 470 ohm 1/10W	RM73B--471J	C702	257 0006 927	Chip Ceramic 470 pF/50 V									

CASSETTE DECK SECTION

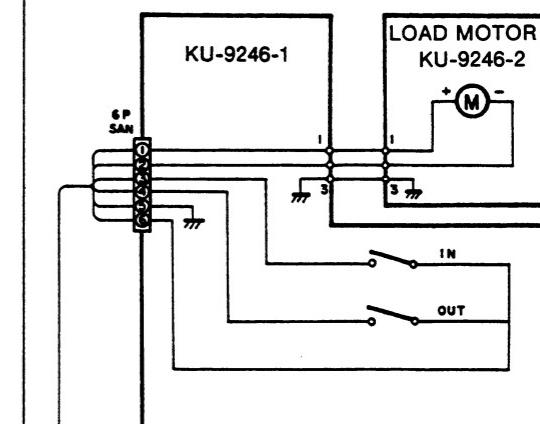
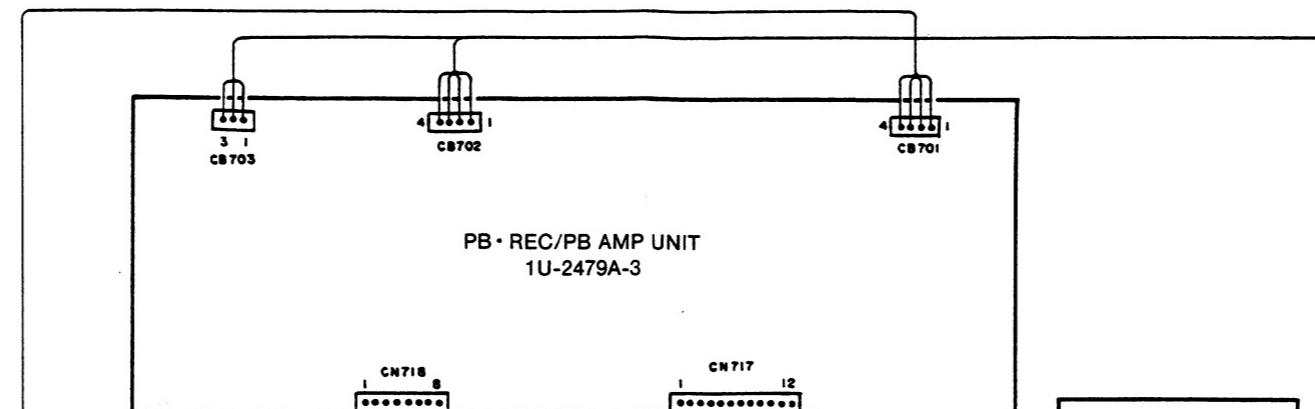
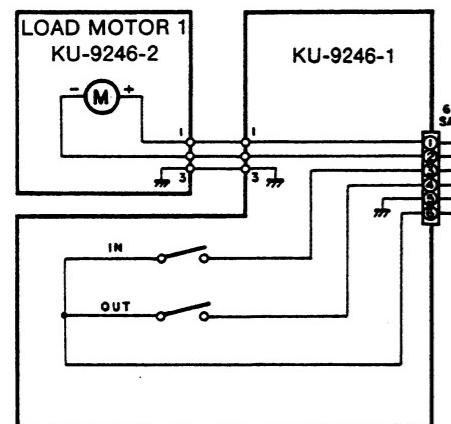
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C827	254 4304 943	Electrolytic 10μF/35 V	CE04W1V100M(SRE)	CB706	205 0343 032	3 P Conn. Base(KR-PH)		1
C828	254 4299 906	Electrolytic 10μF/16 V	CE04W1C100M(SRE)	CB707	205 0375 039	13 P Conn. Base(KR-PH)		1
C829	257 1013 977	Chip Ceramic 0.068μF/25 V	CK73B1E683K	CB708	205 0375 013	11 P Conn. Base(KR-PH)		1
C831	254 4304 943	Electrolytic 10μF/35 V	CE04W1V100M(SRE)	CB710	205 0343 061	6 P Conn. Base(KR-PH)		1
C832	254 4305 942	Electrolytic 0.47μF/50 V	CE04W1HR47M(SRE)	CB712	205 0343 061	6 P Conn. Base(KR-PH)		1
C833	254 4299 906	Electrolytic 10μF/16 V	CE04W1C100M(SRE)	CB711	205 0553 026	12 P Trap Conn. Base		1
C834	257 1013 977	Chip Ceramic 0.068μF/25 V	CK73B1E683K	CB713	205 0554 041	14 P Trap Conn. Base		1
C835	254 4256 952	Electrolytic 220μF/25 V	CE04W1E221M	CB714	205 0409 031	3 P Dip Socket		1
C836	254 4305 997	Electrolytic 3.3μF/50 V	CE04W1H3R3M(SRE)	CB715	205 0409 031	3 P Dip Socket		1
C837	254 4299 906	Electrolytic 10μF/16 V	CE04W1C100M(SRE)	CN704	205 0409 057	5 P Dip Socket		1
C838	254 4302 974	Electrolytic 100μF/10 V	CE04W1A101M(SRE)	CN705	205 0409 060	6 P Dip Socket		1
C839	254 4299 906	Electrolytic 10μF/16 V	CE04W1C100M(SRE)	CB717	205 0535 028	12 P Conn. Base		1
C840	254 4305 968	Electrolytic 1μF/50 V	CE04W1H010M(SRE)	CB718	205 0535 002	8 P Conn. Base		1
C841	257 0014 935	Chip Ceramic 0.1μF/25 V	CK73F1E104Z	CN717	205 0536 027	12 P Conn. Socket		1
C842	257 0014 935	Chip Ceramic 0.1μF/25 V	CK73F1E104Z	CN718	205 0536 001	8 P Conn. Socket		1
C843	254 4299 906	Electrolytic 10μF/16 V	CE04W1C100M(SRE)	CN719	205 0708 017	15 P Conn. Socket		1
C846	257 0005 986	Chip Ceramic 330 pF/50 V	CC73SL1H331J	CN719	205 0707 018	15 P Conn. Base		1
C847	257 0005 986	Chip Ceramic 330 pF/50 V	CC73SL1H331J	W001	203 0226 014	1 P Contact Assy	L=120	1
C849	254 4260 948	Electrolytic 1μF/50 V	CE04W1H010M	W002	209 0220 005	Vinyl Wire(UL1007)	L=150	1
C851	257 0003 904	Chip Ceramic 22 pF/50 V	CC73SL1H220J	W003	209 0220 047	Vinyl Wire(UL1007)	L=100	1
C852	257 0003 904	Chip Ceramic 22 pF/50 V	CC73SL1H220J	W004	209 0220 005	Vinyl Wire(UL1007)	L=150	1
C853	254 4254 006	Electrolytic 10μF/16 V	CE04W1C100M	W005	209 0220 047	Vinyl Wire(UL1007)	L=100	1
C854	254 4260 058	Electrolytic 2.2μF/50 V	CE04W1H2R2M	W006	209 0220 047	Vinyl Wire(UL1007)	L=100	1
OTHERS GROUP				204 0009 014	2 C Sheild Wire		L=150	1
	—	(P.W.Board)		203 8337 015	5 P PH Conn. Cord		L=100	1
L703	232 0109 003	MPX Filter		CN705	204 0391 007	6 P PH Conn. Cord	L=100	1
L704	232 0109 003	MPX Filter		CN706	203 4896 000	3 P KR-DA Conn. Cord	L=360	1
L705	235 0020 945	Inductor 153J		CN708	204 6387 002	11 P KR-DA Conn. Cord	L=300	1
L706	235 0020 945	Inductor 153J		CN707	204 6388 001	13 P KR-DA Conn. Cord	L=300	1
L707	239 0010 009	HX Step up Coil		CN803	203 6352 005	4 P EH-SCN Conn. Cord	L=150	1
L708	239 0010 009	HX Step up Coil		△CB800	205 0581 001	12 P VH Conn. Base		1
L709	232 0135 006	OSC Coil		△CB801	205 0581 001	12 P VH Conn. Base		1
	212 5604 910	Tact Switch		△CB802	205 0233 092	3 P EH Conn. Base		1
SW701	212 1078 906	Slide Switch(1-3)		CB803	205 0233 045	4 P EH Conn. Base		1
SW702	212 1078 906	Slide Switch(1-3)						
	449 0057 009	LCD Holder						
CF701	399 9018 003	Ceramic Vibrator	GST4.00MGW					
JK701	204 8266 008	4 P Pin Jsck(S-GND)						
JK702	204 8421 005	Mini Jack						
CB709	204 2429 003	7 P System Socket						
△F800	206 1015 058	Fuse 1.6 A						
△F801	206 1015 058	Fuse 16 A						
	202 0040 909	Fuse Clip						
	205 0452 017	Style Pin						
CB701	205 0343 045	4 P Conn. Base(KR-PH)	For PB Head					
CB702	205 0321 041	4 P Conn. Base(Red)	For R/PB Head					
CB703	205 0355 033	3 P KR Conn. Base(L)						
CB704	205 0343 058	5 P Conn. Base(KR-PH)						
CB705	205 0343 061	6 P Conn. Base(KR-PH)						

CASSETTE DECK SECTION

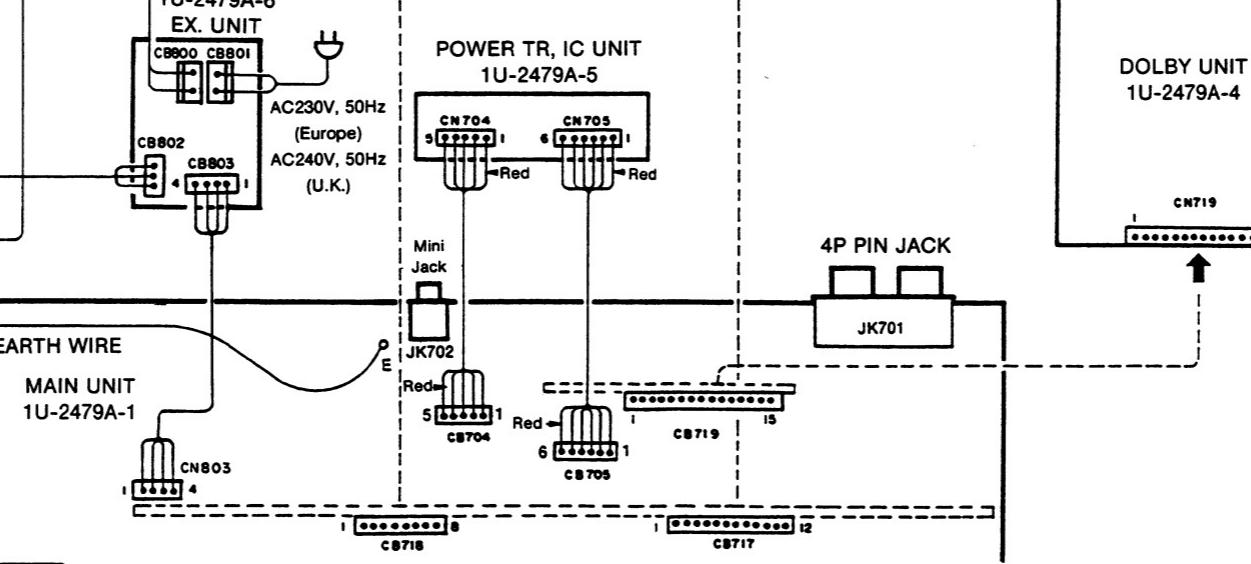
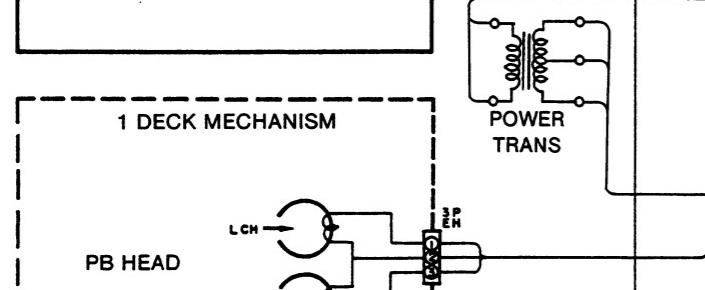
WIRING DIAGRAM

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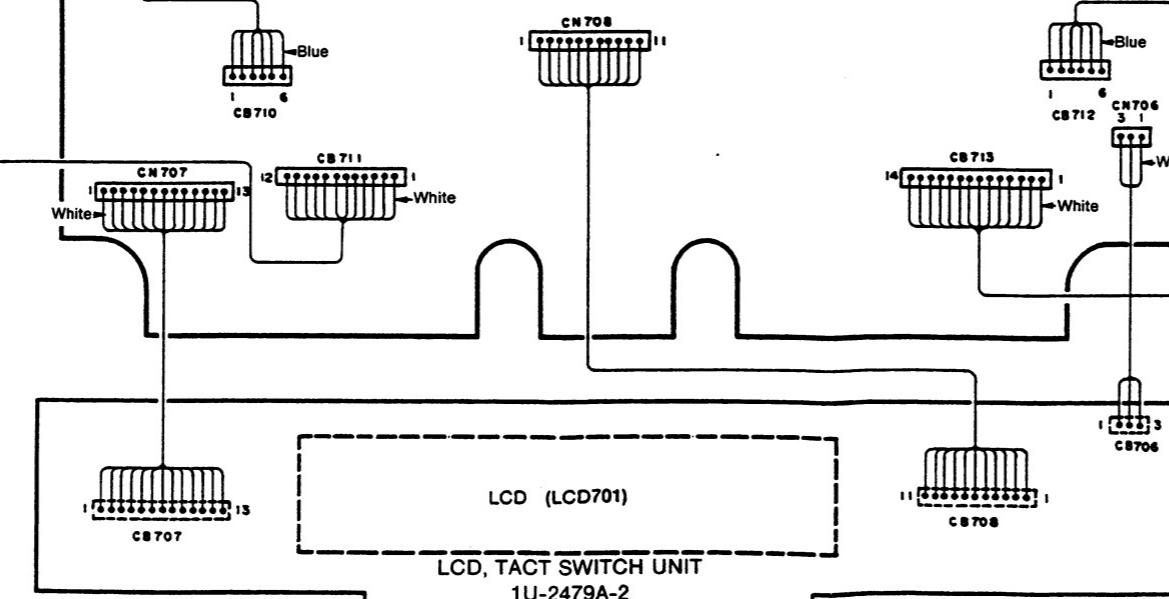
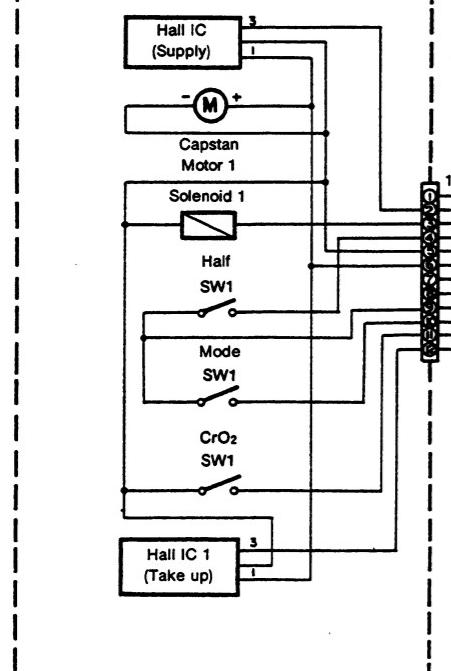
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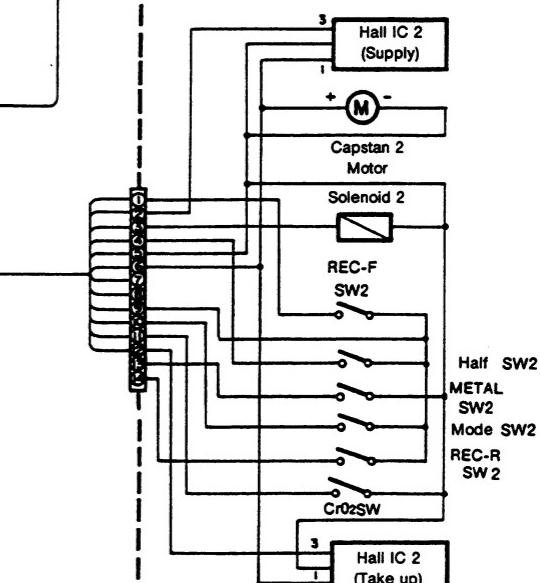
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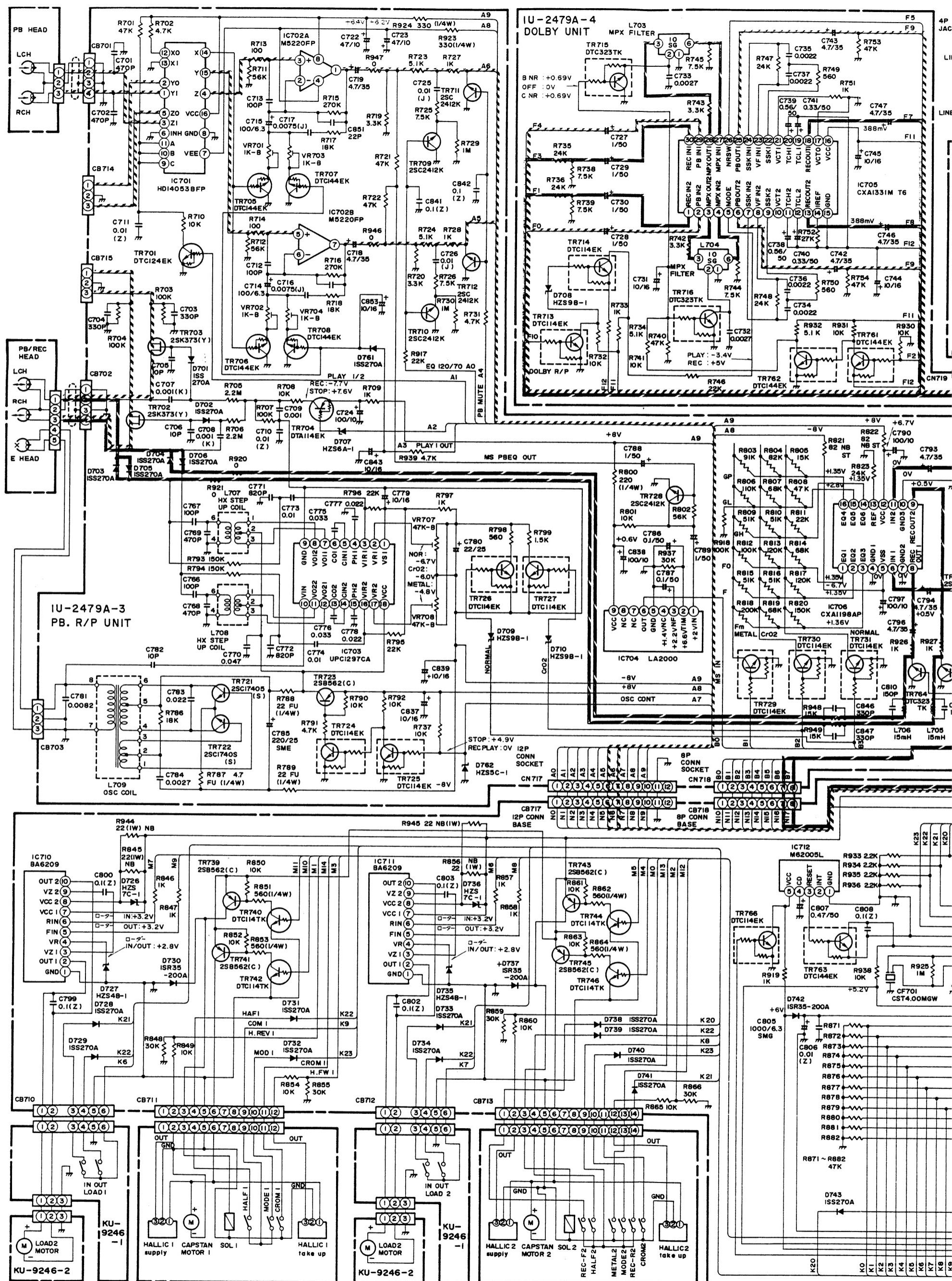
C



D



FRONT PANEL SIDE



----- P.B. SIGNAL LINE

— REC SIGNAL LINE

WARNING:

WARNING: Parts marked with this symbol  have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

CAUTION
Before reusing,
leakage must
be checked.
A leaking
cylinder is
defective.

WARNING
DO NOT re

CHEMATIC DIAGRAM

6

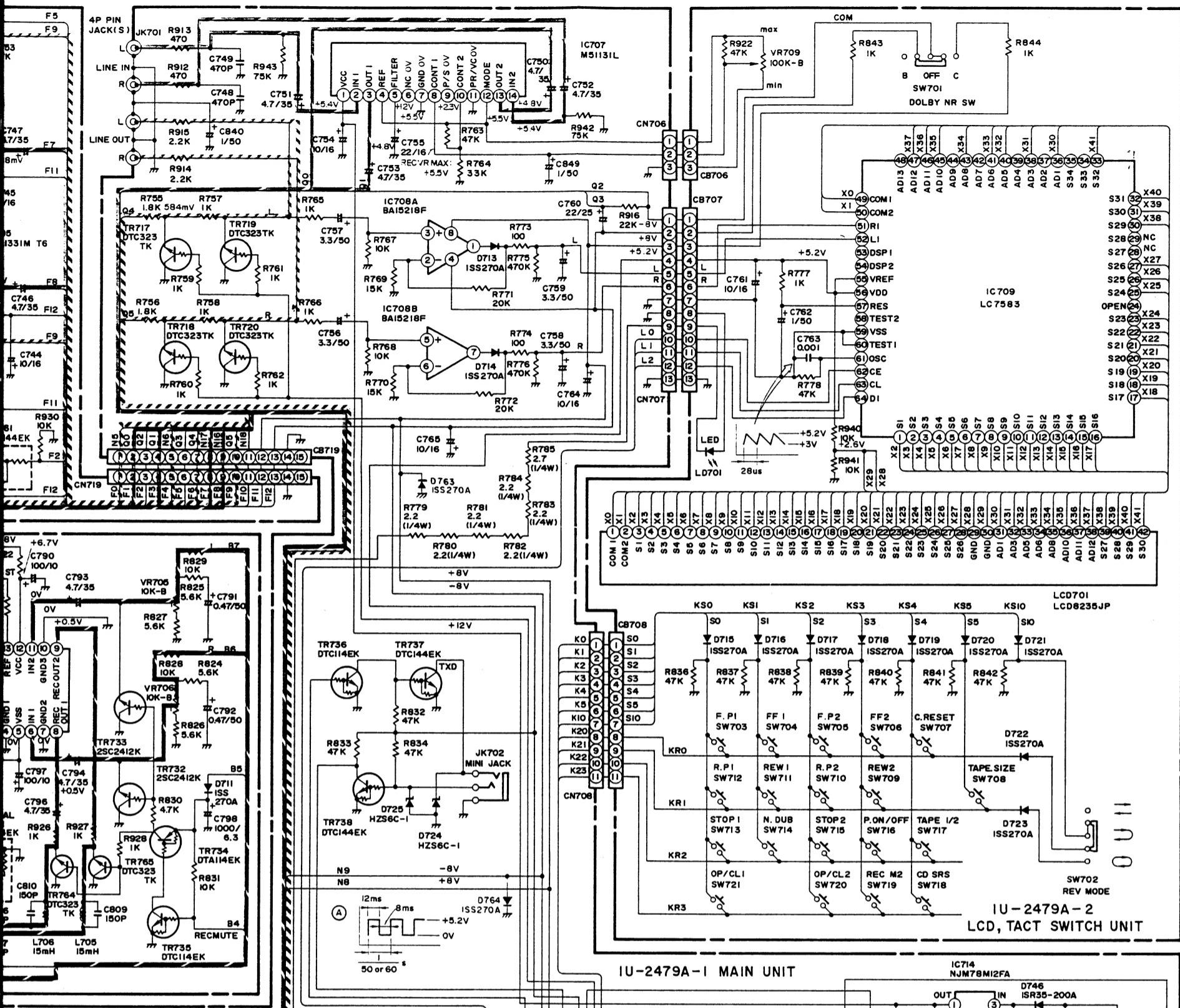
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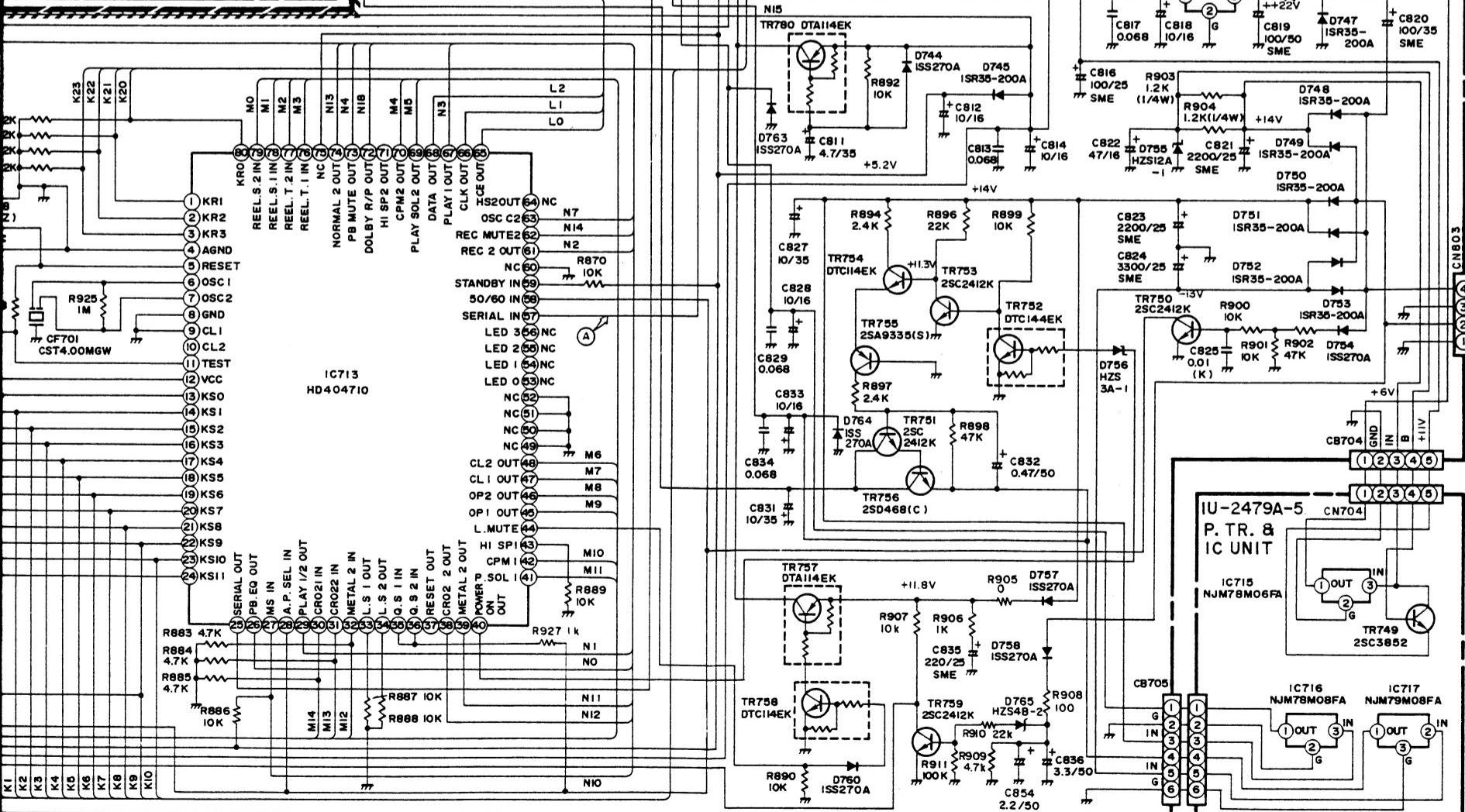
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11



IU-2479A-1 MAIN UNIT

**CAUTION:**

Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 millamps, or if the resistance from chassis to either side of the power cord is less than 240 Kohms, the unit is defective.

WARNING

DO NOT return the unit to the customer until the problem is located and corrected.

NOTES

ALL RESISTANCE VALUES IN OHM K=1,000 OHM M=1,000,000 OHM

ALL CAPACITANCE VALUES IN MICRO FARAD P=MICRO-MICRO FARAD

EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.
CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

CASSETTE DECK SECTION
EXPLODED VIEW OF PARTS LIST

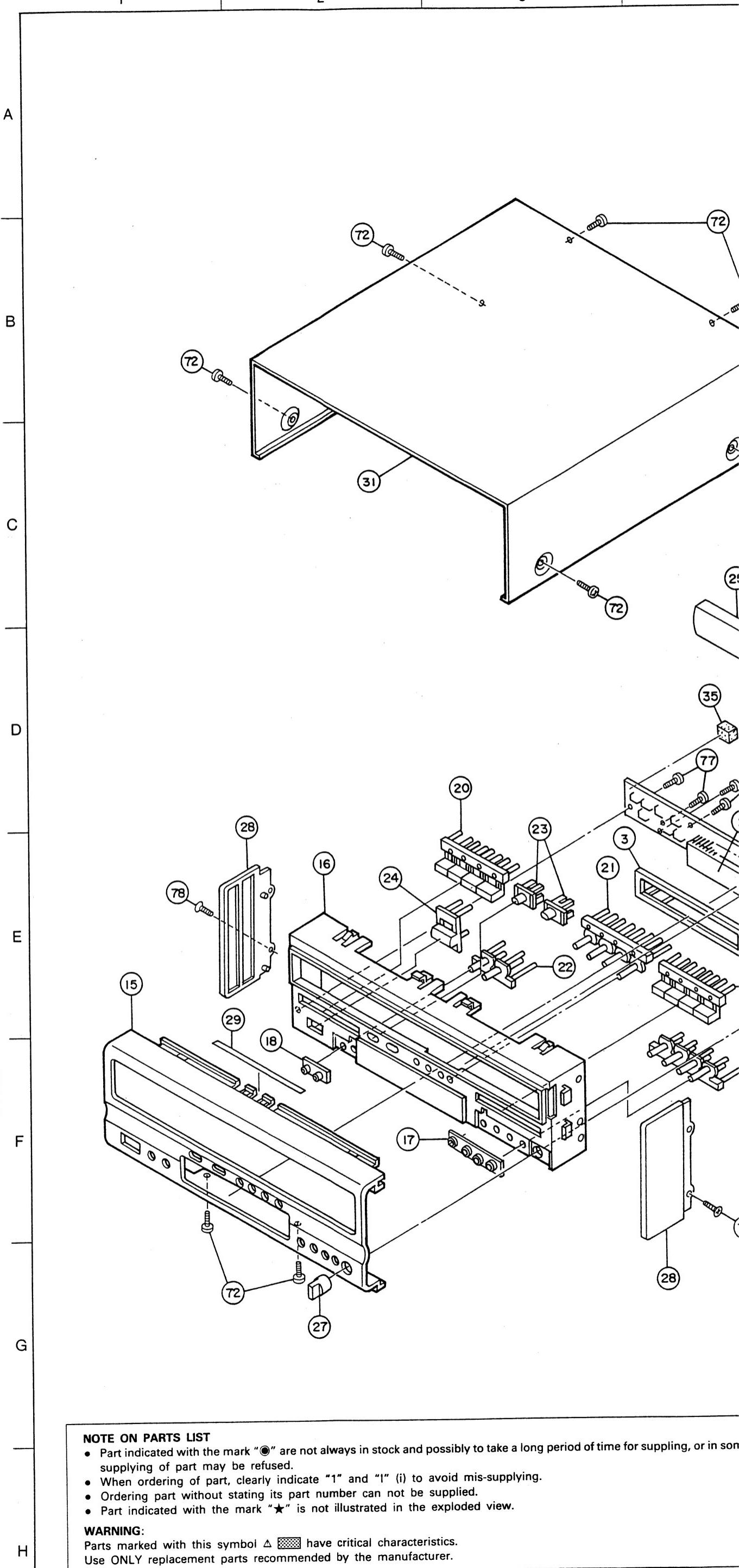
Ref. No.	Part No.	Part Name	Remarks	Q'ty
1	1U- 2479 A	P.W.Board Unit Assy		1 ⁸
1-1	—	Main Unit		(1)
1-2	—	LCD,Tact Switch Unit		(1)
1-3	—	PB,R/P Unit		(1)
1-4	—	Dolby Unit		(1)
1-5	—	P.T.R.& IC Unit		(1)
1-6	—	EX. Unit		(1)
2	393 4143 001	LCD (8235JP)		1
3	449 0057 009	LCD Holder		1
4	211 6090 009	Variable Resistor 100kohm		1
5	204 8421 005	Mini Jack		1
6	—	—		
7	204 8266 008	4 P Pin Jack(S-GND)		1
8	411 1184 316	Main Chassis		1
9	104 0237 201	Foot Assy		1
10	105 1043 112	Rear Panel	Europe model	1
10	105 1043 138	Rear Panel	U.K. model	1
11	412 2814 028	Card Spacer(L=10)		1
12	412 3548 005	P.W.B Catcher		2
13	HM55A	Cassette Mech. Unit		1
14	449 0071 001	Mech. Holder(F)		2
15	144 2213 221	Front Panel		1
16	146 1404 309	Inner Panel Assy		1
17	146 1420 105	Knob Guide(Round)		1
18	146 1420 118	Knob Guide(Round)		1
19	113 1547 318	Push Knob(Play)		1
20	113 1547 321	Push Knob(Play)		1
21	113 1549 002	Push Knob(Round)		2
22	113 1549 015	Push Knob(Round)		1
23	113 1548 003	Select Knob		2
24	113 1460 000	Power Knob		1
25	146 1407 209	Loader Panel(1)		1
26	146 1408 208	Loader Panel(2)		1
27	112 0645 166	Knob	Rec Level	1
28	146 1400 303	Side Plate		2
29	122 0183 007	Spacer	100X10X10.5	1
30	445 8004 007	Wire Clamper		5
31	102 0518 209	Top Cover		1
32	412 9326 001	IC Holder		1
33	412 9327 000	P.W.B Bracket		1
34	414 9125 101	Wire Cover		4
35	461 9036 005	Spacer	15X15X15	1
36	233 9649 004	Power Trans.	Europe model	1
36	233 9652 004	Power Trans.	U.K. model	1
37	206 1005 059	Fuse 16 A	F800,801	2
38	445 0056 008	Cord Bush		1
39	206 2089 105	AC-Cord W/Conn		1
40	415 9016 006	P.C.B Holder		2
41	—	—		
42	254 4256 790	Chemicon 2200μF/25V	C821,823	2
43	254 4257 702	Chemicon 3300μF/25V	C824	1
44	393 9470 009	LED		1
45	415 9070 000	Insulating Sheet		1
46	461 0758 007	Rubber Sheet	10X8XT5	2
47	513 9315 001	Rating Sheet	Europe model	1
47	513 9315 014	Rating Sheet	U.K. model	1

SCREWS

71	473 7002 005	Tapping Screw(S)3X6		10
72	473 7015 005	Tapping Screw(S)3X6	Black	14
73	473 7508 046	Tapping Screw(S)3X16	Black	2
74	477 0064 107	Fixing Screw		1
75	473 7508 017	Tapping Screw(P)3X10	Black	4
76	473 7500 015	Tapping Screw(P)3X8		4
77	473 7505 007	Tapping Screw(P)2.6X8		8
78	473 7009 008	F.Tapping Screw(S)3X6		2
79	473 7015 018	Tapping Screw(S)3X8	Black	6
80				

PACKING & ACCESSORIES (Not included EXPLODED VIEW)

101	505 0102 089	Stylen Paper	700X700	1
102	503 1029 107	Cushion		1
103	503 1032 107	Top Cushion		1
104	501 9228 001	Carton Case		1
105	461 0770 001	Protector Sheet		1



NOTE ON PARTS LIST

- Part indicated with the mark "●" are not always in stock and possibly to take a long period of time for supplying, or in some cases, supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "1" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "★" is not illustrated in the exploded view.

WARNING:

Parts marked with this symbol have critical characteristics.
Use ONLY replacement parts recommended by the manufacturer.

EXPLODED VIEW

4

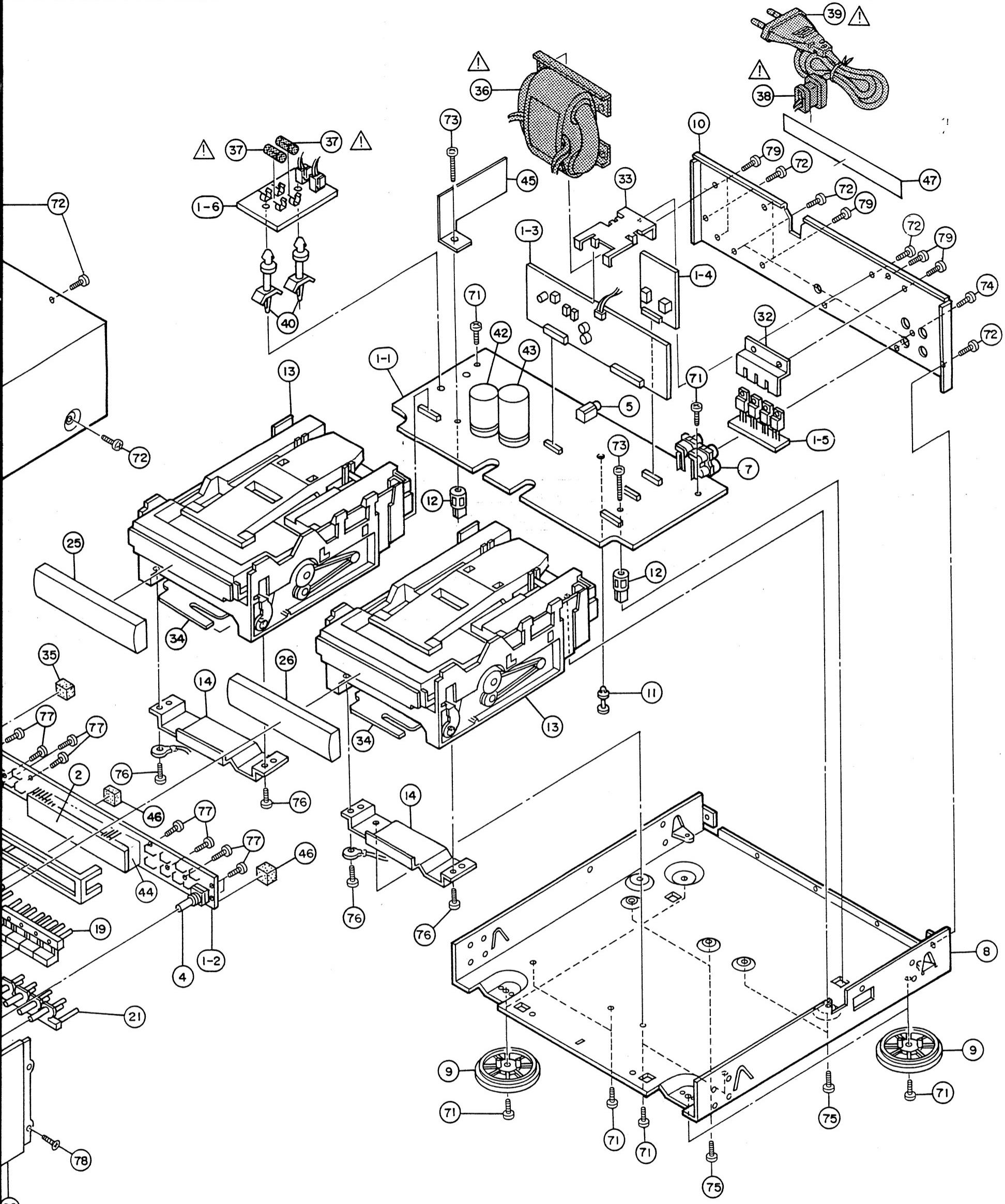
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6

7

1

3



pling, or in some case

CASSETTE DECK SECTION

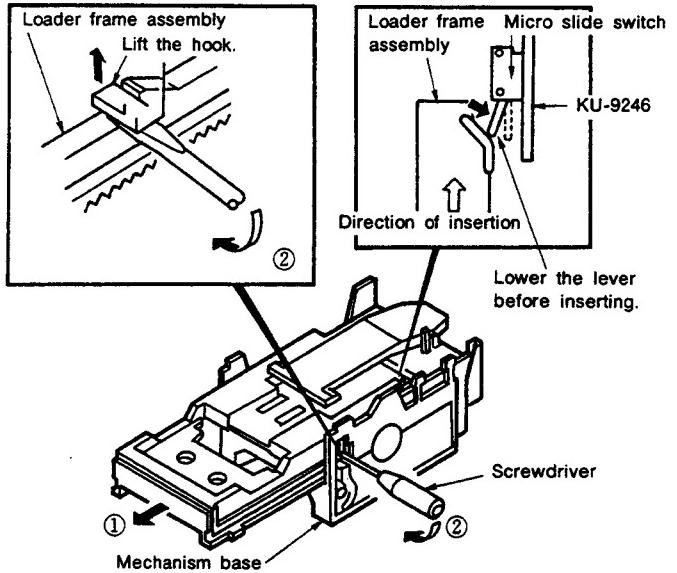
DISASSEMBLY PROCEDURES

(Follow these procedures in reverse order to reassemble.)

1. Removing the loader frame assembly

- ① Pull the loader frame assembly out forwards until it stops.
- ② Insert a screwdriver with a narrow tip into the section indicated with the arrow, then lift the hook and pull the loader frame assembly out forwards.

NOTE: When reinserting the loader frame assembly, be careful not to damage the micro slide switch.

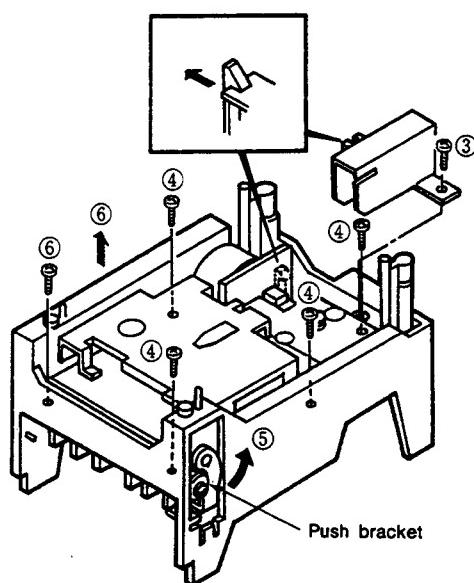


2. Removing the cassette mechanism

- ③ Remove the shield cover screw, then remove the shield cover.
- ④ Remove the five screws fastening the cassette mechanism.
- ⑤ Pressing the push bracket in the direction of the arrow...
- ⑥ ...lift the cassette mechanism up and off.

NOTE: The push bracket may be deformed if the cassette mechanism is lifted without pressing the push bracket in the direction of the arrow. (The same is true when reassembling.) A deformed push bracket cannot be used.

After fastening the cassette mechanism with the screws, check that the push bracket moves (rotates) properly.

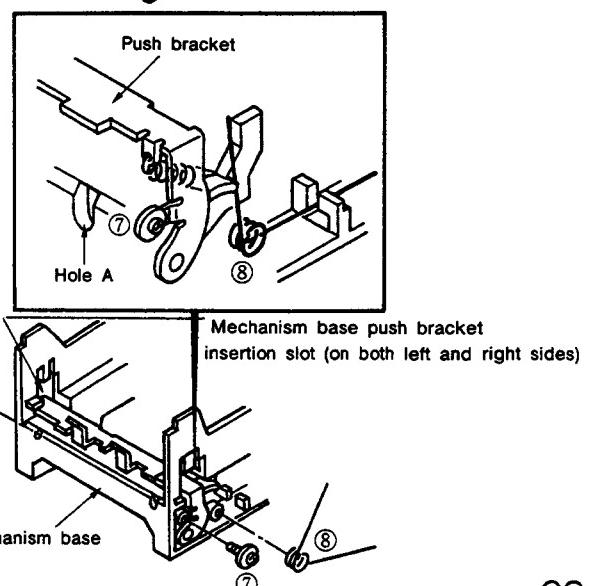


3. Removing the push bracket

Do this with the loader frame assembly and cassette mechanism removed.

- ⑦ Remove the two special screws.
- ⑧ Remove the lever spring.
- ⑨ Remove the push bracket spring using a spring catching rod, etc., through hole A.
- ⑩ Remove the push bracket.
 - (a) Disconnect first the left then the right push bracket bar ring from the mechanism base's push bracket boss.
 - (b) Bring out first the left then the right side from the mechanism base's push bracket insertion slot.

NOTE: Be careful not to deform the push bracket (do not forcibly disassemble or assemble it). A deformed push bracket cannot be used.



CASSETTE DECK SECTION

CASSETTE MECHANISM HM-55A

HM-55R UNIT PARTS LIST (REC/PB)

Ref. No.	Part No.	Part Name	Remarks	Q'ty
● 1	411 1163 418	Loading Mecha Ass'y		1
● 2	411 1156 108	Mecha Base Ass'y		1
3	424 0183 000	Pulley Gear		1
4	423 0064 003	Belt		1
5	424 0182 001	Gear		1
6	475 1119 110	Slit Washer		1
7	433 0574 202	Push Lever		1
● 8	412 3467 102	Push Bracket		1
9	463 0708 008	Lever Spring		1
10	463 0709 007	Push Bracket SP.		1
11	433 0573 203	Clamper Arm		1
12	463 0710 009	Clamper SP.		1
13	431 0323 004	Clamper Press		2
14	463 0707 009	Clamper Press SP.		2
15	431 0329 202	Loader F. Sub Ass'y		1
16	GEN1920 A	Loading Motor		1
17	421 0379 103	Motor Pulley		1
● 18	338 0154 000	CRF340 C. Mecha REC/PB		1
● 19	412 3468 101	Shield Bracket		1
● 20	412 3518 006	Shield Cover		1
● 21	KU- 9246 A	P.W. Board Ass'y		1
★ 22	203 8334 005	5P PH-3P/4P PH Con. Cord		1
★ 23	203 0240 003	1P Contact Cord		1
24	203 0521 007	Earth Wire Ass'y		1
25	212 1077 004	Micro Slide SW		2
26	475 1161 003	Washer		1
27	461 0724 002	Spacer		2
● 28	412 3517 007	Shield Ring	16×t5	3

SCREWS

51	473 8044 004	Special Screw		4
52	471 3201 011	Bind Screw 2.6×4		2
53	473 7002 005	Tapping Screw (P) 3×6		2
54	473 7500 015	Tapping Screw (P) 3×8		6

HM-55P UNIT PARTS LIST (PB ONLY)

Ref. No.	Part No.	Part Name	Remarks	Q'ty
● 1	411 1163 418	Loading Mecha Ass'y		1
● 2	411 1156 108	Mecha Base Ass'y		1
3	424 0183 000	Pulley Gear		1
4	423 0064 003	Belt		1
5	424 0182 001	Gear		1
6	475 1119 110	Slit Washer		1
7	433 0574 202	Push Lever		1
● 8	412 3467 102	Push Bracket		1
9	463 0708 008	Lever Spring		1
10	463 0709 007	Push Bracket SP.		1
11	433 0573 203	Clamper Arm		1
12	463 0710 009	Clamper SP.		1
13	431 0323 004	Clamper Press		2
14	463 0707 009	Clamper Press SP.		2
15	431 0329 202	Loader F. Sub Ass'y		1
16	GEN1920 A	Loading Motor		1
17	421 0379 103	Motor Pulley		1
● 18	338 0154 009	CRF341 C. Mecha PB		1
● 19	412 3468 101	Shield Bracket		1
● 20	412 3518 006	Shield Cover		1
● 21	KU- 9246 A	P.W. Board Ass'y		1
★ 22	203 4856 008	3P EH-4P PH Con. Cord		1
★ 23	203 0240 003	1P Connect Cord		1
24	—	—	—	—
25	212 1077 004	Micro Slide SW		2
26	475 1161 003	Washer		1
27	461 0724 002	Spacer		2
● 28	412 3517 007	Shield Ring	16×t5	2

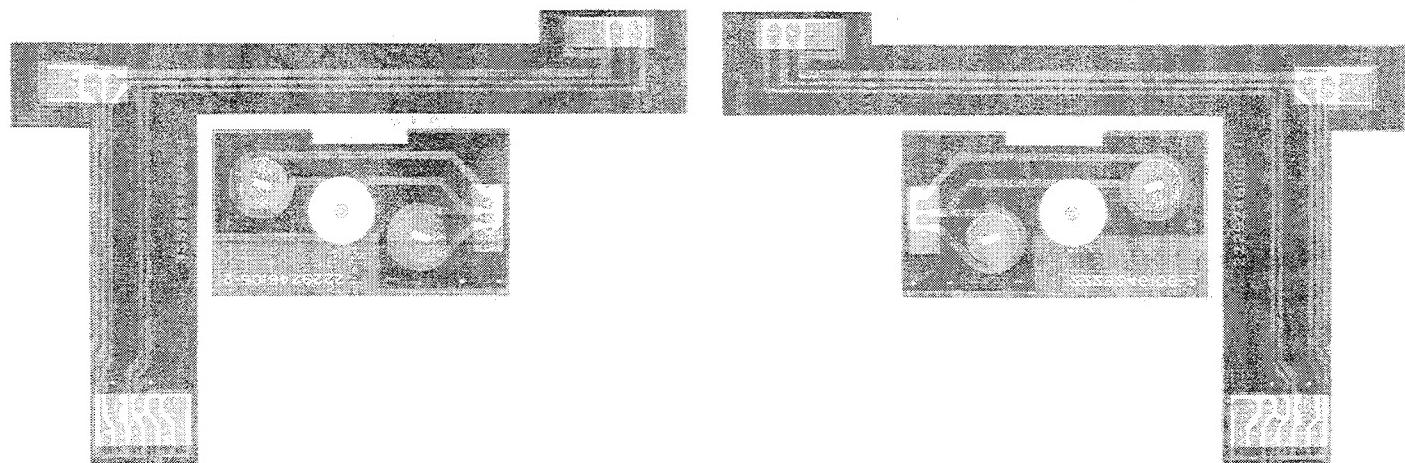
SCREWS

51	473 8044 004	Special Screw		4
52	471 3201 011	Bind Screw 2.6×4		2
53	—	—	—	—
54	473 7500 015	Tapping Screw (P) 3×8		6

P.W.B. UNIT ASS'Y

Component

Pattern Side

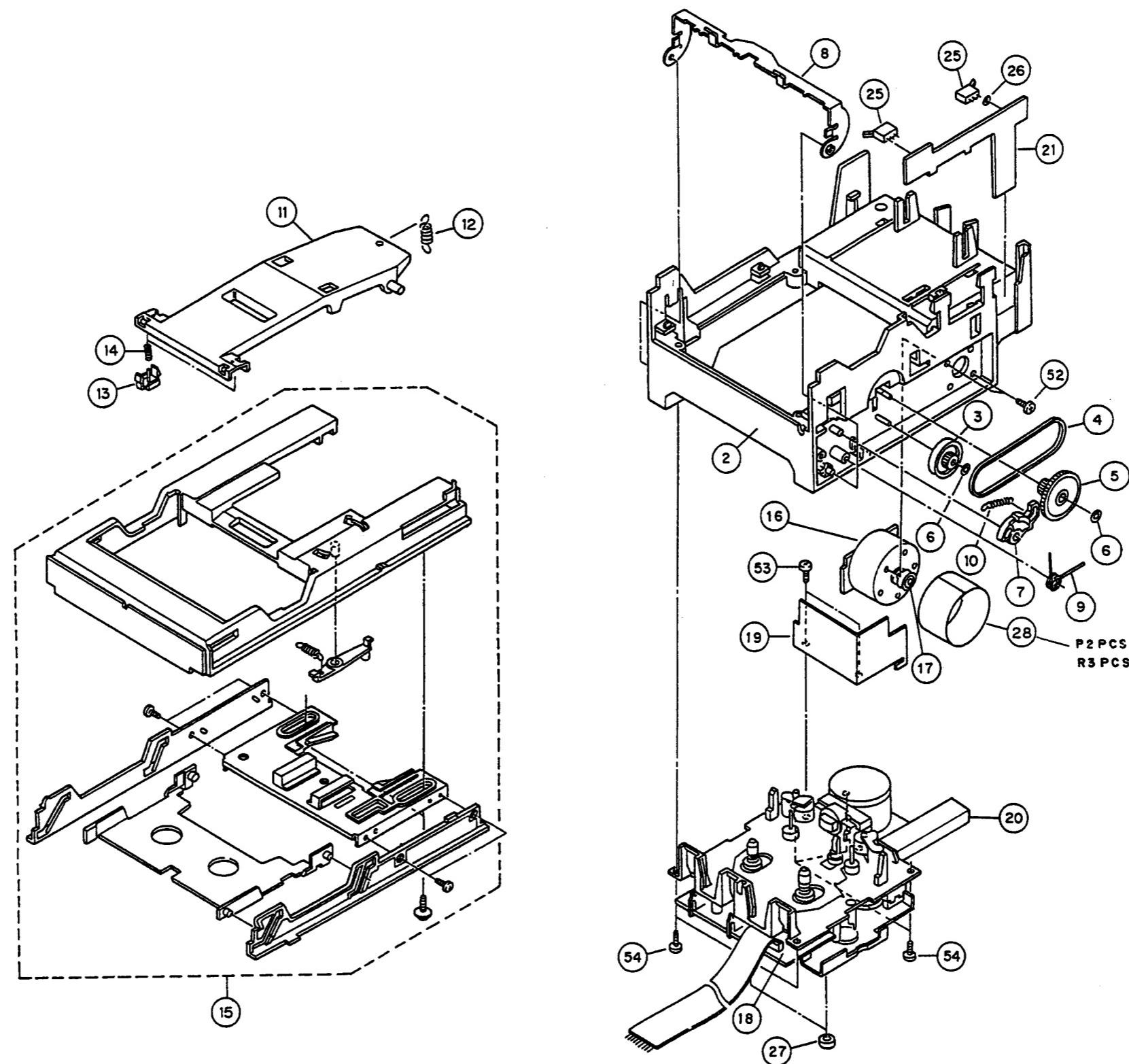


P.W.B. UNIT ASS'Y PARTS LIST

Ref. No.	Part No.	Part Name	Remarks	Q'ty
OTHER GROUP				
	—	(P.W. Board)		(1)
205 0355 062	6P KR Con Base (L)			1
209 0008 146	Jumper (L=5)			2
205 0409 031	3P DIP Socket			2
002 0042 006	3C R. Wire Ass'y			1
212 1077 004	Micro Slide Switch			2
475 1161 003	Washer			1

CASSETTE DECK SECTION

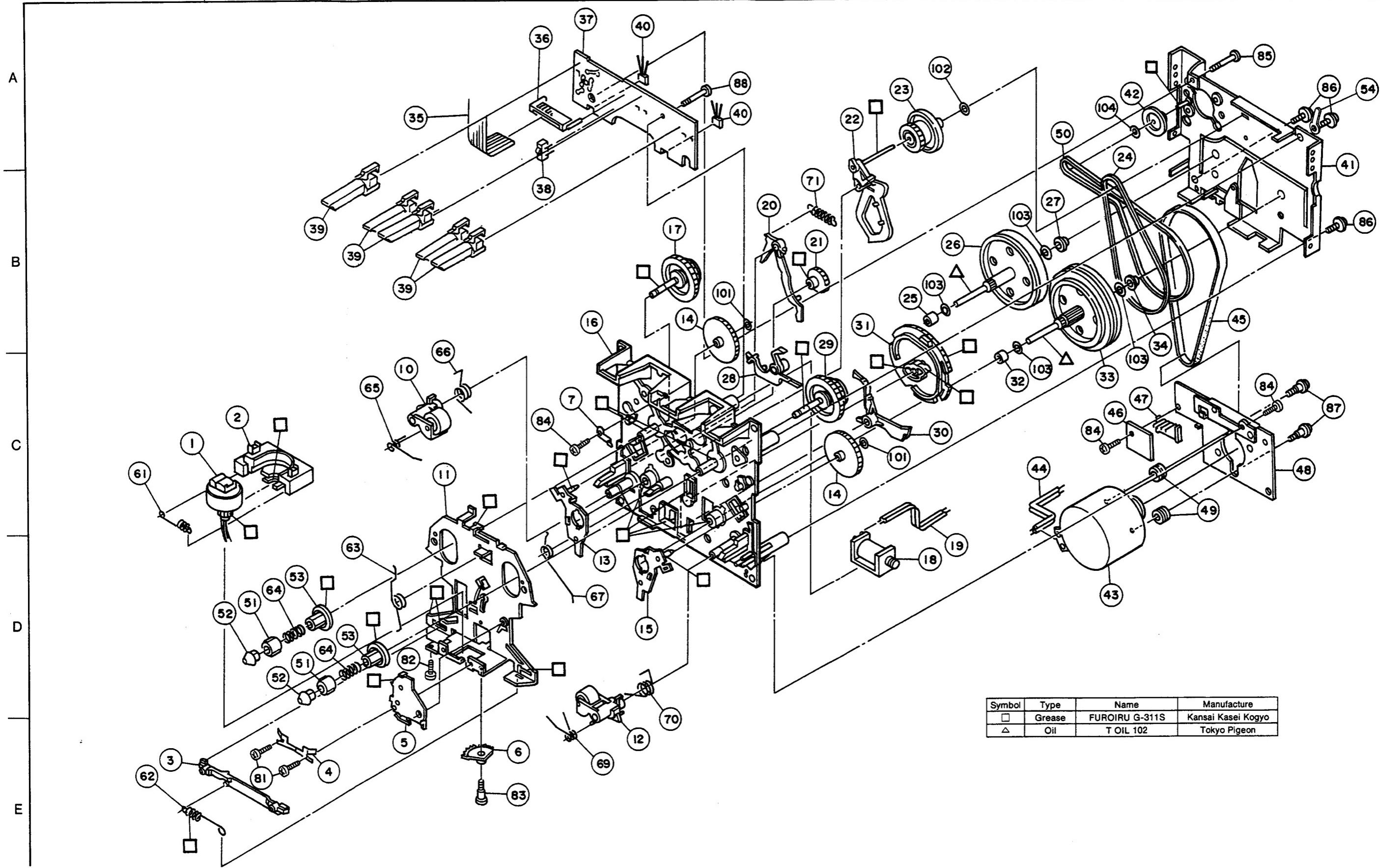
1 | 2 | 3 | 4 | 5 | 6 | 7 | 8



CASSETTE DECK SECTION

EXPLODED VIEW (REC/PB)

1 2 3 4 5 6 7 8

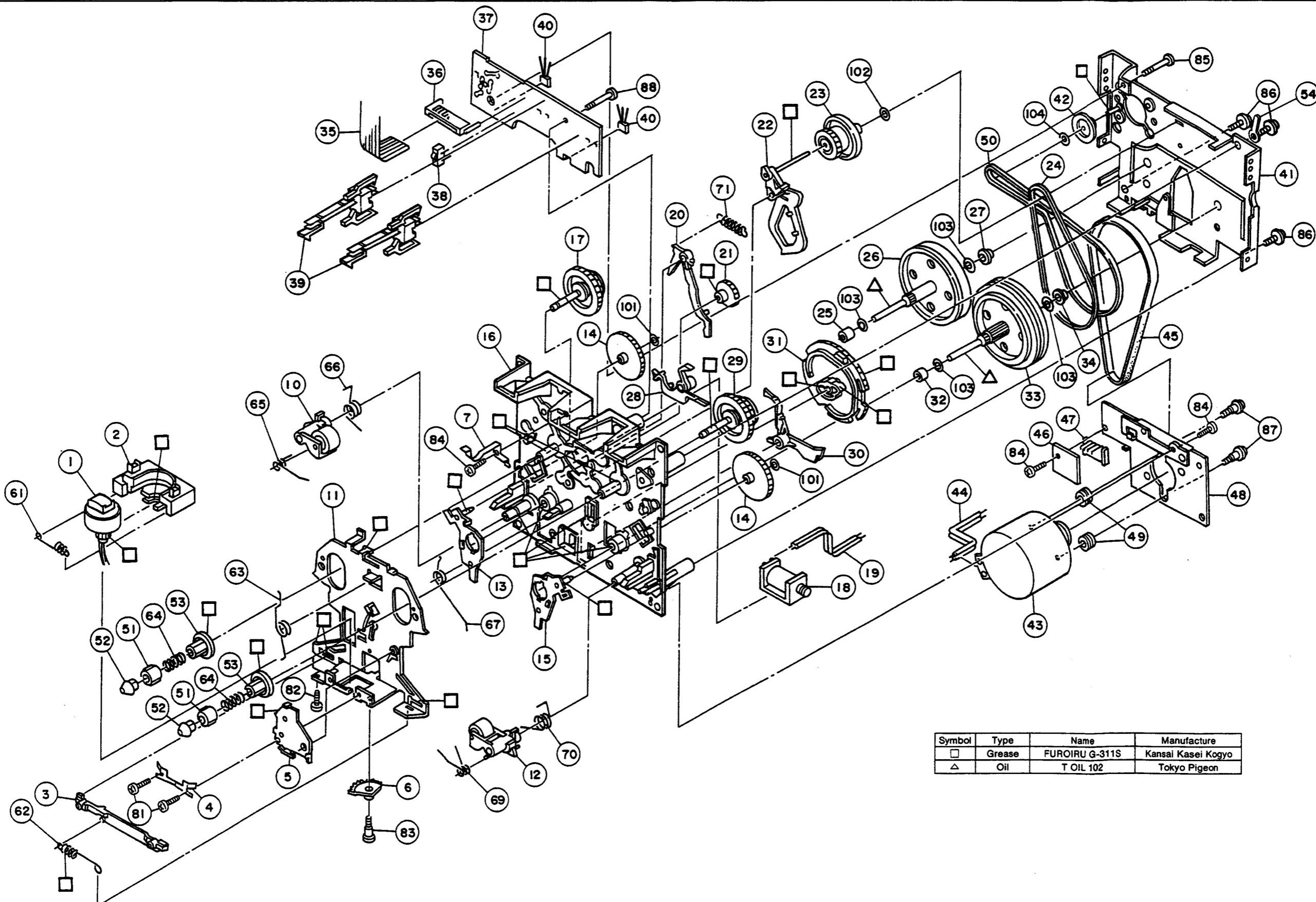


Symbol	Type	Name	Manufacture
□	Grease	FUROIRU G-311S	Kansai Kasei Kogyo
△	Oil	T OIL 102	Tokyo Pigeon

CASSETTE DECK SECTION

EXPLODED VIEW (PB Only)

1 | 2 | 3 | 4 | 5 | 6 | 7 | 8



Symbol	Type	Name	Manufacture
□	Grease	FUROIUR G-311S	Kansai Kasei Kogyo
△	Oil	T OIL 102	Tokyo Pigeon

CASSETTE DECK SECTION

PARTS LIST OF CASSETTE MECHANISM (REC/PB) Parts No. 3380154000

Ref. No.	Part No.	Part Name	Remarks	Q'ty	Ref. No.	Part No.	Part Name	Remarks	Q'ty
* 1	948 0000 126	Ass'y Holder Head	22-093-4269	1	67	948 0004 766	Spring	01-082-4337	1
2	948 0000 207	Frame Head	22-219-1026	1	68	—	—	—	—
3	948 0000 304	Lever Head	22-259-2012	1	69	948 0004 779	Spring	01-082-4254	1
4	948 0000 401	Spring Azimuth	16-160-4032	1	70	948 0004 782	Spring	01-082-4261	1
5	948 0000 508	Ass'y Arm Assist	22-093-4053	1	71	948 0004 795	Spring	01-080-4260	1
6	948 0000 605	Gear Arm Head	22-239-4020	1	81	948 0004 821	Screw (Azimuth)	03-300-4056	2
7	948 0000 702	Plate Stopper	22-119-4283	1	82	948 0004 818	Screw	PGSU20A2005	1
8	—	—	—	—	83	948 0004 706	Screw	03-300-4043	1
9	—	—	—	—	84	948 0004 834	Screw	PGSD10A2004	3
10	948 8000 809	Ass'y Pinch Arm L	22-093-4149	1	85	948 0004 847	Screw	PGSD20A2016	1
● 11	948 8000 906	Chassis Head	22-112-2022	1	86	948 0004 850	Screw	PGSL15A2608	3
12	948 0001 002	Ass'y Pinch Arm R	22-093-4150	1	87	948 0004 864	Screw	PBE13913	2
13	948 0001 109	Ass'y Arm Play L	22-093-4063	1	88	948 0004 876	Screw	PGSL10A12608	1
14	948 0001 206	Gear Play	22-222-4042	2	101	948 0004 902	Washer	PGWP16X040020S	2
15	948 0001 303	Ass'y Arm Play R	22-093-4062	1	102	948 0004 915	Washer	PGWP16X040040	1
● 16	948 0001 400	Chassis OS	22-210-1023	1	103	948 0004 928	Washer	PGWP26X042013	4
17	948 0001 507	Ass'y Sub Reel L	22-093-3277	1	104	948 0004 931	Washer	PGWP13X030025S	1
18	948 0001 604	Solenoid	07-W021C	1					
19	—	Wire	22-072-4365	1					
20	948 0001 808	Arm RVS	22-239-3010	1					
21	948 0001 905	Gear FF	22-222-4048	1					
22	948 0002 001	Ass'y Arm FR	22-093-4061	1					
23	948 0002 108	Ass'y Pulley FR	22-093-3060	1					
24	948 0002 205	Belt FR	02-083-4059	1					
25	948 0002 302	Metal	22-262-4033	1					
26	948 0010 006	Ass'y Flywheel L	22-220-3278	1					
27	948 0002 315	Metal	16-262-4031	1					
28	948 0002 506	Arm Brake	22-239-3028	1					
29	948 0001 510	Ass'y Sub Reel R	22-093-4151	1					
30	948 0002 603	Arm Triger	22-268-3008	1					
31	948 0002 700	Gear Cam	22-221-2090	1					
32	948 0005 600	Metal	PBE16449	1					
33	948 0010 103	Ass'y Flywheel R	22-220-3141	1					
34	948 0002 331	Metal	16-262-4030	1					
* ● 35	948 0002 849	Wire (14P)	16-072-4238	1					
● 36	948 0002 904	Holder Wire	16-219-2382	1					
● 37	948 0003 000	P.W.Board	22-070-3261	1					
38	948 0003 107	Switch Mode	04-SW150	1					
39	948 0003 204	Switch (Leaf)	04-MTS10045MVJ0	5					
40	948 0003 301	Hall IC.	00-LB9051A	2					
● 41	948 0003 408	Bracket FW	22-093-3276	1					
42	948 0003 505	Pulley	17-223-4639	1					
43	948 0003 628	Ass'y Moter	22-093-4451	1					
44	—	Wire	22-072-4216	1					
45	948 0003 712	Belt Main	02-084-4104	1					
● 46	948 0003 806	P.W.Board	22-070-4046	1					
* ● 47	948 0003 903	Housing	00-S5BEH	1					
48	948 0004 009	Bracket Motor	22-119-4249	1					
49	948 0004 106	Rubber Cushion	PBE13360	2					
50	948 0004 203	Belt	02-083-4094	1					
51	948 0004 300	Reel A	22-228-3210	2					
52	948 0004 407	Reel B	22-228-3211	2					
53	948 0004 504	Pulley Reel	22-223-3212	2					
54	—	Keep Wire	PBE14411	1					
61	948 0004 708	Spring	01-080-4251	1					
62	948 0004 711	Spring	01-080-4249	1					
63	948 0004 724	Spring	01-082-4250	1					
64	948 0004 737	Spring	01-081-4333	2					
65	948 0004 740	Spring	01-082-4253	1					
66	948 0004 753	Spring	01-082-4262	1					

PARTS LIST OF CASSETTE MECHANISM (PB ONLY) Part No. 3380155009

Ref. No.	Part No.	Part Name	Remarks	Q'ty	Ref. No.	Part No.	Part Name	Remarks	Q'ty
* 1	948 0000 113	Ass'y Holder Head	22-093-4067	1	67	948 0004 766	Spring	01-082-4337	1
2	948 0000 207	Frame Head	22-219-1026	1	68	—	—	—	—
3	948 0000 304	Lever Head	22-259-2012	1	69	948 0004 779	Spring	01-082-4254	1
4	948 0000 401	Spring Azimuth	16-160-4032	1	70	948 0004 782	Spring	01-082-4261	1
5	948 0000 508	Ass'y Arm Assist	22-093-4053	1	71	948 0000 605	Gear Arm Head	22-239-4020	1
6	948 0000 605	Gear Arm Head	22-239-4020	1	72	948 0000 702	Plate Stopper	22-119-4283	1
7	948 0000 702	Plate Stopper	22-119-4283	1	73	948 0004 821	Screw (Azimuth)	03-300-4056	2
8	—	—	—	—	74	948 0004 818	Screw	PGSU20A2005	1
9	—	—	—	—	75	948 0004 706	Screw	03-300-4043	1
10	948 0000 809	Ass'y Pinch Arm L	22-093-4149	1	76	948 0000 809	Ass'y Pinch Arm L	22-093-4149	1
● 11	948 0000 906	Chassis Head	22-112-2022	1	77	948 0004 847	Screw	PGSD20A2016	2
12	948 0001 002	Ass'y Pinch Arm R	22-093-4150	1	78	948 0004 850	Screw	PGSL15A2608	3
13	948 0001 109	Ass'y Arm Play L	22-093-4063	1	79	948 0004 864	Screw	PBE13913	2
14	948 0001 206	Gear Play	22-222-4042	2	80	948 0004 876	Screw	PGSL10A12608	1
15	948 0001 303	Ass'y Arm Play R	22-093-4062	1	81	948 0004 884	Screw	PGWP16X040020S	2
● 16	948 0001 400	Chassis OS	22-210-1023	1	82	948 0004 891	Washer	PGWP16X040040	1
17	948 0001 507	Ass'y Sub Reel L	22-093-327						